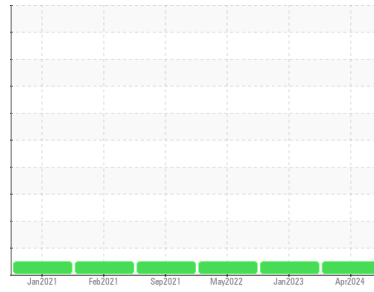




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**AC 3 (S/N APF202024)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI OFS AIR 68 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>USPM36659</b>   | USPM26336   | USPM22167   |
| Sample Date        | Client Info |             |            | <b>08 Apr 2024</b> | 29 Jan 2023 | 09 May 2022 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>N/A</b>         | N/A         | N/A         |
| Sample Status      |             |             |            | <b>NORMAL</b>      | NORMAL      | NORMAL      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >70        | <b>0</b>     | 0        | <1       |
| Chromium    | ppm | ASTM D5185m | >15        | <b>0</b>     | 0        | 0        |
| Nickel      | ppm | ASTM D5185m | >6         | <b>0</b>     | 0        | 0        |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >10        | <b>0</b>     | 0        | <1       |
| Lead        | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Copper      | ppm | ASTM D5185m | >80        | <b>0</b>     | 0        | 0        |
| Tin         | ppm | ASTM D5185m | >15        | <b>0</b>     | 0        | 0        |
| Antimony    | ppm | ASTM D5185m |            | <b>---</b>   | ---      | ---      |
| Vanadium    | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method      | limit/base | current    | history1 | history2 |
|------------|-----|-------------|------------|------------|----------|----------|
| Boron      | ppm | ASTM D5185m |            | <b>0</b>   | 0        | <1       |
| Barium     | ppm | ASTM D5185m |            | <b>0</b>   | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m |            | <b>0</b>   | 0        | 0        |
| Manganese  | ppm | ASTM D5185m |            | <b>0</b>   | 0        | 0        |
| Magnesium  | ppm | ASTM D5185m |            | <b>0</b>   | 0        | 0        |
| Calcium    | ppm | ASTM D5185m |            | <b>0</b>   | 0        | 0        |
| Phosphorus | ppm | ASTM D5185m |            | <b>502</b> | 497      | 489      |
| Zinc       | ppm | ASTM D5185m |            | <b>0</b>   | 0        | 0        |
| Sulfur     | ppm | ASTM D5185m |            | <b>657</b> | 646      | 645      |

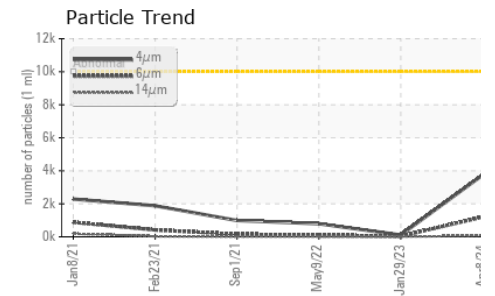
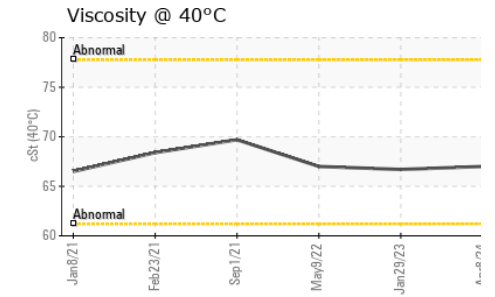
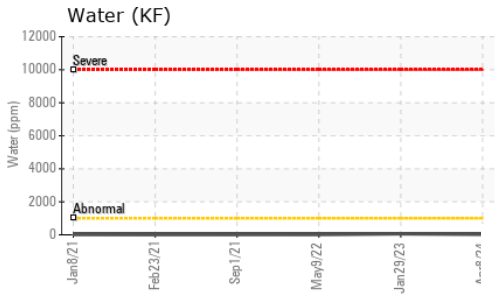
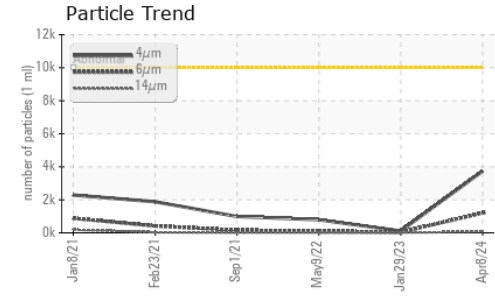
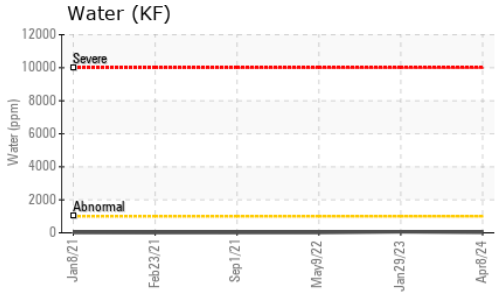
| CONTAMINANTS |     | method      | limit/base | current      | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >12        | <b>&lt;1</b> | 0        | 0        |
| Sodium       | ppm | ASTM D5185m |            | <b>1</b>     | 0        | 0        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | <1       |
| Water        | %   | ASTM D6304  | >0.1       | <b>0.002</b> | 0.005    | 0.001    |
| ppm Water    | ppm | ASTM D6304  | >1000      | <b>21</b>    | 59.6     | 6.7      |

| FLUID CLEANLINESS |  | method       | limit/base | current         | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm    |  | ASTM D7647   | >10000     | <b>3743</b>     | 111      | 793      |
| Particles >6µm    |  | ASTM D7647   | >2500      | <b>1204</b>     | 35       | 104      |
| Particles >14µm   |  | ASTM D7647   | >640       | <b>67</b>       | 4        | 7        |
| Particles >21µm   |  | ASTM D7647   | >160       | <b>16</b>       | 2        | 2        |
| Particles >38µm   |  | ASTM D7647   | >40        | <b>1</b>        | 0        | 0        |
| Particles >71µm   |  | ASTM D7647   | >10        | <b>0</b>        | 0        | 0        |
| Oil Cleanliness   |  | ISO 4406 (c) | >20/18/16  | <b>19/17/13</b> | 14/12/9  | 17/14/10 |

| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 |            | <b>0.34</b> | 0.31     | 0.24     |



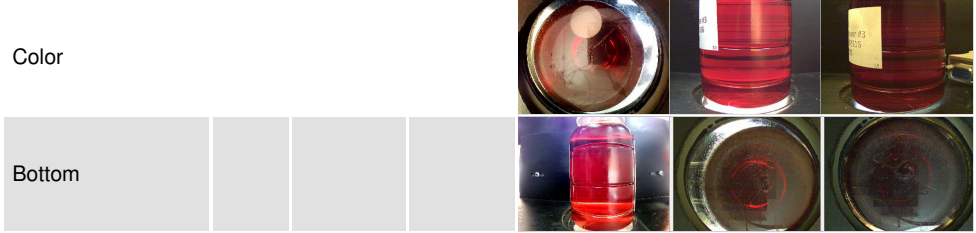
# OIL ANALYSIS REPORT



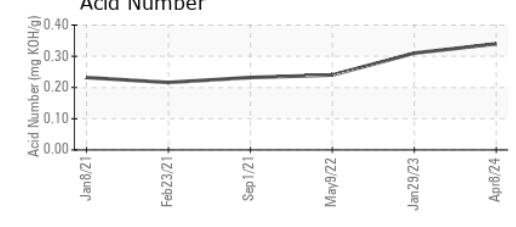
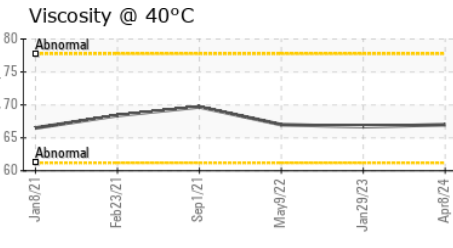
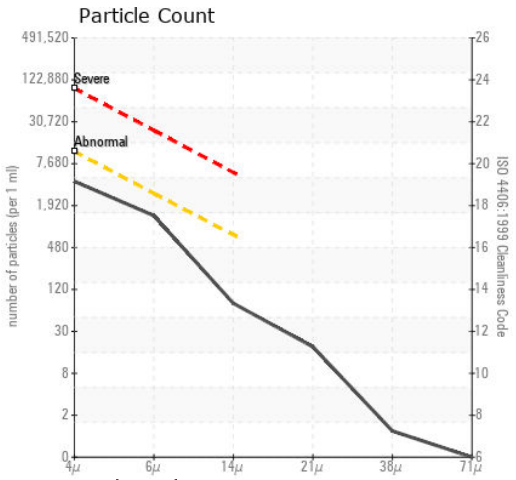
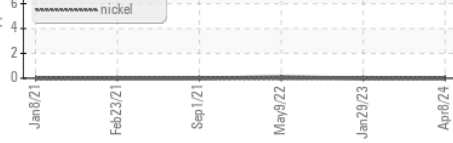
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 67.0    | 66.7     | 67.0     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36659  
**Lab Number** : 06143114  
**Unique Number** : 10967922  
**Test Package** : IND 2  
**Received** : 09 Apr 2024  
**Tested** : 10 Apr 2024  
**Diagnosed** : 10 Apr 2024 - Doug Bogart

**KraftHeinz - Coshocton - Plant 8325**  
 1660 SO 2ND ST  
 COSHOCTON, OH  
 US 43812  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)