

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area ACS-4000-5 [418770] KAESER 1046 - AMERICAN WATER

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

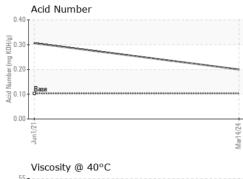
Fluid Condition

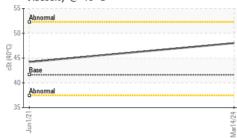
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06142338	UCH05268150	
Sample Date		Client Info		14 Mar 2024	01 Jun 2021	
Machine Age	hrs	Client Info		44496	28911	
Oil Age	hrs	Client Info		0	4387	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	<1	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	<1	0	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	>2	<1	<1	
Aluminum	ppm	ASTM D5185m	>10	7	<1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	<1	12	
Tin	ppm	ASTM D5185m	>10	<1	<1	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	0	11	
Barium	ppm	ASTM D5185m	0.1	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.2	0	<1	
Magnesium	ppm	ASTM D5185m	0.9	<1	16	
Calcium	ppm	ASTM D5185m	0	4	0	
Phosphorus	ppm	ASTM D5185m	224	4	8	
Zinc	ppm	ASTM D5185m	0	0	96	
Sulfur	ppm	ASTM D5185m	273	620	17272	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	0	
Sodium	ppm	ASTM D5185m		20	9	
Potassium	ppm	ASTM D5185m	>20	5	<1	
Water	%	ASTM D6304	>0.05	NEG	NEG	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.103	0.20	0.306	



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-	 	NONE NONE		limit/base	method		VISUAL		
- - -		NONE	NONE	NONE	*Visual	scalar	White Metal		
-			NONE	NONE	*Visual	scalar	Yellow Metal		
-		NONE	NONE	NONE	*Visual	scalar	Precipitate	-	
-		NONE	NONE	NONE	*Visual	scalar	Silt		
-		NONE	LIGHT	NONE	*Visual	scalar	Debris		
		NONE	NONE	NONE	*Visual	scalar	Sand/Dirt	-	
		NORML	NORML	NORML	*Visual	scalar	Appearance	14/24	Mar14/24
-		NORML	NORML	NORML	*Visual	scalar	Odor	Mai	Mai
-		NEG	NEG	>0.05	*Visual	scalar	Emulsified Water		
-		NEG	NEG		*Visual	scalar	Free Water	T	
history2	hi	history1	current	limit/base	method	IES	FLUID PROPERT		
-		44.2	48.0	41.61	ASTM D445	cSt	Visc @ 40°C		
history2	hi	history1	current	limit/base	method	6	SAMPLE IMAGES		
o image	no i						Color	Mar14/24	Mar14/24
o image	no i						Bottom		
				Mar14/24				mqq	
				124		>	15 0 0	1 Wdd	
			Acid Number				Viscosity @ 40°C	į	
				¥0.30			50	()	
				ຍັ ຍັ 0.20 -			£ 45 - P	t (40°l	
			Base	2 0.10 - C			401		
							Abnormal		
				0.00 VC			35		
				Watt 1425		5	Non-ferrous Metals	eSt (40°c),	

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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