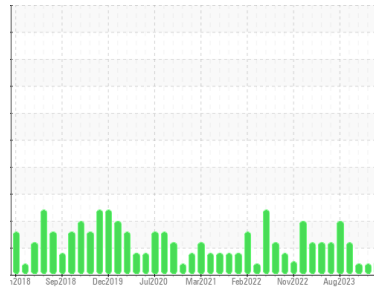




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

MP-134

Machine Id

B41828 - MP MARLEN HYDRAULIC POWER UNIT (S/N 631-952)

Component

Hydraulic System

Fluid

PETRO CANADA PURITY FG AW HYDRAULIC 46 (60 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0907975	WC0885403	WC0866700
Sample Date	Client Info		03 Apr 2024	07 Feb 2024	12 Dec 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			NORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>40	18	12	11
Chromium	ppm	ASTM D5185m	>4	0	0	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	0	0	1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>60	1	2	2
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		3	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		1	2	<1
Phosphorus	ppm	ASTM D5185m		423	461	442
Zinc	ppm	ASTM D5185m		15	5	0
Sulfur	ppm	ASTM D5185m		583	476	562

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>20	4	4	4
Sodium	ppm	ASTM D5185m		2	1	0
Potassium	ppm	ASTM D5185m	>20	0	0	1

FLUID CLEANLINESS

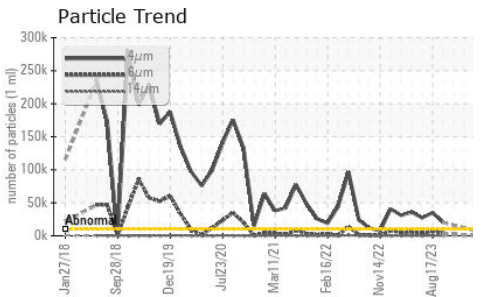
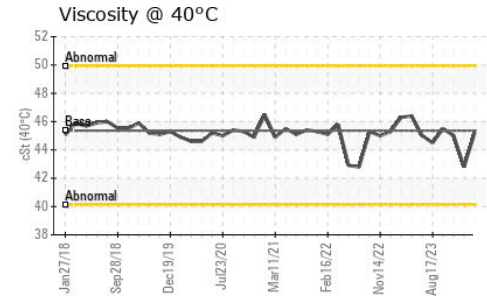
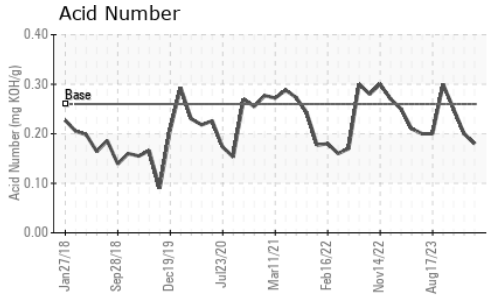
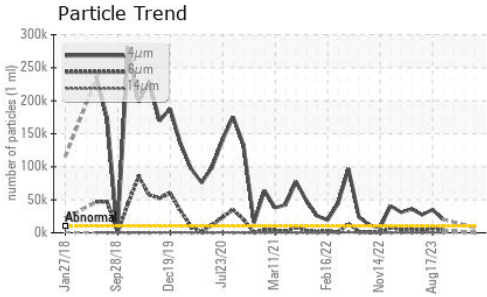
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	7769	---	---
Particles >6µm	ASTM D7647	>1300	291	---	---
Particles >14µm	ASTM D7647	>160	13	---	---
Particles >21µm	ASTM D7647	>40	2	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>20/17/14	20/15/11	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.18	0.20	0.25



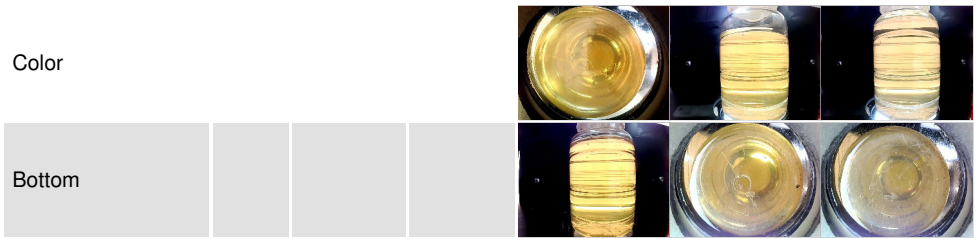
OIL ANALYSIS REPORT



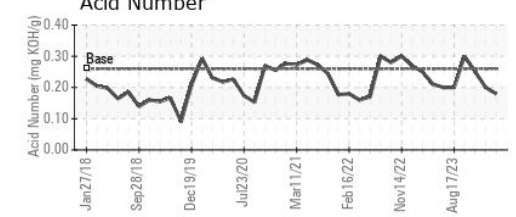
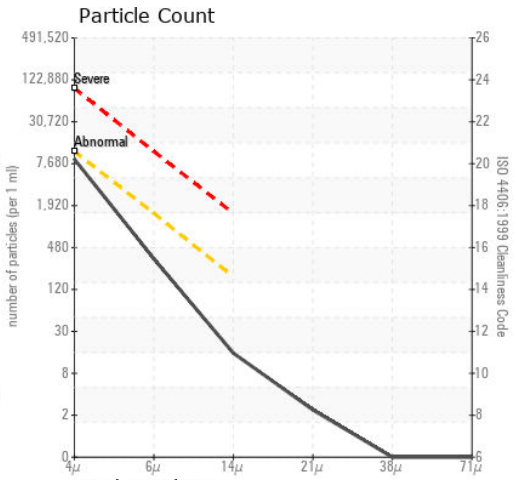
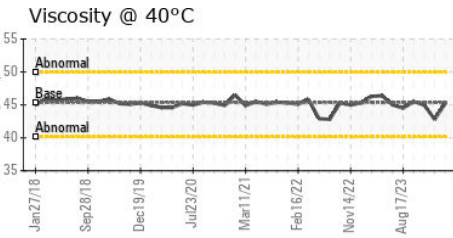
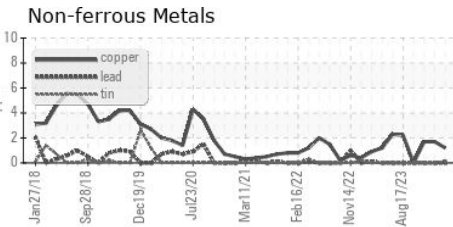
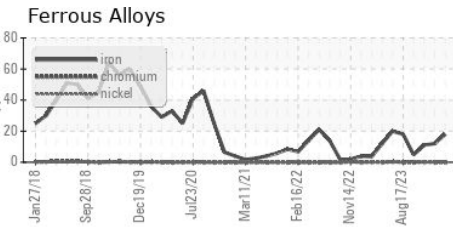
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	45.2	42.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0907975
Lab Number : 06143015
Unique Number : 10967823
Test Package : IND 2
Received : 09 Apr 2024
Tested : 10 Apr 2024
Diagnosed : 10 Apr 2024 - Wes Davis

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)