

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area ULTRA COOLANT Machine Id INGERSOLL RAND MOX1003184

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

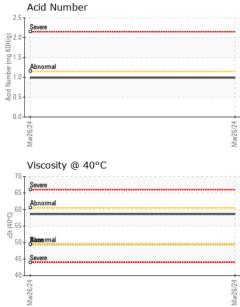
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06141459		
Sample Date		Client Info		26 Mar 2024		
Machine Age	hrs	Client Info		21780		
Oil Age	hrs	Client Info		7314		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	500	719		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	0	0		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	20	0		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	200	421		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		45		
Potassium	ppm	ASTM D5185m	>20	5		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.99		



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VISUAL



	VICONE		memou	mmbase	Guircin		nistory2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
-	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
- 724	Appearance	scalar	*Visual	NORML	NORML		
Mar26/24	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual		NEG		
		scalar		>0.1			
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	49.4	58.6		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Mar26/24	Color					no image	no image
	Bottom				•	no image	no image
	Non-ferrous Metal	S		Mar26/24 Mar26/24			
	Viscosity @ 40°C			- 25	Acid Number		
	65 - Abnormal			(b)HQ2 (b)HQ2 (b)HQ2 (b) 1.9 (c) Variation (Severe		
	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0			 	Abnormal		
	9 55 - 형 50 - Base rmal				Abnormal		
	45 Severe			P 0.5	5		
	40						
	Mar26/24			Mar26/24	Mar26/24		
	N N N N N N N N N N N N N N N N N N N			Ma	No.		
Laboratory Sample No. Lab Number Unique Number		1 Madiso Recei Teste Diagr	ived : 08	, NC 27513 Apr 2024 Apr 2024 Apr 2024 - Ang	ela Borella	HENRY FOST 4700 LEBOUF SAI	RGET STREI NT LOUIS, M US 631

Contact/Location: RACHEL VON HATTEN - UCJOHSAI

Page 2 of 2