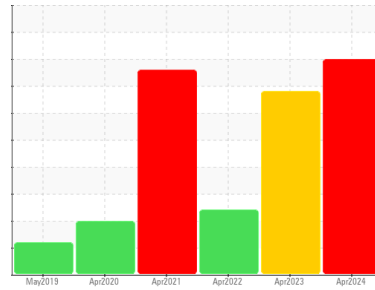


PROBLEM SUMMARY

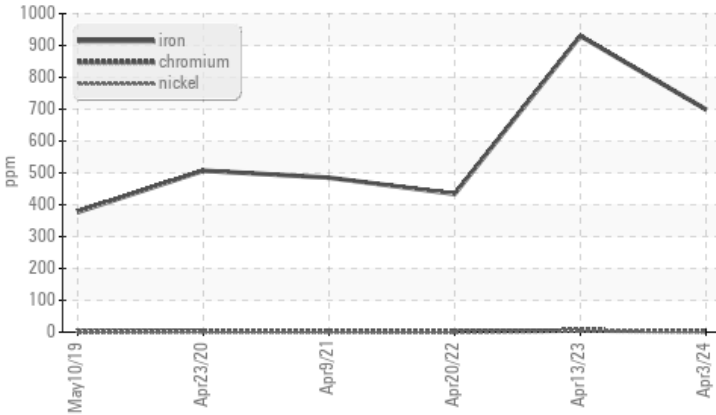
Machine Id
FALK WERKSPOR 2
Component
Gearbox
Fluid
AMALIE 220 (10 GAL)

Sample Rating Trend

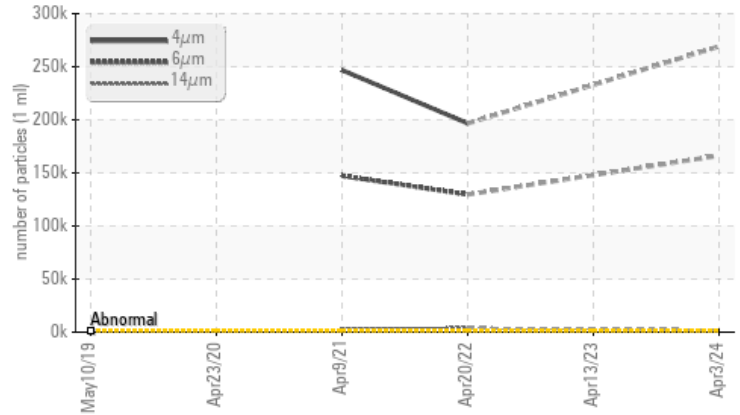


COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	ABNORMAL
Iron	ppm	ASTM D5185m >200	▲ 699	▲ 930	▲ 434
Particles >4µm		ASTM D7647 >1300	▲ 269201	---	▲ 196670
Particles >6µm		ASTM D7647 >320	▲ 166262	---	▲ 129623
Particles >14µm		ASTM D7647 >80	▲ 1863	---	▲ 3776
Particles >21µm		ASTM D7647 >20	▲ 198	---	▲ 143
Oil Cleanliness		ISO 4406 (c) >17/15/13	▲ 25/25/18	---	▲ 25/24/19

Customer Id: HYDBELFL
Sample No.: ST46862
Lab Number: 06143053
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Contact Required	---	---	?	Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

HISTORICAL DIAGNOSIS

WEAR



13 Apr 2023 Diag: Jonathan Hester

We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue. Gear wear is indicated. There is a high amount of visible silt present in the sample. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



WEAR



20 Apr 2022 Diag: Don Baldrige

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue. The iron level is abnormal. Gear wear is indicated. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report



ISO



09 Apr 2021 Diag: Angela Borella

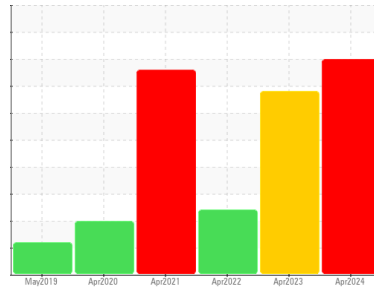
We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue. The iron level is abnormal. Gear wear is indicated. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
FALK WERKSPOR 2
 Component
Gearbox
 Fluid
AMALIE 220 (10 GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

▲ Wear

Gear wear is indicated.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			ST46862	ST44812	ST42874
Sample Date	Client Info			03 Apr 2024	13 Apr 2023	20 Apr 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	▲ 699	▲ 930	▲ 434
Chromium	ppm	ASTM D5185m	>15	3	5	3
Nickel	ppm	ASTM D5185m	>15	2	3	0
Titanium	ppm	ASTM D5185m		2	3	<1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	4	8	4
Lead	ppm	ASTM D5185m	>100	4	2	4
Copper	ppm	ASTM D5185m	>200	40	59	40
Tin	ppm	ASTM D5185m	>25	<1	2	1
Antimony	ppm	ASTM D5185m	>5	---	---	---
Vanadium	ppm	ASTM D5185m		<1	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	<1

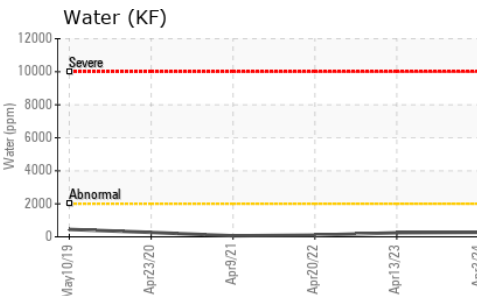
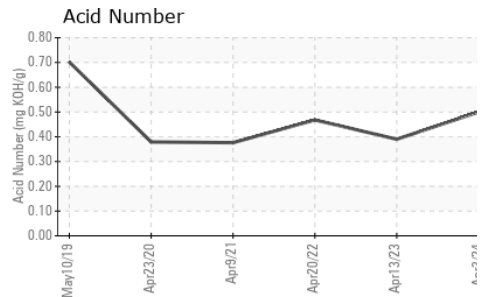
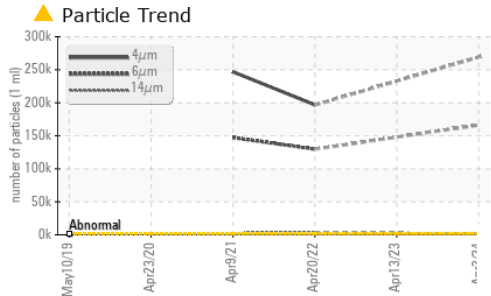
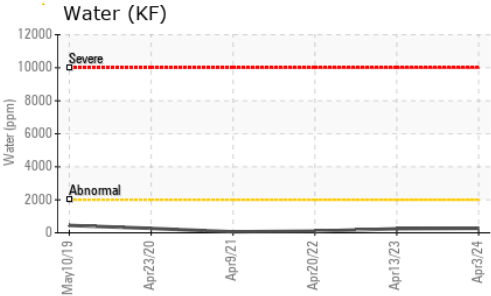
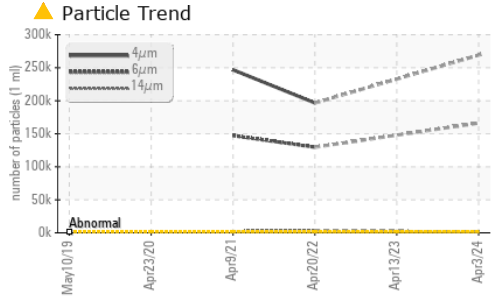
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		5	6	6
Barium	ppm	ASTM D5185m		5	9	0
Molybdenum	ppm	ASTM D5185m		2	4	2
Manganese	ppm	ASTM D5185m		5	8	4
Magnesium	ppm	ASTM D5185m		11	12	4
Calcium	ppm	ASTM D5185m		85	76	32
Phosphorus	ppm	ASTM D5185m		157	179	199
Zinc	ppm	ASTM D5185m		8	15	14
Sulfur	ppm	ASTM D5185m		7855	8966	9499

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	21	27	15
Sodium	ppm	ASTM D5185m		11	11	5
Potassium	ppm	ASTM D5185m	>20	130	85	29
Water	%	ASTM D6304	>0.2	0.026	0.024	0.010
ppm Water	ppm	ASTM D6304	>2000	268	245.6	103.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ 269201	---	▲ 196670
Particles >6µm		ASTM D7647	>320	▲ 166262	---	▲ 129623
Particles >14µm		ASTM D7647	>80	▲ 1863	---	▲ 3776
Particles >21µm		ASTM D7647	>20	▲ 198	---	▲ 143
Particles >38µm		ASTM D7647	>4	4	---	1
Particles >71µm		ASTM D7647	>3	0	---	1
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ 25/25/18	---	▲ 25/24/19

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.50	0.39	0.468

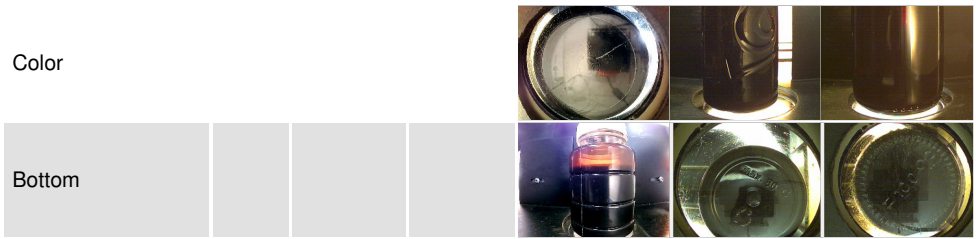
OIL ANALYSIS REPORT



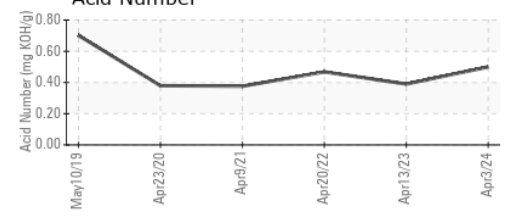
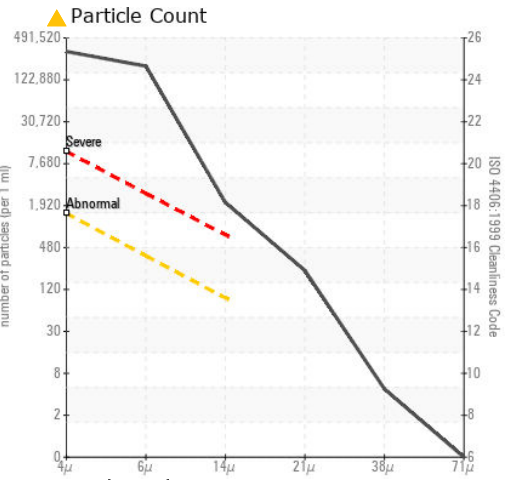
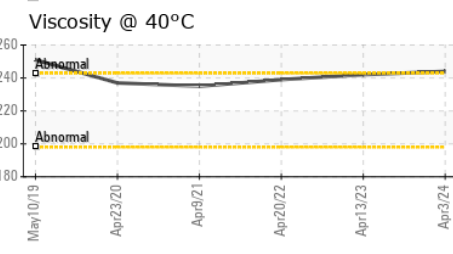
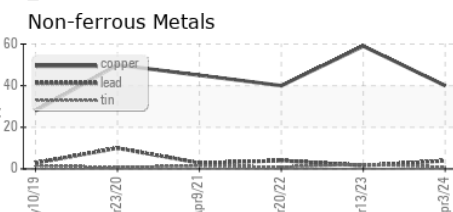
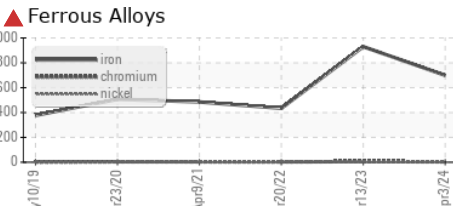
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	HEAVY	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	244	242	239

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST46862 **Received** : 09 Apr 2024
Lab Number : 06143053 **Tested** : 10 Apr 2024
Unique Number : 10967861 **Diagnosed** : 11 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

HYDRAULIC SUPPLY COMPANY
 326 SE 1ST ST
 BELLE GLADE, FL
 US 33430

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 F: (561)996-8531