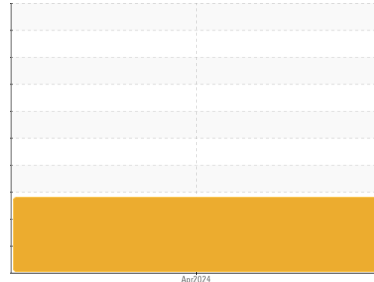




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id

KAESER 8722685

Component

Compressor

Fluid

KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCP016334	---	---
Sample Date	Client Info		01 Apr 2024	---	---
Machine Age	hrs	Client Info	821	---	---
Oil Age	hrs	Client Info	821	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	9	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	<1	---	---
Silver	ppm	ASTM D5185m >2	<1	---	---
Aluminum	ppm	ASTM D5185m >10	6	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	3	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	1	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	8	---	---
Calcium	ppm	ASTM D5185m	4	---	---
Phosphorus	ppm	ASTM D5185m 500	248	---	---
Zinc	ppm	ASTM D5185m	81	---	---
Sulfur	ppm	ASTM D5185m	7583	---	---

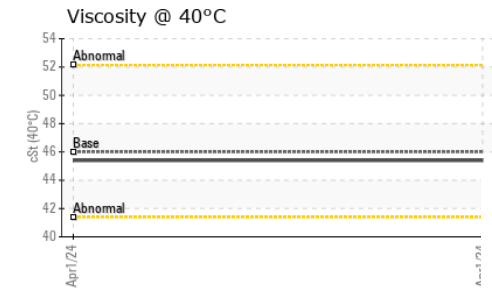
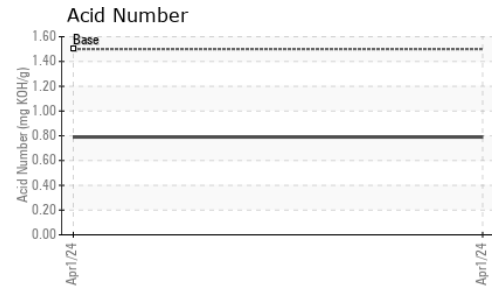
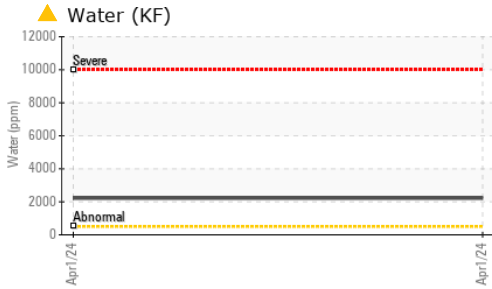
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	4	---	---
Water	%	ASTM D6304 >0.05	▲ 0.222	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 2220	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.5	0.79	---	---

OIL ANALYSIS REPORT



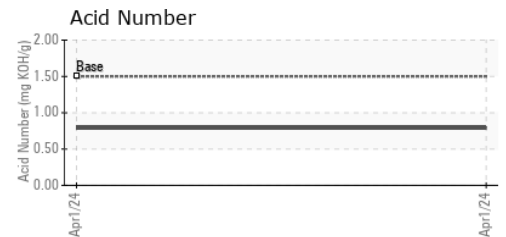
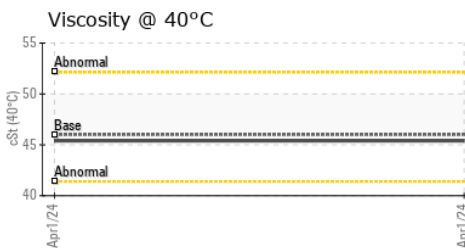
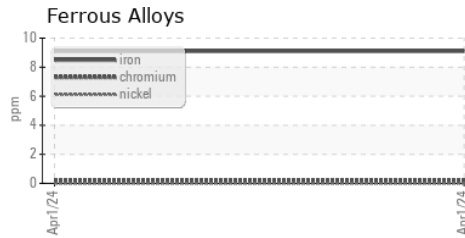
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	● HAZY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KCP016334

Lab Number : 06142303

Unique Number : 10967111

Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 08 Apr 2024

Tested : 10 Apr 2024

Diagnosed : 10 Apr 2024 - Doug Bogart

THE WINE GROUP LLC dba BENZIGER FAMILY

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T:

F: