

# **OIL ANALYSIS REPORT**

## Area SULLUBE [418027] SULLAIR 201609220007 - RALPH CLAYTON & SONS

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

### Wear

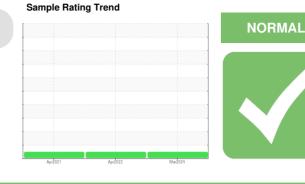
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

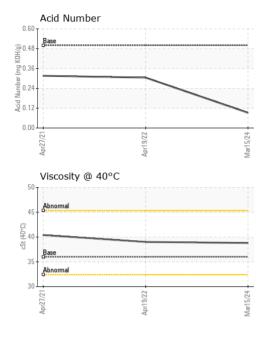
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



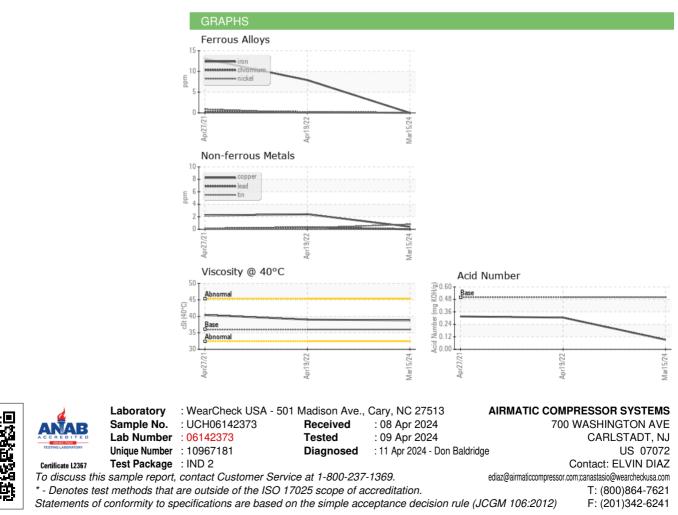
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06142373	UCH05534114	UCH05241304
Sample Date		Client Info		15 Mar 2024	19 Apr 2022	27 Apr 2021
Machine Age	hrs	Client Info		22707	16843	13706
Oil Age	hrs	Client Info		-21802	15218	3711
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	8	13
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>25	0	<1	<1
Copper	ppm	ASTM D5185m	>50	<1	2	2
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	3
Barium	ppm	ASTM D5185m	500	757	562	179
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		<1	<1	1
Calcium	ppm	ASTM D5185m		0	2	<1
Phosphorus	ppm	ASTM D5185m		0	13	3
Zinc	ppm	ASTM D5185m		0	12	5
Sulfur	ppm	ASTM D5185m	150	0	264	157
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	3	2
Sodium	ppm	ASTM D5185m		11	27	61
Potassium	ppm	ASTM D5185m	>20	3	2	3
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	0.092	0.305	0.316



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 36	current 38.8	history1 39.0	history2 40.4
	cSt					
Visc @ 40°C	cSt	ASTM D445	36	38.8	39.0	40.4



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