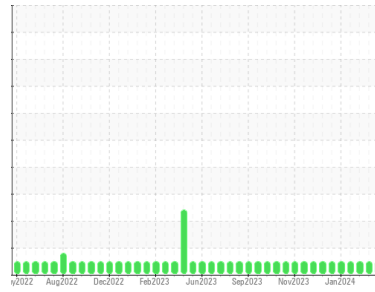




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CHP3 (S/N 2209852)
 Component
Biogas Engine
 Fluid
MOBIL PEGASUS 1005 (120 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0887494	WC0887429	WC0887431
Sample Date	Client Info			26 Mar 2024	27 Feb 2024	13 Feb 2024
Machine Age	hrs	Client Info		54078	53442	53127
Oil Age	hrs	Client Info		8767	8131	7815
Oil Changed	Client Info			Not Changed	Not Changed	Not Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>4.0		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	8	9	8
Chromium	ppm	ASTM D5185m	>5	0	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	4	5	3
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>10	<1	<1	<1
Tin	ppm	ASTM D5185m	>5	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		105	102	105
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	1	1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		11	8	6
Calcium	ppm	ASTM D5185m		2314	1995	2007
Phosphorus	ppm	ASTM D5185m		363	351	285
Zinc	ppm	ASTM D5185m		498	461	446
Sulfur	ppm	ASTM D5185m		3374	3008	2715

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>300	3	4	3
Sodium	ppm	ASTM D5185m		6	7	5
Potassium	ppm	ASTM D5185m	>20	0	2	2

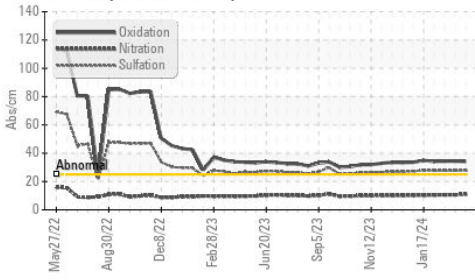
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	10.9	10.6	10.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	27.8	27.6	27.7

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	34.1	34.4	34.4
Acid Number (AN)	mg KOH/g	ASTM D8045		2.60	3.13	2.48
Base Number (BN)	mg KOH/g	ASTM D2896	5.0	3.95	3.59	4.26

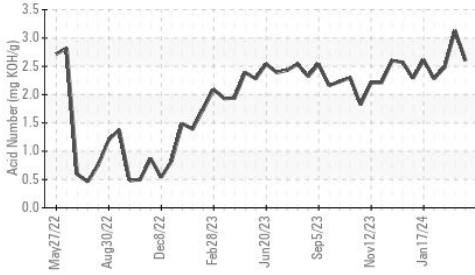


OIL ANALYSIS REPORT

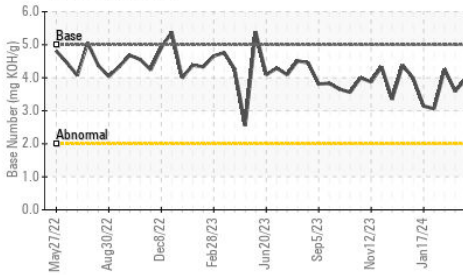
FT-IR (Direct Trend)



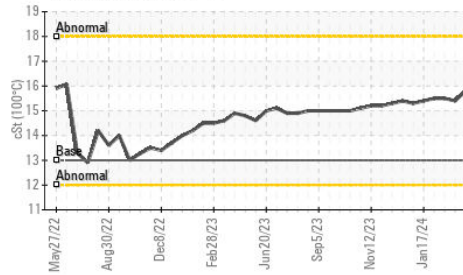
Acid Number



Base Number



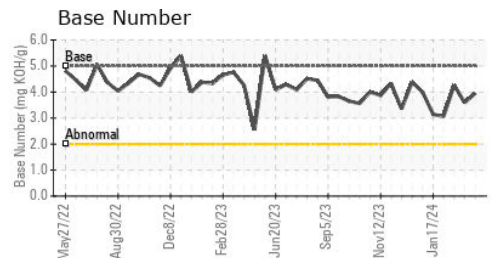
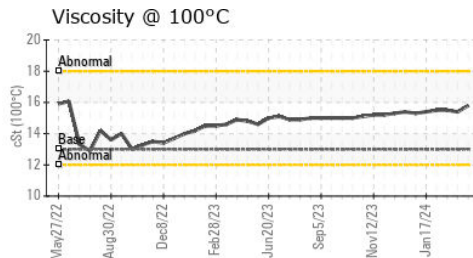
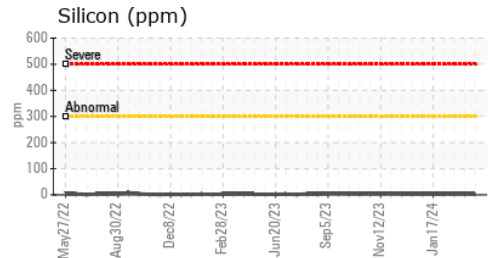
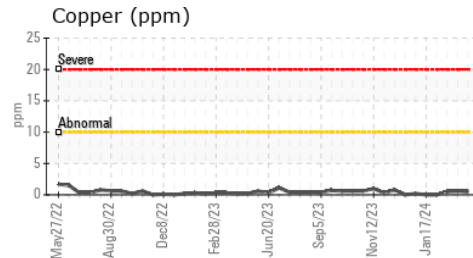
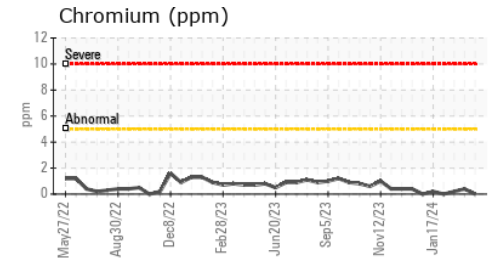
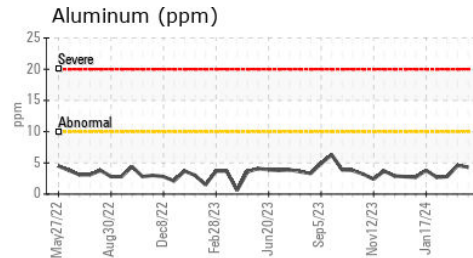
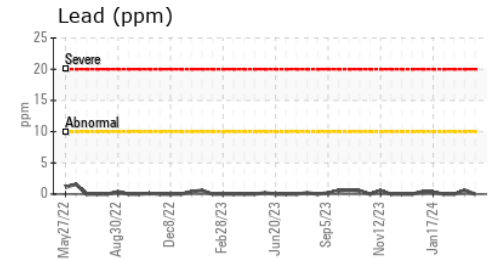
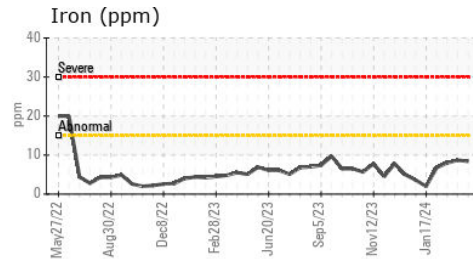
Viscosity @ 100°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 13	15.8	15.4	15.5

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0887494
Lab Number : 06141530
Unique Number : 10966338
Test Package : MOB 2
Received : 08 Apr 2024
Tested : 09 Apr 2024
Diagnosed : 10 Apr 2024 - Sean Felton

KB BIOENERGY INC
 2677 RIVERVIEW RD
 AKRON, OH
 US 44313
 Contact: JASON SHICK
 jasons@kbbioenergy.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: (330)864-7023