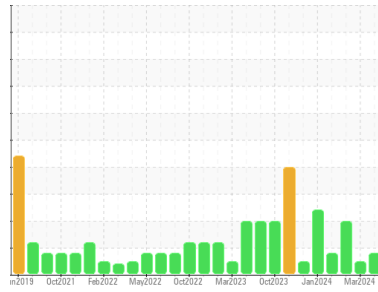




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Extrusion

Machine Id

Press 2 Press Hydraulic Unit (S/N 70227)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (2500 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0041865	RP0041890	RP0041882
Sample Date	Client Info			04 Apr 2024	14 Mar 2024	01 Mar 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	<1	7
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	5	5	7
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

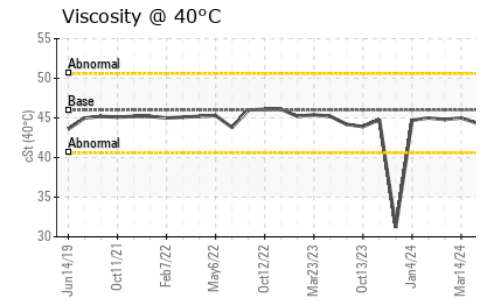
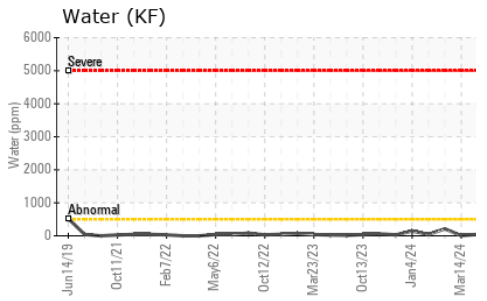
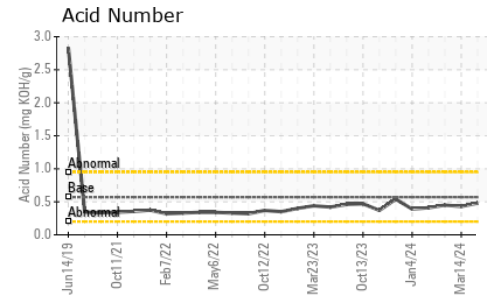
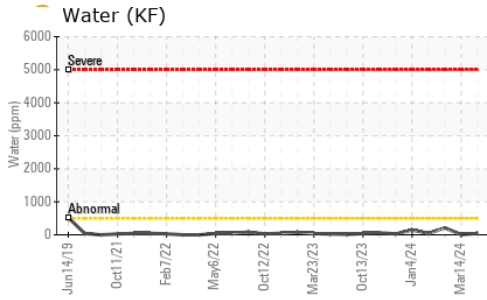
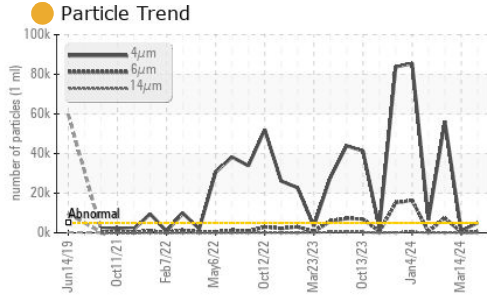
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	1	2	6
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	4	4	6
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	6	0	10
Calcium	ppm	ASTM D5185m	200	52	46	118
Phosphorus	ppm	ASTM D5185m	300	321	335	333
Zinc	ppm	ASTM D5185m	370	374	388	383

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	<1
Sodium	ppm	ASTM D5185m		<1	0	1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.05	0.004	0.001	0.021
ppm Water	ppm	ASTM D6304	>500	46	4	212

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	5105	980	▲ 56286
Particles >6µm		ASTM D7647	>1300	618	224	▲ 7505
Particles >14µm		ASTM D7647	>160	34	16	110
Particles >21µm		ASTM D7647	>40	7	5	16
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/16/12	17/15/11	▲ 23/20/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.48	0.43	0.45

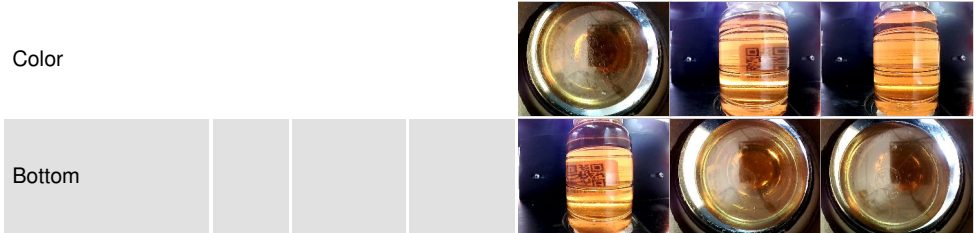
OIL ANALYSIS REPORT



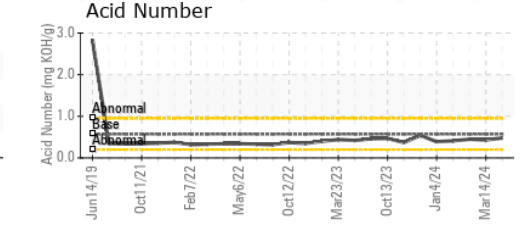
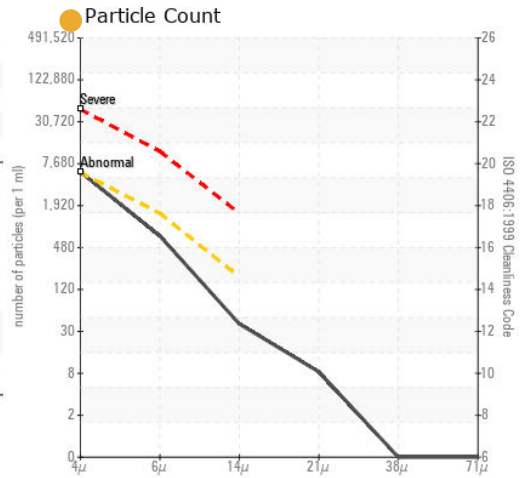
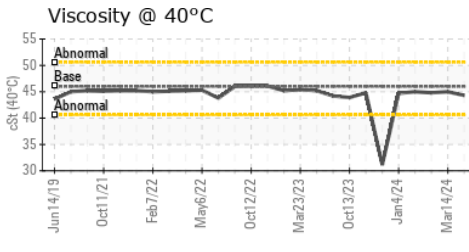
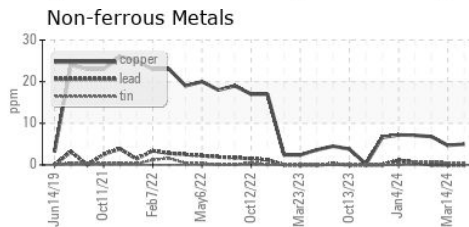
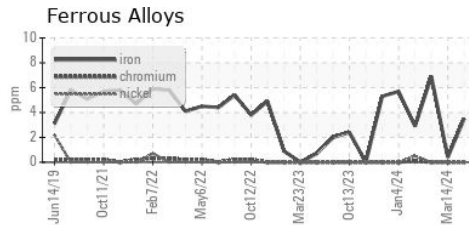
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	45.0	44.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0041865
Lab Number : 06143033
Unique Number : 10967841
Test Package : IND 2

WESTERN EXTRUSIONS CORPORATION
 1735 SANDY LAKE RD
 CARROLLTON, TX
 US 75006

Contact: WESTERN EXTRUSIONS
 SHAYLEY@WESTERNEXTRUSIONS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: