

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

AC 2 (S/N APF201648) Air Compressor

Fluid USPI OFS AIR 68 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

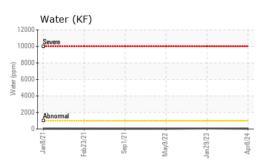
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM36660	USPM26335	USPM22166
Sample Date		Client Info		08 Apr 2024	29 Jan 2023	09 May 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	0	<1	<1
Chromium	ppm	ASTM D5185m		0	0	0
Nickel	ppm	ASTM D5185m	>6	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m		0	0	<1
Copper	ppm	ASTM D5185m		0	0	0
Tin	ppm	ASTM D5185m		0	0	0
Antimony	ppm	ASTM D5185m	-			
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	0	2
Phosphorus	ppm	ASTM D5185m		449	461	493
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		782	673	686
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>12	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304		0.002	0.005	0.001
ppm Water	ppm	ASTM D6304		18	59.9	12.4
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	357	140	126
Particles >6µm		ASTM D7647	>2500	142	46	38
Particles >14µm		ASTM D7647	>640	15	7	7
Particles >21µm		ASTM D7647	>160	6	3	2
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	16/14/11	14/13/10	14/12/10
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30	0.27	0.25

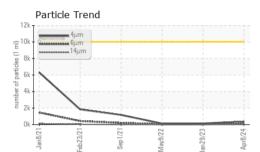
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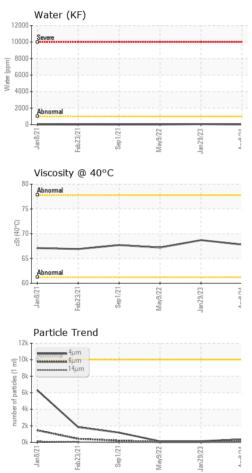
Contact/Location: Service Manager - KRACOS Page 1 of 2



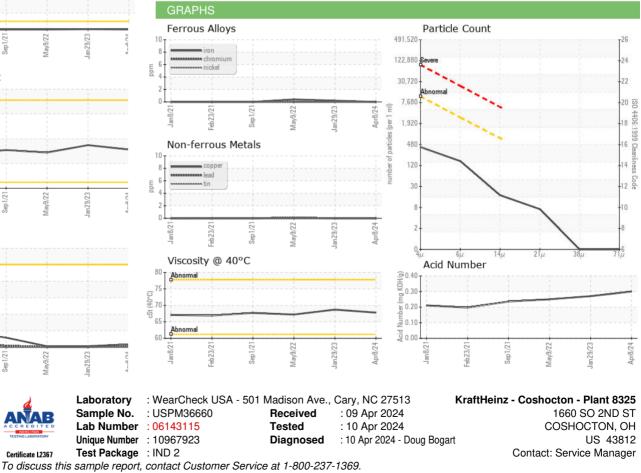
OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base	current 67.8	history1 68.7	history2 67.2
	cSt		limit/base limit/base			
Visc @ 40°C	cSt	ASTM D445		67.8	68.7	67.2



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

Contact/Location: Service Manager - KRACOS