

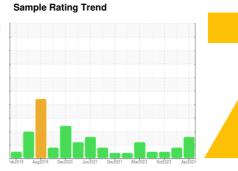
OIL ANALYSIS REPORT

MP-134

B27238 - BUSCH RA0255 VACUUM PUMP MARLEN (S/N U205100039)

Vacuum Pump

PETRO CANADA PURITY FG SYNTHETIC 100 (





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

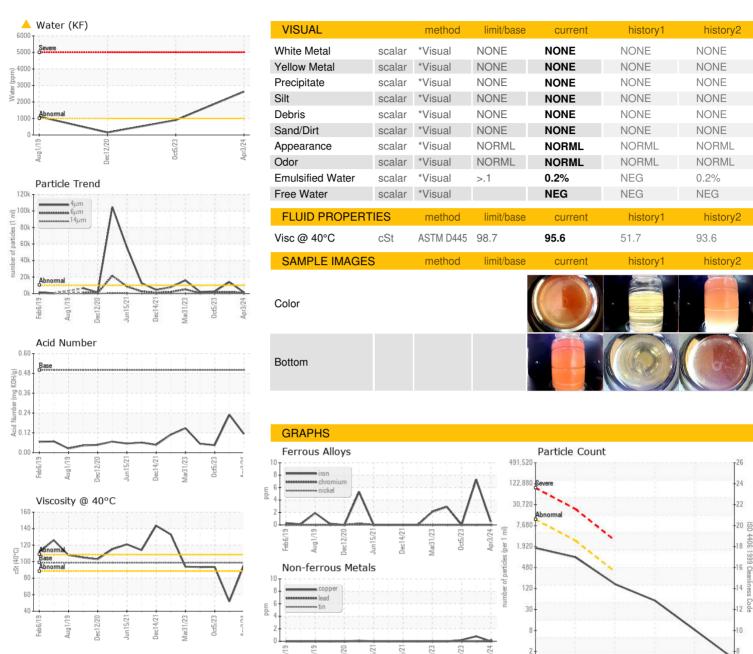
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Client Info WC0907980 WC0880566 WC085602 Sample Date Client Info O3 Apr 2024 04 Jan 2024 05 Oct 2023	00 (GAL)		-eb2019 Au	2019 Dec2020 Jun20.	21 Dec2021 Mar2023 Oct20	123 Apr2024	
Sample Date Client Info 03 Apr 2024 04 Jan 2024 05 Oct 2025	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0	Sample Number		Client Info		WC0907980	WC0880566	WC0856026
Dil Age	Sample Date		Client Info		03 Apr 2024	04 Jan 2024	05 Oct 2023
Dil Changed Sample Status	Machine Age	hrs	Client Info		0	0	0
Sample Status ABNORMAL ATTENTION NORMAL WEAR METALS method limit/base current history1 history2 fron ppm ASTM D5185m >20 <1	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method limit/base current history1 history2 ron ppm ASTM D5185m >20 <1	Oil Changed		Client Info		N/A	N/A	N/A
Post	Sample Status				ABNORMAL	ATTENTION	NORMAL
Chromium ppm ASTM D5185m >20 0 0 0 Nickel ppm ASTM D5185m 0 0 0 0 Silver ppm ASTM D5185m 0 0 0 0 Aluminum ppm ASTM D5185m >20 0 0 0 Aluminum ppm ASTM D5185m >20 0 0 0 Lead ppm ASTM D5185m >20 0 <1	WEAR METALS		method	limit/base	current	history1	history2
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Description	Chromium	ppm	ASTM D5185m	>20	0	0	0
ASTM D5185m Q	Nickel	ppm	ASTM D5185m	>20	0	0	0
ASTM D5185m September ASTM D5185m A	Γitanium	ppm	ASTM D5185m		0	0	0
Lead ppm ASTM D5185m >20 0 0 0 Copper ppm ASTM D5185m >20 •1 <1	Silver	ppm	ASTM D5185m		0	0	0
December Part P	Aluminum	ppm	ASTM D5185m	>20	0	0	0
ASTM D5185m S20							
Fin			ASTM D5185m		0	<1	<1
Anandium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m <1 <1 0 4 Calcium ppm ASTM D5185m 2 0 0 Phosphorus ppm ASTM D5185m 2 0 0 Phosphorus ppm ASTM D5185m 2 0 0 Phosphorus ppm ASTM D5185m 2 0 0 Cinc ppm ASTM D5185m 2 0 0 Cinc ppm ASTM D5185m 2 0 0 Cinc ppm ASTM D5185m 1594 477 1401 <td>• •</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	• •						
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Water % ASTM D6304 >.1 ▲ 0.262 0.090 opm Water ppm ASTM D6304 >1000 ▲ 2620 900 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4μm ASTM D7647 >10000 1531 13972 2706 Particles >6μm ASTM D7647 >2500 834 2002 1474 Particles >14μm ASTM D7647 >320 142 69 251 Particles >21μm ASTM D7647 >80 48 16 84 Particles >38μm ASTM D7647 >20 7 2 13 Particles >71μm ASTM D7647 >4 1 0 1 Dil Cleanliness ISO 4406 (c) >20/18/15 18/17/14 21/18/13 19/18/15 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		2	<1	1
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Particles >71μm ASTM D7647 >4 1 0 1 Dil Cleanliness ISO 4406 (c) >20/18/15 18/17/14 21/18/13 19/18/15 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>20	7	2	13
Dil Cleanliness ISO 4406 (c) >20/18/15 18/17/14 21/18/13 19/18/15 FLUID DEGRADATION method limit/base current history1 history2			ASTM D7647	>4	1	0	1
·	•				18/17/14	21/18/13	19/18/15
Acid Number (AN) mg KOH/g ASTM D8045 0.5 0.113 0.23 0.045	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	0.113	0.23	0.045



OIL ANALYSIS REPORT





Particle Trend

120

≘100

801

40

20



Certificate 12367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0907980 Lab Number : 06143023

200

cSt (40°C)

Received **Tested**

Viscosity @ 40°C

Diagnosed Unique Number : 10967831 Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HORMEL FOODS - AUSTIN

1101 NORTH MAIN ST AUSTIN, MN US 55912

Contact: RYAN LOWE rslowe@hormel.com T: (507)437-5674

F: (507)437-9805

Report Id: HORAUS [WUSCAR] 06143023 (Generated: 04/15/2024 17:31:11) Rev: 1

Contact/Location: RYAN LOWE - HORAUS

Acid Number

(B) 0.60 W 0.48

Ĕ 0.36 흗 0.24

Ē 0.12

0.00 G

: 09 Apr 2024

: 15 Apr 2024

: 15 Apr 2024 - Jonathan Hester