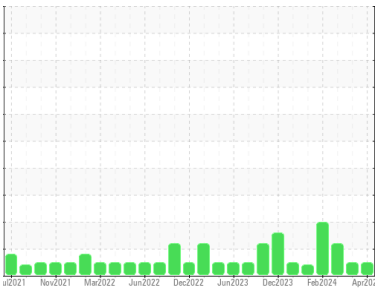
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Extrusion
Machine Id
Press 6 Press Hydraulic Unit (S/N 3080-2010)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (3778 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0041861**	RP0041886	RP0041885
Sample Date		Client Info		**04 Apr 2024**	22 Mar 2024	01 Mar 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**1**	0	0
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	1	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**3**	1	<1
Tin	ppm	ASTM D5185m	>20	**<1**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**1**	2	3
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**3**	3	4
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m	25	**5**	9	7
Calcium	ppm	ASTM D5185m	200	**46**	51	49
Phosphorus	ppm	ASTM D5185m	300	**274**	288	282
Zinc	ppm	ASTM D5185m	370	**317**	334	319

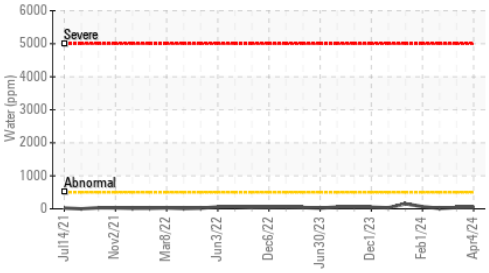
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	2	0
Sodium	ppm	ASTM D5185m		**1**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	1	0
Water	%	ASTM D6304	>0.05	**0.004**	0.004	0.001
ppm Water	ppm	ASTM D6304	>500	**43**	40	13

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**3991**	873	---
Particles >6µm		ASTM D7647	>1300	**432**	72	---
Particles >14µm		ASTM D7647	>160	**19**	10	---
Particles >21µm		ASTM D7647	>40	**4**	6	---
Particles >38µm		ASTM D7647	>10	**0**	0	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**19/16/11**	17/13/10	---

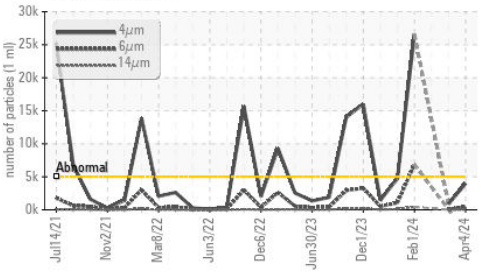
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.42**	0.40	0.39

OIL ANALYSIS REPORT

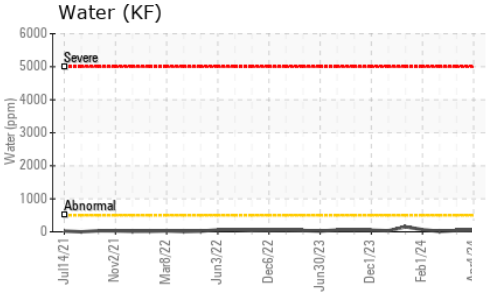
Water (KF)



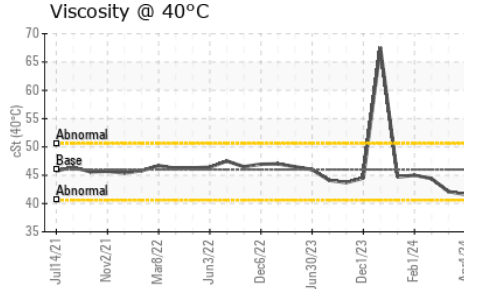
Particle Trend



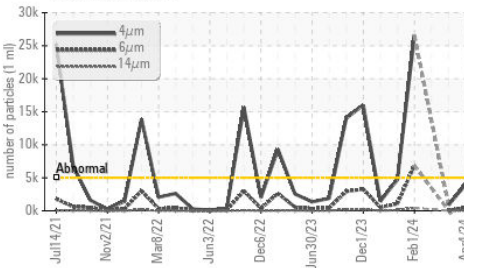
Water (KF)



Viscosity @ 40°C



Particle Trend



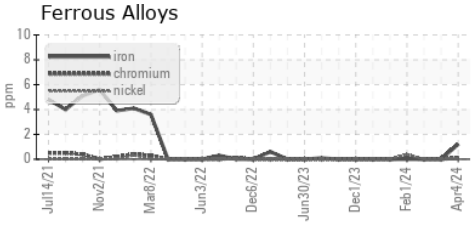
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**41.6**	42.1	44.4

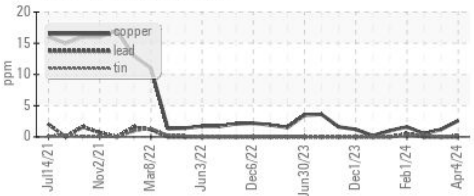
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

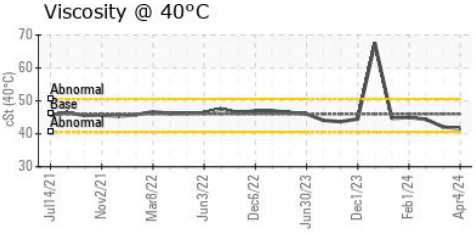
Ferrous Alloys



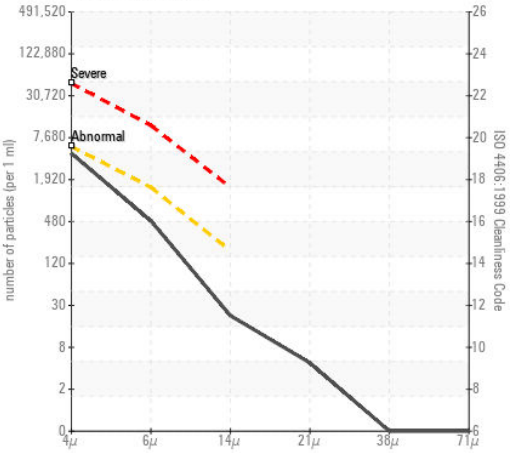
Non-ferrous Metals



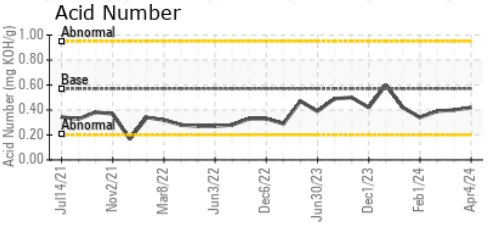
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0041861
Lab Number : 06143031
Unique Number : 10967839
Test Package : IND 2

Received : 09 Apr 2024
Tested : 10 Apr 2024
Diagnosed : 10 Apr 2024 - Wes Davis

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: WESCARTEX [WUSCAR] 06143031 (Generated: 04/10/2024 10:38:15) Rev: 1

Submitted By: WESTERN EXTRUSIONS