

OIL ANALYSIS REPORT

Area ACS-46-5 [418239] GARDNER DENVER S324646 - H GALOW

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

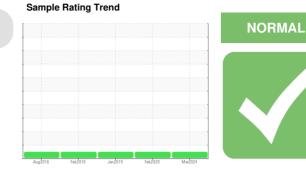
All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

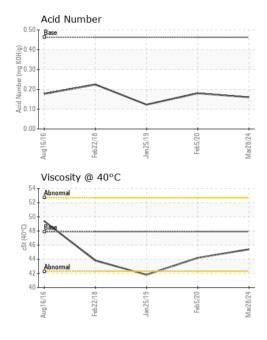
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



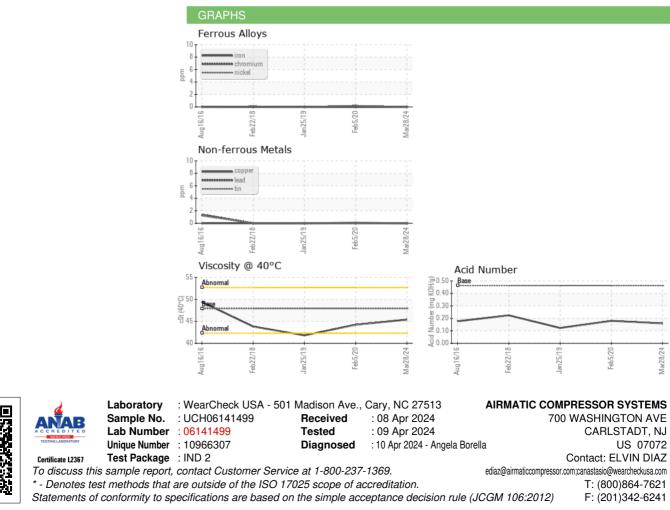
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | UCH06141499 | UCH04925044 | UCH04681224 |
| Sample Date | | Client Info | | 28 Mar 2024 | 05 Feb 2020 | 25 Jan 2019 |
| Machine Age | hrs | Client Info | | 117754 | 81969 | 72945 |
| Oil Age | hrs | Client Info | | 4193 | 4390 | 3240 |
| Oil Changed | | Client Info | | Not Changd | Not Changd | Not Changd |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATION | ٧ | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 0 | <1 | 0 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | | | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 1.5 | 0 | <1 | 0 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | 0.3 | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | 0 | <1 |
| Calcium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 406 | 137 | 145 | 168 |
| Zinc | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 1283 | 157 | 170 | 193 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | 2 | 2 |
| Sodium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.463 | 0.16 | 0.180 | 0.123 |



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| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------------------|------------|---------------------|--------------------|-----------------|------------------|-------------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | | | | | | |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| FLUID PROPERT Visc @ 40°C | IES cSt | method ASTM D445 | limit/base 47.9 | current 45.4 | history1 44.2 | history2 41.81 |
| | cSt | | | | | |
| Visc @ 40°C | cSt | ASTM D445 | 47.9 | 45.4 | 44.2 | 41.81 |



Contact/Location: ELVIN DIAZ - UCAIRCAR