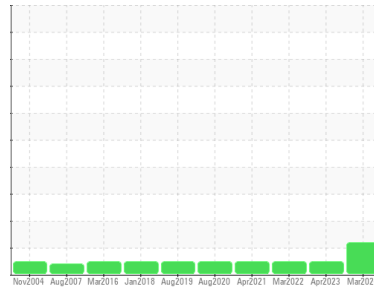




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**Thompson Falls**  
 Machine Id  
**THF02 Governor**

Component  
**Case Drain Governor System**  
 Fluid  
**LUBRICATION ENG 6802 MULTEC IND OIL 46 (40 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0757775</b>	WCI2326281	WCI2326107
Sample Date	Client Info			<b>26 Mar 2024</b>	21 Apr 2023	29 Mar 2022
Machine Age	yrs	Client Info		<b>21</b>	20	19
Oil Age	yrs	Client Info		<b>21</b>	20	19
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>2</b>	1	<1
Lead	ppm	ASTM D5185m	>75	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>55	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	<1
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>1</b>	1	0
Calcium	ppm	ASTM D5185m		<b>122</b>	110	115
Phosphorus	ppm	ASTM D5185m		<b>341</b>	315	343
Zinc	ppm	ASTM D5185m		<b>199</b>	194	188
Sulfur	ppm	ASTM D5185m		<b>986</b>	997	813

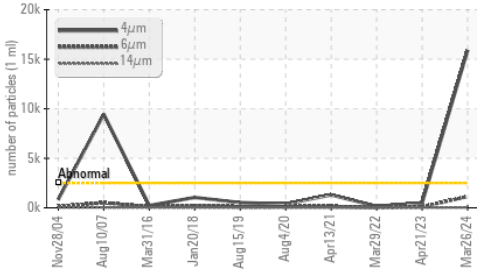
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>8	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	2
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>▲ 15897</b>	495	156
Particles >6µm		ASTM D7647	>640	<b>▲ 1136</b>	89	37
Particles >14µm		ASTM D7647	>80	<b>29</b>	8	9
Particles >21µm		ASTM D7647	>20	<b>5</b>	3	3
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>▲ 21/17/12</b>	16/14/10	14/12/10

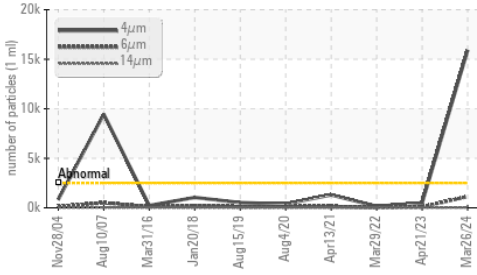


# OIL ANALYSIS REPORT

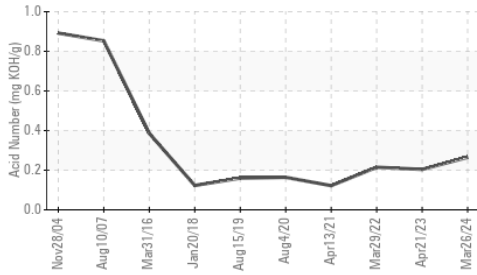
▲ Particle Trend



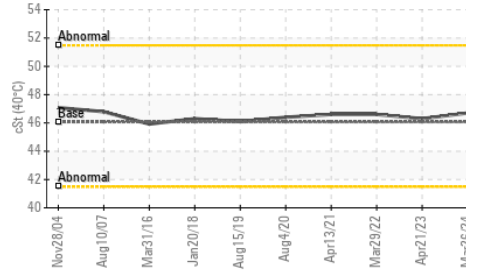
▲ Particle Trend



Acid Number



Viscosity @ 40°C



**FLUID DEGRADATION**    method    limit/base    current    history1    history2

Acid Number (AN)    mg KOH/g    ASTM D8045    **0.265**    0.204    0.215

**VISUAL**    method    limit/base    current    history1    history2

White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

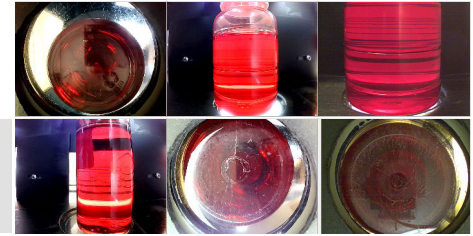
**FLUID PROPERTIES**    method    limit/base    current    history1    history2

Visc @ 40°C    cSt    ASTM D445    46.06    **46.7**    46.3    46.6

**SAMPLE IMAGES**    method    limit/base    current    history1    history2

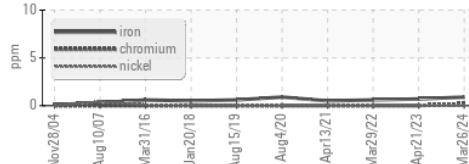
Color

Bottom

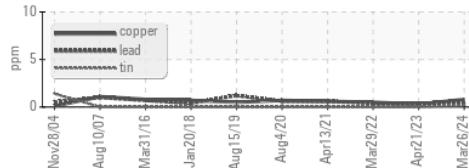


**GRAPHS**

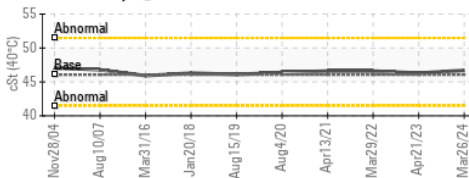
Ferrous Alloys



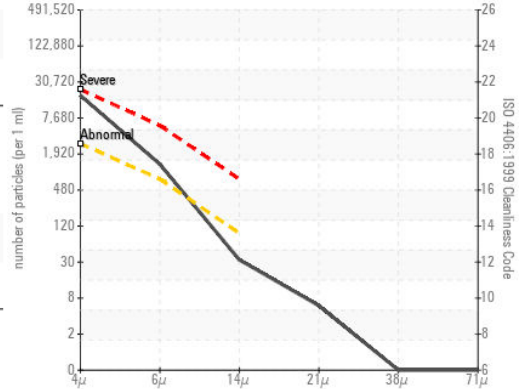
Non-ferrous Metals



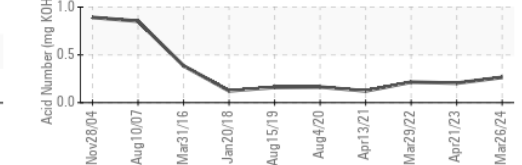
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0757775

Lab Number : 06142199

Unique Number : 10967007

Test Package : IND 2 ( Additional Tests: PrtCount )

Received : 08 Apr 2024

Tested : 11 Apr 2024

Diagnosed : 11 Apr 2024 - Don Baldrige

**NORTHWESTERN ENERGY**

6700 RAINBOW DAM RD

GREAT FALLS, MT

US 59404

Contact: STANLEY BOGNATZ

srb@mbesi.com

T: (570)575-9252

F: (570)227-0014

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)