

## **OIL ANALYSIS REPORT**

### Area ULTRA COOLANT Machine Id INGERSOLL RAND CBV886832 - SILVER EAGLE CONSTRUCTION

Component

### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. Resample at the next service interval to monitor.

#### Wear

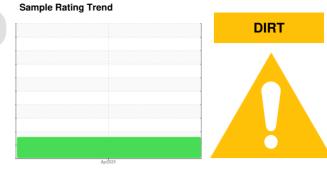
All component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

#### Fluid Condition

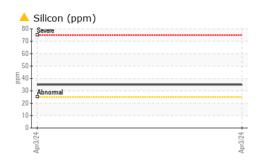
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

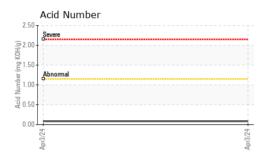


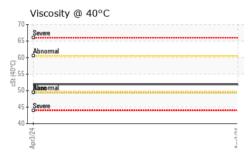
SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06141448		
Sample Date		Client Info		03 Apr 2024		
Machine Age	hrs	Client Info		375		
Oil Age	hrs	Client Info		375		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	500	520		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	0	0		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	20	0		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	200	409		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>A</b> 35		
Sodium	ppm	ASTM D5185m		21		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.084		



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 VISUAL		method	limit/base	current	history1	history2
 White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual	20.1	NEG		
FLUID PROPER			limit/booo			
		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		51.9		
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color					no image	no image
Bottom				•	no image	no image
Non-ferrous Met	als		Apr3/24			
to copper time to cop			Apr3/24			
∼ Viscosity @ 40°0	2			Acid Number		
70 Severe						
65 Severe			Q 2.00	1		
65 Severe			ي الم	Abnormal		
70 65 20 60 40 40 mmal 20 55 350 8 20 20 20 20 20 20 20 20 20 20 20 20 20			ي ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب ب	Abnormal		
70 Servere   60 Abnormal   60 Servere   55 Servere   40 Servere			0 2.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00 <sup>1</sup> 1.00	Abnormal		
70 Servere   60 Abnormal   60 Servere   55 Servere   40 Servere			13/274 9/3/274 9/200000 9/20000000000			
70 65 20 60 45 55 55 55 55 55 55 55 55 55			Apri3/24 Apri3/24 0000 Acid Mumber (mg K0 0000	Abnormal 6		

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate L2367

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