

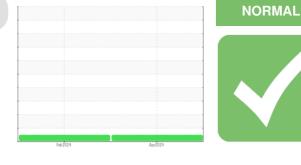
COOLANT REPORT

Sample Rating Trend



Area COLORADO/443 53.175L [COLORADO^443] Component Coolant

Fluid CATERPILLAR ELC (--- GAL)

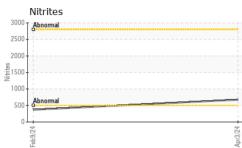


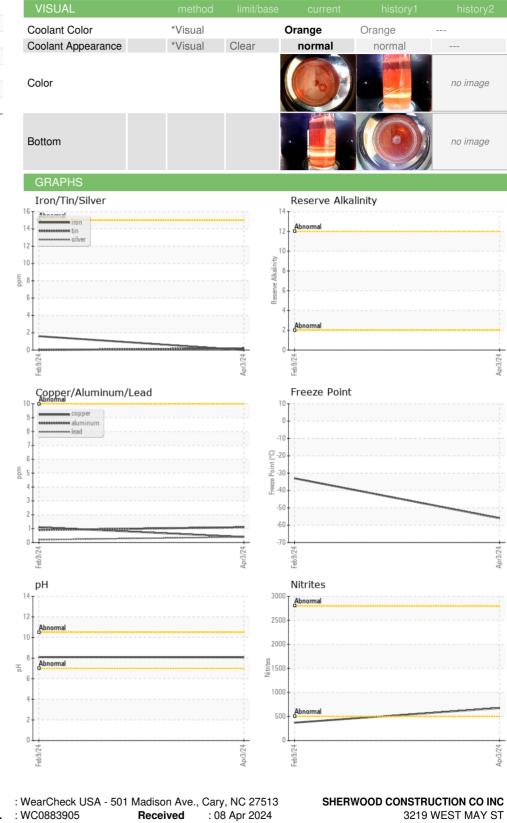


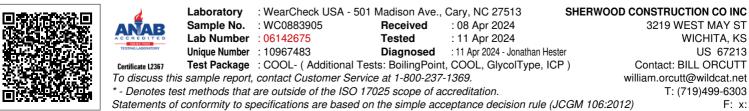
DIAGNOSIS	SAMPLE INFORM	ΛΑΤΙΟΝ	method				history2
Recommendation No corrective action is recommended at this time. The fluid is suitable for further service. Corrosion All metal levels are normal indicating no corrosion in the cooling system.	Sample Number		Client Info		WC0883905	WC0883985	
	Sample Date		Client Info		03 Apr 2024	09 Feb 2024	
	Machine Age	hrs	Client Info		1283	1105	
	Oil Age	hrs	Client Info		1283	1105	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Sample Status				NORMAL	NORMAL	
ontaminants ere is no indication of any contamination in the	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
coolant.	Glycol Type		FT-IR				
Coolant Condition Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.	Specific Gravity		*ASTM D1298		1.079	1.067	
	pН	Scale 0-14	ASTM D1287		8.08	8.10	
	Nitrites	ppm	AP-053:2009		676	372	
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		59.9	49.8	
	Freezing Point	°F	ASTM D3321		-56	-33	
	Total Dissolved Solids				302.0	312.0	
	Carboxylate				fail	fail	
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130	0	5	44	
	Phosphorus	ppm	ASTM D6130	0	0	181	
	Boron	ppm	ASTM D6130	0	0	280	
	Molybdenum	ppm	ASTM D6130	950	365	2	
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	2	
	Aluminum	ppm	ASTM D6130		1	<1	
	Copper	ppm	ASTM D6130		<1	1	
	Lead	ppm	ASTM D6130		<1	<1	
	Tin	ppm	ASTM D6130		<1	0	
	Zinc	ppm	ASTM D6130		0	0	
	CONTAMINANTS	3	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		42	8	
	CARRIER SALTS	;	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		3317	1835	
	Potassium	ppm	ASTM D6130		1081	825	
	SCALE POTENT	AL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		0	<1	
	Magnesium	ppm	ASTM D6130		<1	0	
	magnoordin	PPIII				U	



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Submitted By: BRANDEN JAQUIAS

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