

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**AAA**  
Machine Id  
**MAZAK 281002**  
Component  
**Spindel**  
Fluid  
**FUCHS RENOLIN ZAF B 2 HT ZINC FREE (18 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>FCH0000021</b>	---	---
Sample Date	Client Info		<b>27 Mar 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>2</b>	---	---
Chromium	ppm	ASTM D5185m >2	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >2	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >7	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

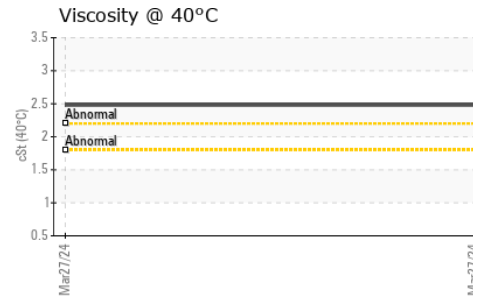
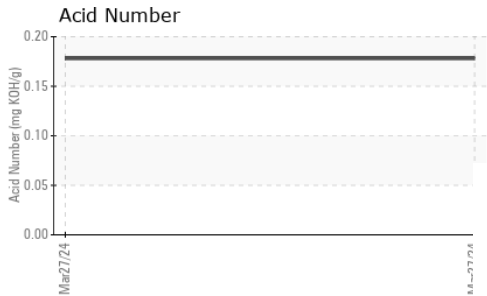
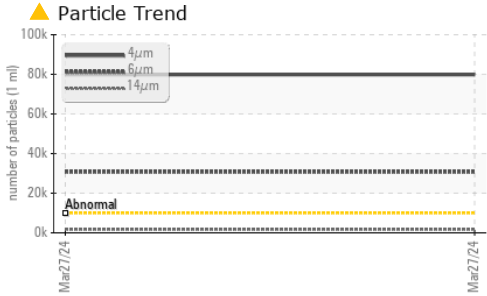
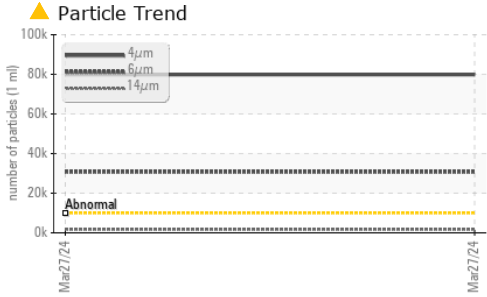
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>1</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>4</b>	---	---
Zinc	ppm	ASTM D5185m	<b>32</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>454</b>	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304 >0.1	<b>NEG</b>	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 79824</b>	---	---
Particles >6µm	ASTM D7647	>2500	<b>▲ 30790</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>▲ 1715</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>▲ 430</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>▲ 19</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/14	<b>▲ 23/22/18</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.178</b>	---	---

# OIL ANALYSIS REPORT



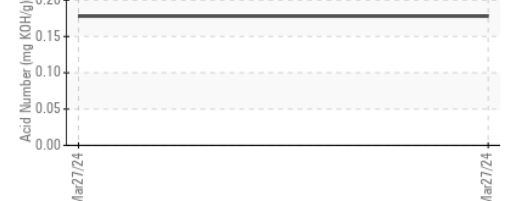
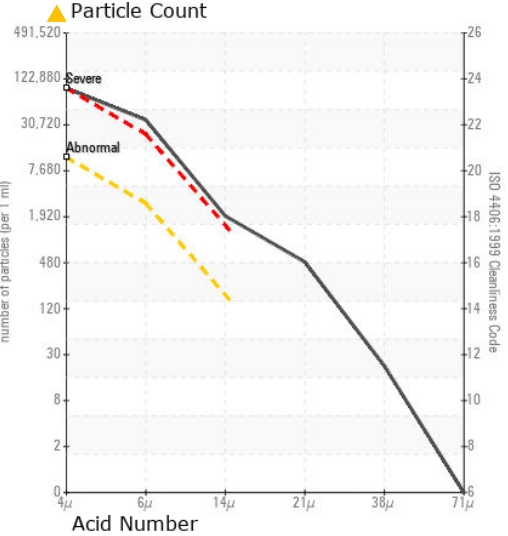
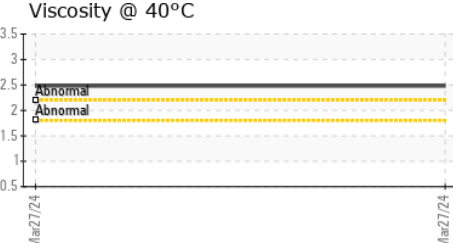
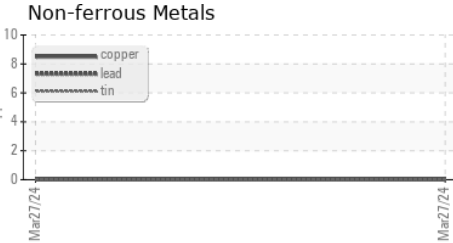
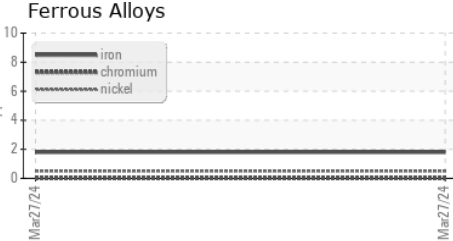
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	2.48	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : FCH0000021      **Received** : 08 Apr 2024  
**Lab Number** : 06141886      **Tested** : 10 Apr 2024  
**Unique Number** : 10966694      **Diagnosed** : 10 Apr 2024 - Doug Bogart  
**Test Package** : PLANT

**DANA - FAIRFIELD CUSTOM GEARS AND DRIVES**  
 2400 SAGAMORE PKWY S #2400  
 LAFAYETTE, IN  
 US 47905  
 Contact: Service Manager  
 Jeffrey.Alexander@fuchs.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)