

# **COOLANT REPORT**

Sample Number

Comple Date

Calcium

Magnesium

ppm

ppm

ASTM D6130

ASTM D6130

# Area **COLORADO/443/COOL - OTHER SERVICE** 63.90L [COLORADO^443^COOL - OTHER SERVICE]

Coolant

Fluid **EXTENDED LIFE COOLANT (--- GAL)** 

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



Sample Date		Client Info		03 Apr 2024	17 Oct 2023	27 Feb 2023
Machine Age	hrs	Client Info		27885	27860	27767
Oil Age	hrs	Client Info		27885	27860	27767
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.068	1.068	1.067
рН	Scale 0-14	ASTM D1287		8.39	8.32	8.35
Nitrites	ppm	AP-053:2009		900	712	712
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		50.5	50.8	50.0
Freezing Point	°F	ASTM D3321		-35	-35	-35
Total Dissolved Solids				318.5	336.0	368.0
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		11	31	32
Phosphorus	ppm	ASTM D6130		0	21	0
Boron	ppm	ASTM D6130		0	9	6
Molybdenum	ppm	ASTM D6130		632	618	1066
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1	2	2
Aluminum	ppm	ASTM D6130	>10	1	<1	<1
Copper	ppm	ASTM D6130	>10	<1	2	1
Lead	ppm	ASTM D6130	>10	2	2	1
Tin	ppm	ASTM D6130	>10	<1	1	1
Zinc	ppm	ASTM D6130		0	1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		6	10	33
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3932	3610	5113
Potassium	ppm	ASTM D6130		160	211	348
SCALE POTENTI	A 1	method	limit/base	current	history1	history2

3

1

3

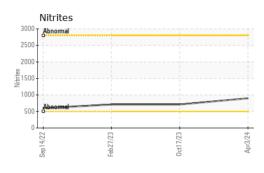
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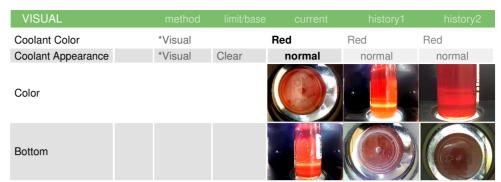
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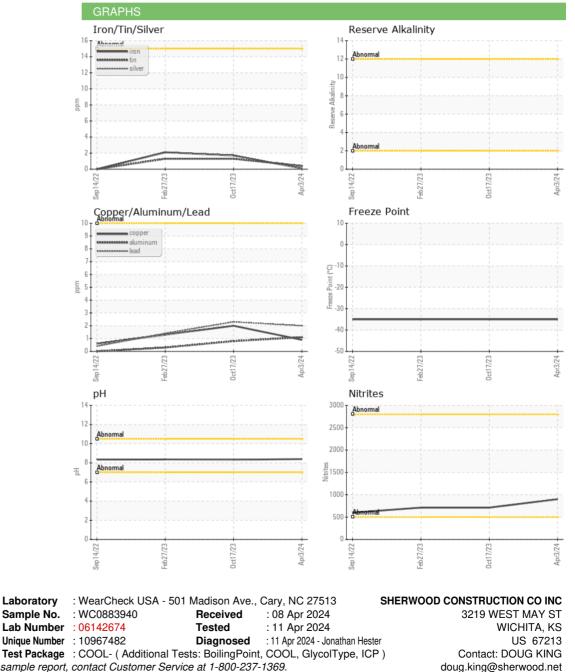
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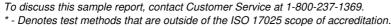


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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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