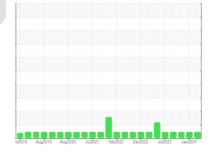


OIL ANALYSIS REPORT

MELT SHOP - BAGHOUSE FANS M/S BAGHOUSE FAN 151B B/S (S/N 15-6400-2000-1010)

Outboard Journal Bearing

AW HYDRAULIC OIL ISO 100 (3 LTR)



Sample Rating Trend



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0038011	RP0039314	RP0035336
Sample Date		Client Info		08 Apr 2024	16 Jan 2024	07 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		18	18	21
Iron	ppm	ASTM D5185m	>60	44	59	51
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	2	2	1
Lead	ppm	ASTM D5185m	>250	0	0	0
Copper	ppm	ASTM D5185m	>125	0	<1	<1
Tin	ppm	ASTM D5185m	>80	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	4	0	0
Barium	ppm	ASTM D5185m	5	0	3	0
Molybdenum	ppm	ASTM D5185m	5	189	155	156
Manganese	ppm	ASTM D5185m		2	1	<1
Magnesium	ppm	ASTM D5185m	25	4	4	6
Calcium	ppm	ASTM D5185m	200	<1	10	10
Phosphorus	ppm	ASTM D5185m	300	516	549	509
Zinc	ppm	ASTM D5185m	370	8	0	11
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	2	2
Sodium	ppm	ASTM D5185m		3	0	2
Potassium	ppm	ASTM D5185m	>20	<1	1	2
Water	%	ASTM D6304	>2	0.007	0.006	0.005
ppm Water	ppm	ASTM D6304		70	63	51
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

0.98

mg KOH/g ASTM D8045 0.57

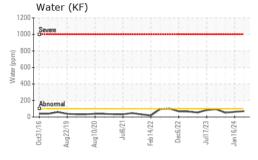
Acid Number (AN)

0.79

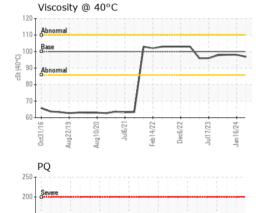
0.73



OIL ANALYSIS REPORT



Water (KF)					
1000 Severe						
€ 800						
Water (ppm)						
≥ 400						
Abnormal		1-1-1				
0ct31/16	Aug10/20	Jul6/21	Feb14/22	Dec6/22	Jul17/23	Jan16/24



VISUAL	method	limit/base	current	history1	history2		
White Metal scalar		*Visual	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate sca		*Visual	NONE NONE		NONE	NONE	
Silt scala		*Visual	NONE NONE		NONE	NONE	
Debris scala		*Visual	NONE	ONE NONE		NONE	
Sand/Dirt	scalar	*Visual	NONE NONE		NONE	NONE	
Appearance	scalar	*Visual	NORML NORML		NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water scal		*Visual	>2	NEG	NEG	NEG	
Free Water scalar		*Visual	NEG		NEG	NEG	
FLUID DDODEDT	150		11 11 /1		111	1111	
FLUID PROPERTIES		method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	100	96.8	98.1	98.1	
SAMPLE IMAGES	method	limit/base	current	history1	history2		

		\PHS															
80 60 <u>40</u> 20	-	ous A				_	/	^	220 T	PQ							
0.		-ferro	ous Me	tals	Feb14/22	Dec6/22	Jul17/23	Jan16/24		Abnor	mal						
10 · 8 · 4 · 4 · 2 ·	-	cop lead tin	oper						80 - 60 - 40 -		<u></u>				\		~
0.	0ct31/16	Aug22/19	Aug10/20	Jul6/21-	Feb14/22	Dec6/22-	Jul17/23	Jan16/24	و ا	M0V14/10	Jan22/20	Jan20/21	Sep23/21	May12/22	Apr4/23	0ct27/23	Apr8/24
120		osity	@ 40°	,C						Acid	Num	ber					
3 80	Abnor Base Abnor								© 0.72 − e 0.48 −	Abnor Base Abnor				~	J		~
60-	ct31/16	g22/19	g10/20	Jul6/21	b14/22)ec6/22 -	ul17/23 -	m16/24	₹ 0.00	ct3 / b	922/19	02/018	Jul6/21	ıb 14/22	ec6/22 -	ul17/23	ın16/24

: 09 Apr 2024

: 10 Apr 2024

: 11 Apr 2024 - Angela Borella



PO 100



Certificate 12367

Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : RP0038011 Lab Number : 06143139 Unique Number : 10967947

cSt (40°C)

Received **Tested**

Diagnosed Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Color

Bottom

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

OUTOKUMPU STAINLESS USA

HWY 43 N CALVERT, AL

US 36513 Contact: MARIO JOHNSON Mario.johnson@outokumpu.com

T: (251)321-4105 F: x:

Report Id: OUTCALAL [WUSCAR] 06143139 (Generated: 04/11/2024 18:34:52) Rev: 1

Submitted By: DALE ROBINSON