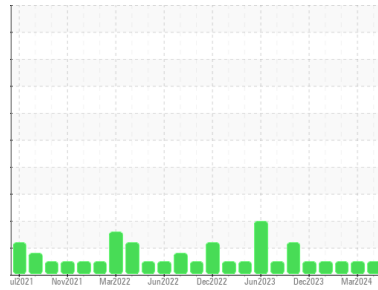




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Extrusion

Machine Id

Press 4 Press Hydraulic Unit (S/N 27954)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (2500 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0041863	RP0041884	RP0041873
Sample Date	Client Info		04 Apr 2024	01 Mar 2024	01 Feb 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	3	2	<1
Chromium	ppm	ASTM D5185m >20	0	0	<1
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	<1
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	9	8	8
Tin	ppm	ASTM D5185m >20	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	5	6	5
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	9	8	11
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 25	15	13	20
Calcium	ppm	ASTM D5185m 200	80	81	82
Phosphorus	ppm	ASTM D5185m 300	325	328	357
Zinc	ppm	ASTM D5185m 370	381	365	403

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	<1	<1
Sodium	ppm	ASTM D5185m	2	2	<1
Potassium	ppm	ASTM D5185m >20	<1	0	3
Water	%	ASTM D6304 >0.05	0.004	0.002	0.005
ppm Water	ppm	ASTM D6304 >500	48	21	59

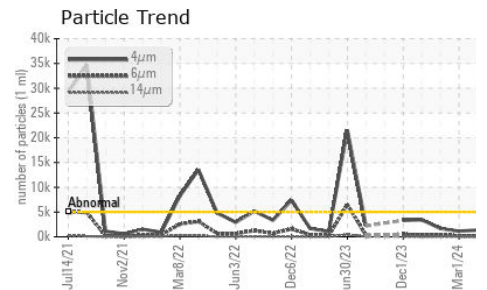
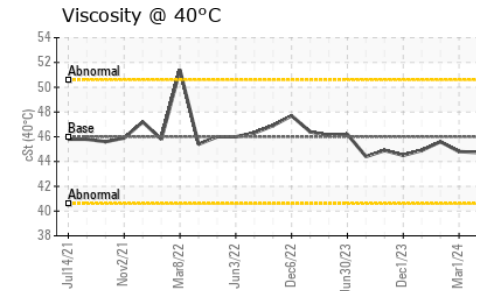
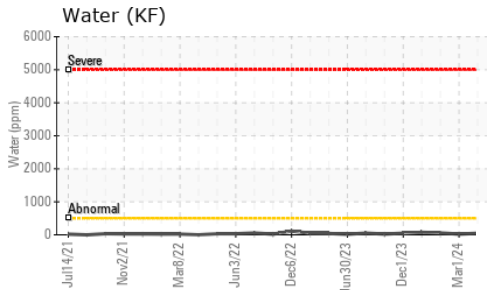
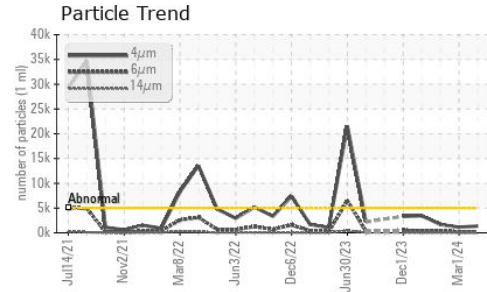
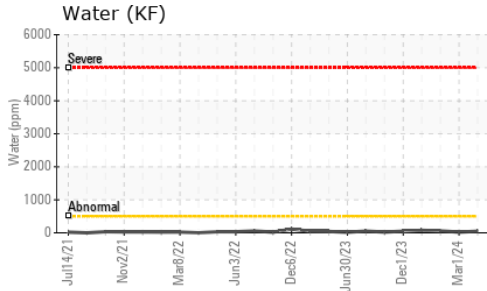
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1359	1134	1673
Particles >6µm	ASTM D7647	>1300	204	199	355
Particles >14µm	ASTM D7647	>160	16	14	35
Particles >21µm	ASTM D7647	>40	5	4	10
Particles >38µm	ASTM D7647	>10	0	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/15/11	17/15/11	18/16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.40	0.39	0.35

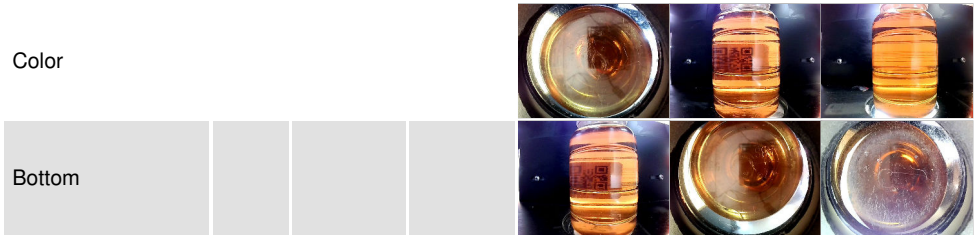
OIL ANALYSIS REPORT



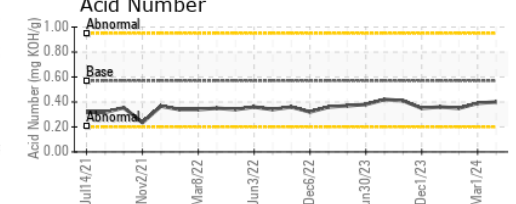
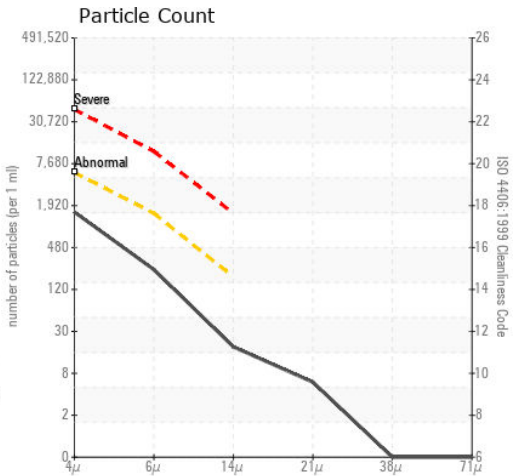
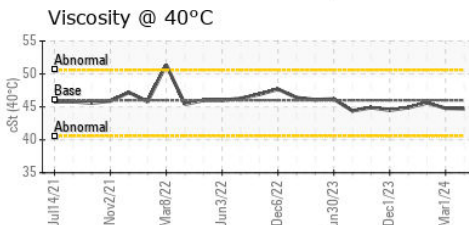
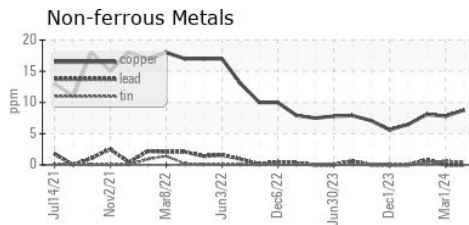
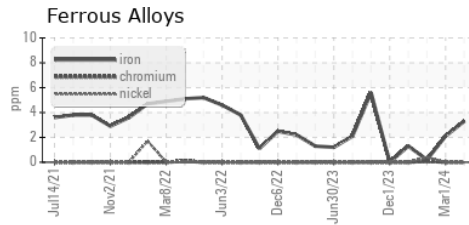
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.73	44.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0041863
Lab Number : 06143032
Unique Number : 10967840
Test Package : IND 2

Received : 09 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 15 Apr 2024 - Wes Davis

WESTERN EXTRUSIONS CORPORATION
 1735 SANDY LAKE RD
 CARROLLTON, TX
 US 75006
 Contact: WESTERN EXTRUSIONS
 SHAYLEY@WESTERNEXTRUSIONS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: