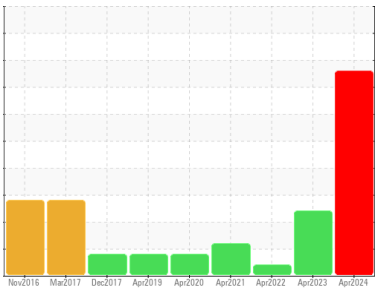
PROBLEM SUMMARY

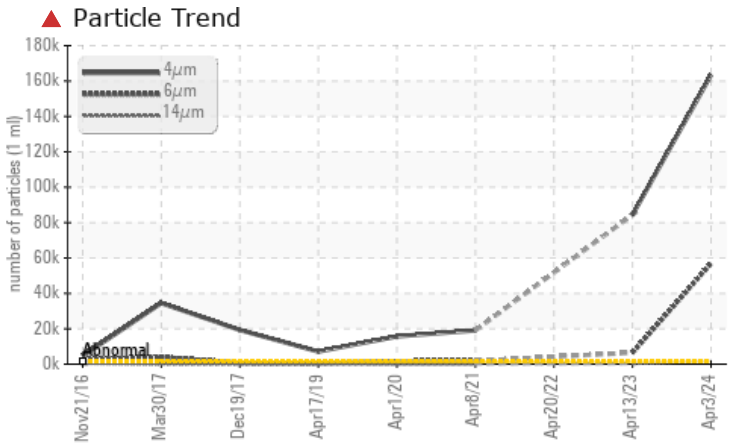
Sample Rating Trend



ISO

Machine Id
TA-3 REDUCER
Component
Gearbox
Fluid
CHEVRON MEROPA 220 (20 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>1300	▲ **163442**	▲ 84401	---
Particles >6µm		ASTM D7647	>320	▲ **56915**	▲ 6465	---
Particles >14µm		ASTM D7647	>80	▲ **2067**	▲ 259	---
Particles >21µm		ASTM D7647	>20	▲ **312**	▲ 59	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **25/23/18**	▲ 24/20/15	---

Customer Id: HYDBELFL
Sample No.: ST46865
Lab Number: 06143049
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO

13 Apr 2023 Diag: Jonathan Hester

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue. Please note that this is a corrected copy for diagnostic comment updates.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

VIS DEBRIS

20 Apr 2022 Diag: Don Baldridge

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report

ISO

08 Apr 2021 Diag: Wes Davis

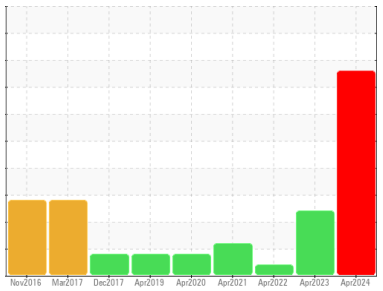
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. Particles >4µm are severely high. Particles >6µm are abnormally high. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
TA-3 REDUCER
Component
Gearbox
Fluid
CHEVRON MEROPA 220 (20 GAL)

DIAGNOSIS

Recommendation
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**ST46865**	ST44629	ST44312
Sample Date		Client Info		**03 Apr 2024**	13 Apr 2023	20 Apr 2022
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**92**	117	128
Chromium	ppm	ASTM D5185m	>15	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**<1**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	3	3
Lead	ppm	ASTM D5185m	>100	**<1**	0	<1
Copper	ppm	ASTM D5185m	>200	**4**	5	6
Tin	ppm	ASTM D5185m	>25	**0**	0	<1
Antimony	ppm	ASTM D5185m	>5	**---**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	40	**<1**	0	2
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**1**	1	<1
Calcium	ppm	ASTM D5185m		**12**	6	7
Phosphorus	ppm	ASTM D5185m	270	**182**	207	209
Zinc	ppm	ASTM D5185m		**11**	8	6
Sulfur	ppm	ASTM D5185m	8600	**12832**	15390	11200

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**7**	9	9
Sodium	ppm	ASTM D5185m		**2**	2	<1
Potassium	ppm	ASTM D5185m	>20	**0**	<1	2
Water	%	ASTM D6304	>0.2	**0.006**	0.008	0.00
ppm Water	ppm	ASTM D6304	>2000	**65**	89.3	0.00

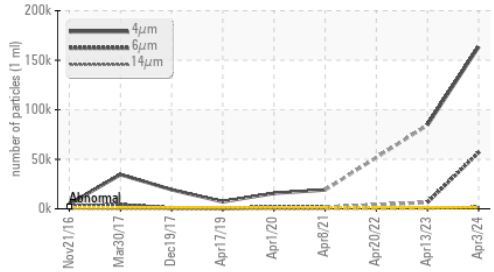
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **163442**	▲ 84401	---
Particles >6µm		ASTM D7647	>320	▲ **56915**	▲ 6465	---
Particles >14µm		ASTM D7647	>80	▲ **2067**	▲ 259	---
Particles >21µm		ASTM D7647	>20	▲ **312**	▲ 59	---
Particles >38µm		ASTM D7647	>4	**4**	▲ 9	---
Particles >71µm		ASTM D7647	>3	**0**	1	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **25/23/18**	▲ 24/20/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.64	**0.54**	0.66	0.66

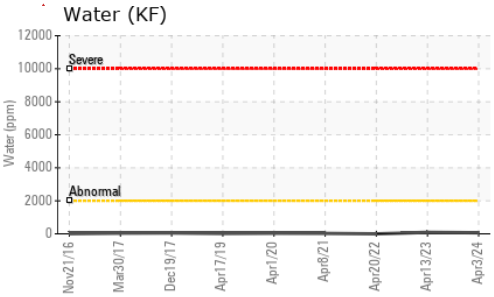
OIL ANALYSIS REPORT

STAUFF FILTRATION TECHNOLOGY

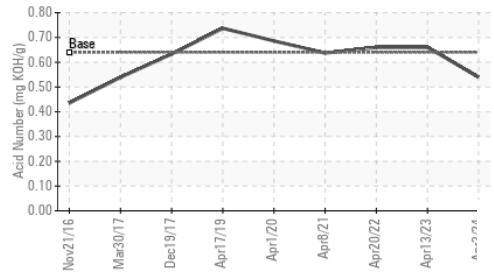
Particle Trend



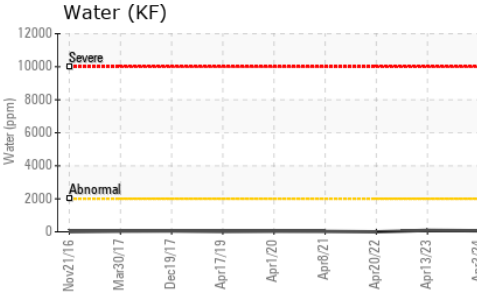
Water (KF)



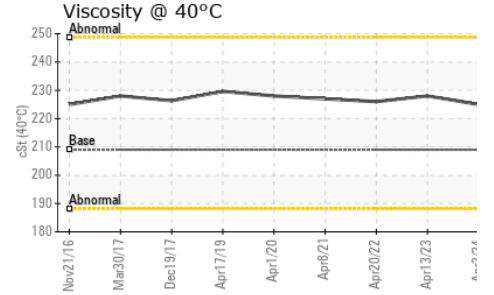
Acid Number



Water (KF)

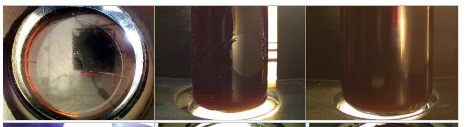
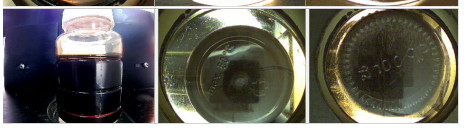


Viscosity @ 40°C



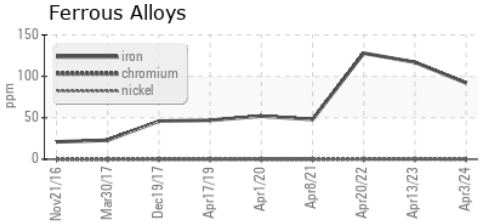
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	209	**225**	228	226

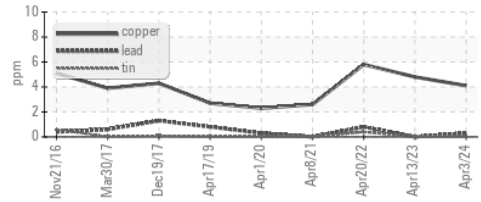
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

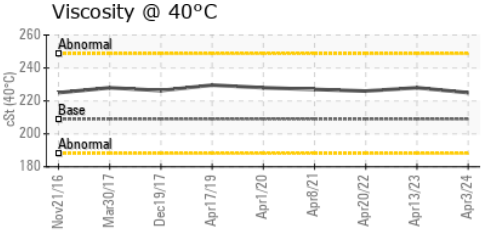
Ferrous Alloys



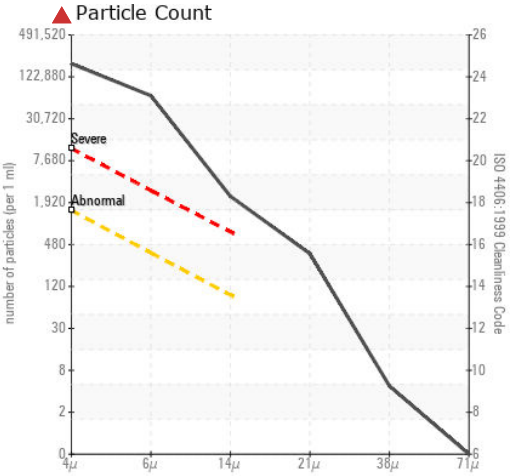
Non-ferrous Metals



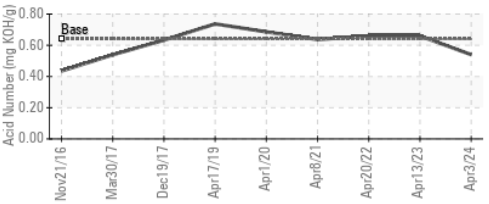
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST46865
Lab Number : 06143049
Unique Number : 10967857
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 09 Apr 2024
Tested : 10 Apr 2024
Diagnosed : 10 Apr 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HYDRAULIC SUPPLY COMPANY
326 SE 1ST ST
BELLE GLADE, FL
US 33430
Contact: ROBERT RETALEATO
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Report Id: HYDBELFL [WUSCAR] 06143049 (Generated: 04/10/2024 11:40:36) Rev: 1

Contact/Location: ROBERT RETALEATO - HYDBELFL