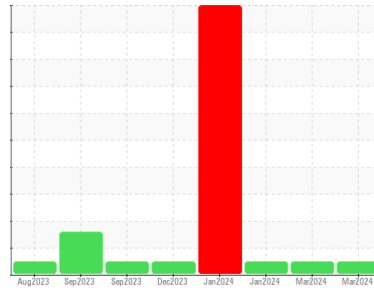




OIL ANALYSIS REPORT

Area
STOCK PREP
 Machine Id
57-1000 STK PREP PULPER
 Component
Gear Reducer
 Fluid
SHELL MORLINA S4 B 220 (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor. (Customer Sample Comment: Heat exchanger changed)

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PE0001548 | PE0001597 | PE0001478 |
| Sample Date | Client Info | | 25 Mar 2024 | 06 Mar 2024 | 30 Jan 2024 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | Filtered | N/A | N/A |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|------------|------------------|--------------|----------|----------|
| PQ | ASTM D8184 | | 11 | 14 | 18 |
| Iron | ppm | ASTM D5185m >150 | 4 | <1 | 0 |
| Chromium | ppm | ASTM D5185m >10 | <1 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >10 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | <1 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m >25 | 2 | 0 | <1 |
| Lead | ppm | ASTM D5185m >100 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >50 | 5 | 7 | 3 |
| Tin | ppm | ASTM D5185m >10 | <1 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | <1 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 2 | 0 | 4 |
| Calcium | ppm | ASTM D5185m | 54 | 43 | 54 |
| Phosphorus | ppm | ASTM D5185m | 574 | 468 | 581 |
| Zinc | ppm | ASTM D5185m | 733 | 624 | 775 |
| Sulfur | ppm | ASTM D5185m | 5090 | 4572 | 4864 |

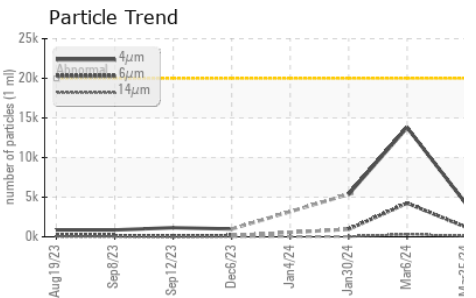
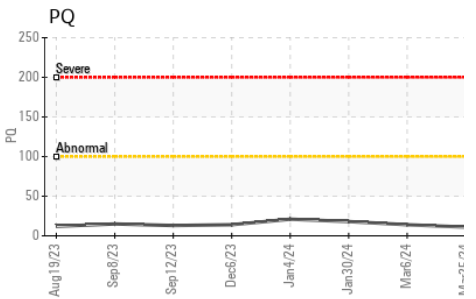
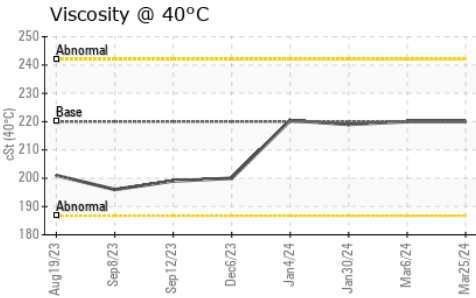
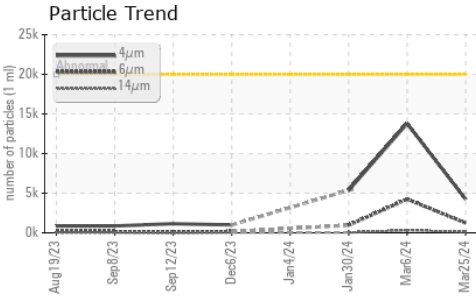
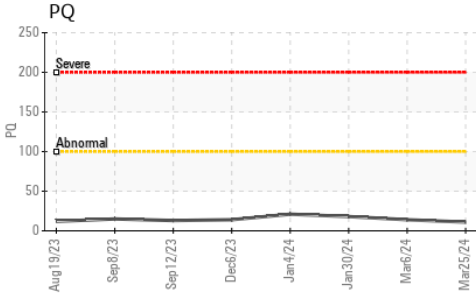
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185m >50 | 2 | 1 | 2 |
| Sodium | ppm | ASTM D5185m | 3 | 5 | 4 |
| Potassium | ppm | ASTM D5185m >20 | 1 | 0 | <1 |

FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >20000 | 4236 | 13779 | 5370 |
| Particles >6µm | ASTM D7647 | >5000 | 1231 | 4250 | 953 |
| Particles >14µm | ASTM D7647 | >640 | 92 | 321 | 32 |
| Particles >21µm | ASTM D7647 | >160 | 16 | 66 | 5 |
| Particles >38µm | ASTM D7647 | >40 | 0 | 2 | 0 |
| Particles >71µm | ASTM D7647 | >10 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16 | 19/17/14 | 21/19/16 | 20/17/12 |

OIL ANALYSIS REPORT

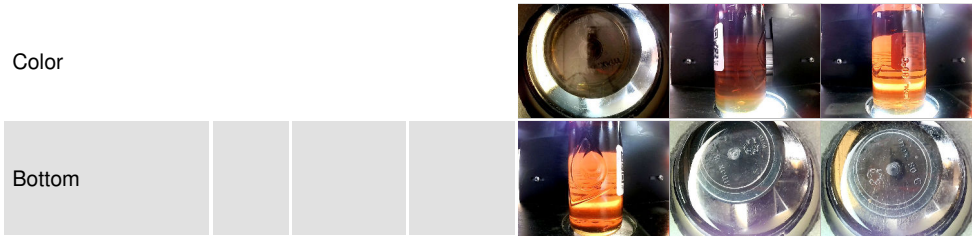


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.67 | 0.77 | 0.66 |

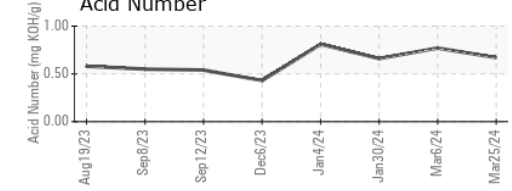
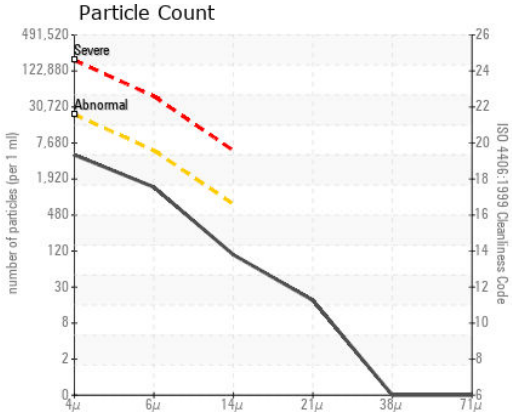
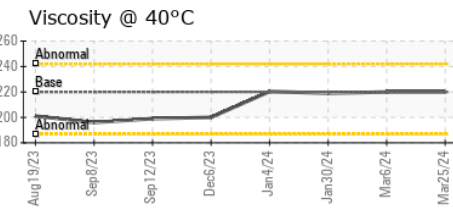
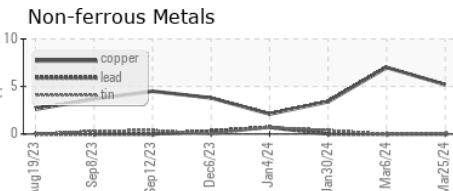
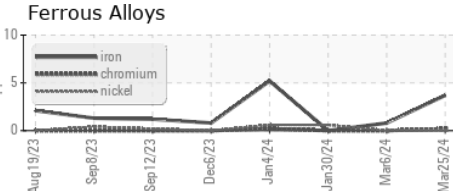
| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 220 | 220 | 220 | 219 |

| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001548 **Received** : 08 Apr 2024
Lab Number : **06142168** **Tested** : 09 Apr 2024
Unique Number : 10966976 **Diagnosed** : 11 Apr 2024 - Don Baldrige
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

MCKINLEY PAPER COMPANY
 1902 MARINE DR
 PORT ANGELES, WA
 US 98363
 Contact: CHAD GALLAUHER
 chad.gallauher@biopappel.com
 T: (360)457-4474
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)