

## **OIL ANALYSIS REPORT**

#### Area **ROTO XTEND** Machine Id **ATLAS COPCO API673237 - SEALED AIR** Component

Component Compressor

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

## Wear

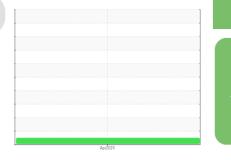
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



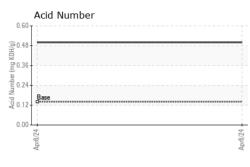
NORMAL

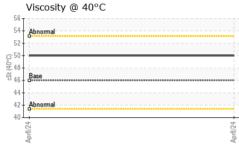
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06142399		
Sample Date		Client Info		08 Apr 2024		
Machine Age	hrs	Client Info		38079		
Oil Age	hrs	Client Info		7711		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	0		
Lead	ppm	ASTM D5185m	>65	0		
Copper	ppm	ASTM D5185m	>65	0		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<1		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.50		



# **OIL ANALYSIS REPORT**

VISUAL





	VICONE						,
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Apr8/24	Appearance	scalar	*Visual	NORML	NORML		
Api	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
1	FLUID PROPERT		method	limit/base	current	history1	history2
-	Visc @ 40°C	cSt	ASTM D445	46	50.0	Thistory	
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Apr8/24	Color					no image	no image
	Bottom					no image	no image
	mdd 2 0 720grady			Apr8/24			
	Non-ferrous Metal	S		April/24			
	Viscosity @ 40°C				Acid Number		
	Abnormal			<sup>€ 0.60</sup>			
	ç 50 -			힟 0.48 망			
	() 50 - Base 8 45 - 45 - 45 - 45 - 45 - 45 - 45 - 45			(0.60 (0.48 (0.48) (0.4			
				E 0.24	Base		
	Abnormal 40						
	å Apr8/24			Apr8/24	Apr8/24		
	Apri			Apri	Apr		

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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