

## **OIL ANALYSIS REPORT**

### Area ULTRA COOLANT Machine Id INGERSOLL RAND TS9078U19036 - HUVEPHARMA

Component Compressor

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

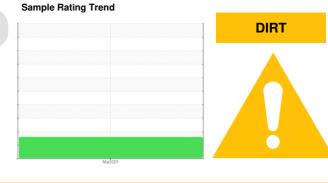
All component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

#### Fluid Condition

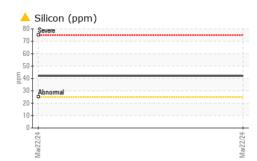
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

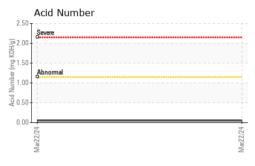


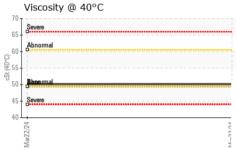
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06141464		
Sample Date		Client Info		22 Mar 2024		
Machine Age	hrs	Client Info		33026		
Oil Age	hrs	Client Info		8166		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	3		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	500	1007		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	0	0		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	20	0		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	200	318		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<u> </u>		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.048		



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.4	50.1		
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
Non-ferrous Metals			Mar2224			
Viscosity @ 40°C			(2.50	Acid Number		
Abnormal			(B) 1.50 (B) 1.50 (B) 1.00 (B) 1.00 (B) 1.00 (C)	Severe		
0 60			ຍິ 1.50	Abnormal		
So - Absemal			4 1.00			
45 - Severe 40 -						
Mar22/24			Mar22/24 -	Mar22/24 .		
Mari			Mar	Mar		
: WearCheck USA - 50 <sup>-</sup> : UCH06141464 r : 06141464 r : 10966272	1 Madiso Recei Teste Diagr	<b>ved</b> : 08 d : 09	, NC 27513 Apr 2024 Apr 2024 Apr 2024 - Ang		HENRY FOST 4700 LEBOUR SAI	

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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