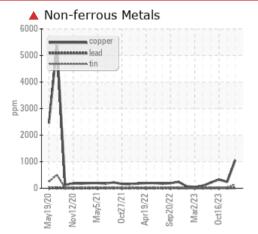


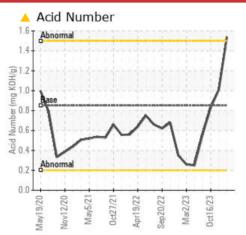
### **PROBLEM SUMMARY**

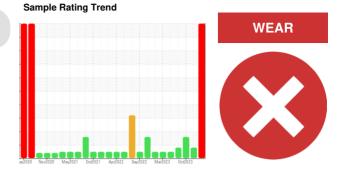
Machine Id **PRESS ROLL 2** Component **Gearbox** Fluid

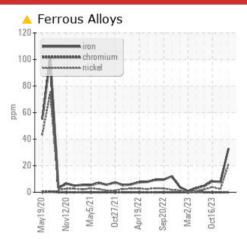
# GEAR OIL ISO 460 (90 GAL)

### COMPONENT CONDITION SUMMARY









### RECOMMENDATION

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	ABNORMAL	ABNORMAL		
Nickel	ppm	ASTM D5185m	>15	<u> </u>	2	4		
Copper	ppm	ASTM D5185m	>200	<b>1061</b>	<b>A</b> 239	<b>A</b> 329		
Tin	ppm	ASTM D5185m	>25	<b>1</b> 45	23	<b>A</b> 31		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>1.54</b>	1.01	0.83		

Customer Id: BLUDAN Sample No.: WC0873115 Lab Number: 06141510 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action Inspect Wear Source	Status	Date	Done By	<b>Description</b> We advise that you inspect for the source(s) of wear.		
Change Fluid			?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.		
Flush System			?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.		
Resample			?	We recommend an early resample to monitor this condition.		

### HISTORICAL DIAGNOSIS

### 24 Jan 2024 Diag: Doug Bogart

No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.





#### 16 Oct 2023 Diag: Jonathan Hester

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





#### 25 Jul 2023 Diag: Don Baldridge

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.





### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# PRESS ROLL 2

Component Gearbox Fluid GEAR OIL ISO 460 (90 GAL)

### DIAGNOSIS

### Recommendation

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### 🔺 Wear

Bearing and/or gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

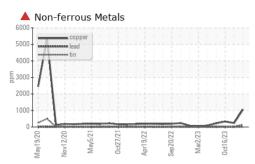
### Fluid Condition

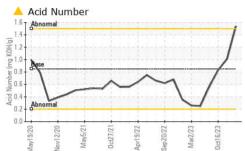
The AN level is above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

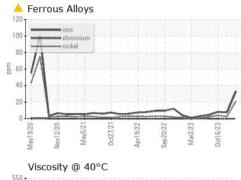
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0873115	WC0819727	WC0845567
Sample Date		Client Info		04 Apr 2024	24 Jan 2024	16 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	33	8	8
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	<mark>/</mark> 21	2	4
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>100	17	2	8
Copper	ppm	ASTM D5185m	>200	<b>▲</b> 1061	<b>A</b> 239	<mark>▲</mark> 329
Tin	ppm	ASTM D5185m	>25	<b>4</b> 145	23	<b>A</b> 31
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	5	4	10
Barium	ppm	ASTM D5185m	15	0	0	0
Molybdenum	ppm	ASTM D5185m	15	<1	0	2
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	50	0	5	7
Calcium	ppm	ASTM D5185m	50	33	33	65
Phosphorus	ppm	ASTM D5185m	350	361	312	199
Zinc	ppm	ASTM D5185m	100	47	51	89
Sulfur	ppm	ASTM D5185m	12500	10692	10982	18531
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	<1
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	0	<1	2
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>1.54</b>	1.01	0.83

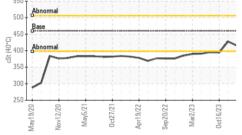


## **OIL ANALYSIS REPORT**



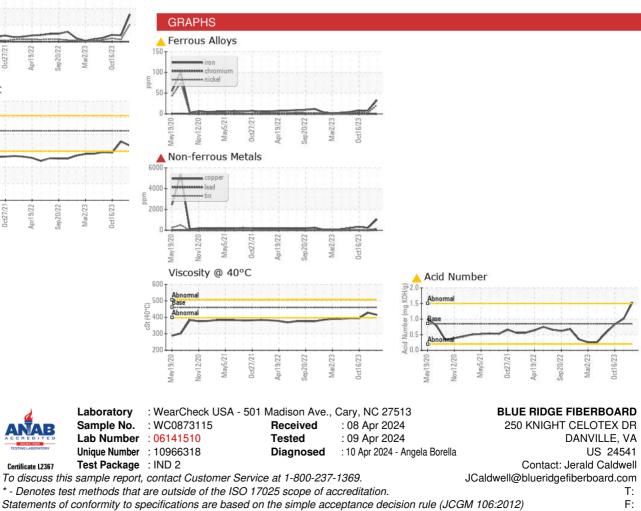






		and the state	19		Internet and	history 0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	415	428	394
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						
				0		

Bottom



Report Id: BLUDAN [WUSCAR] 06141510 (Generated: 04/10/2024 17:59:40) Rev: 1

Contact/Location: Jerald Caldwell - BLUDAN

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