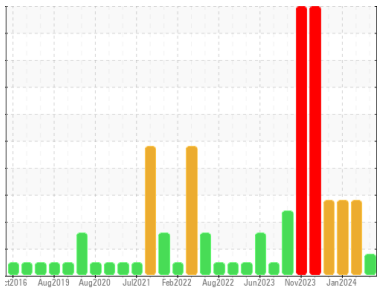
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
MELT SHOP - BAGHOUSE FANS
Machine Id
M/S BAGHOUSE FAN 151B M/S (S/N 15-6400-2000-1010)
Component
Inboard Journal Bearing
Fluid
AW HYDRAULIC OIL ISO 100 (3 LTR)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Wear
The iron level is abnormal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0038007**	RP0039313	RP0038374
Sample Date		Client Info		**08 Apr 2024**	16 Jan 2024	04 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

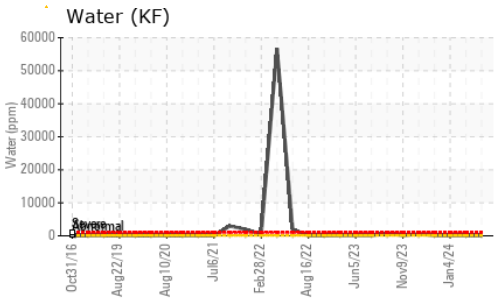
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**48**	▲ 74	▲ 126
Iron	ppm	ASTM D5185m	>60	▲ **304**	▲ 299	▲ 377
Chromium	ppm	ASTM D5185m	>20	**2**	2	2
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>4	**2**	1	<1
Lead	ppm	ASTM D5185m	>250	**0**	0	0
Copper	ppm	ASTM D5185m	>125	**3**	3	2
Tin	ppm	ASTM D5185m	>80	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

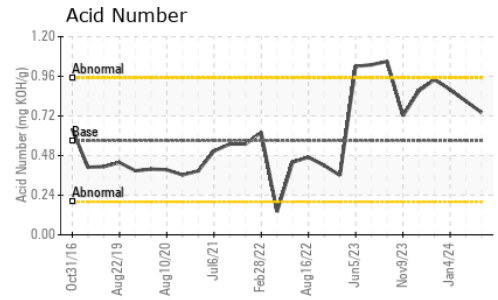
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**7**	0	0
Barium	ppm	ASTM D5185m	5	**<1**	0	0
Molybdenum	ppm	ASTM D5185m	5	**293**	287	304
Manganese	ppm	ASTM D5185m		**4**	3	3
Magnesium	ppm	ASTM D5185m	25	**<1**	<1	0
Calcium	ppm	ASTM D5185m	200	**0**	5	7
Phosphorus	ppm	ASTM D5185m	300	**492**	511	513
Zinc	ppm	ASTM D5185m	370	**0**	0	4

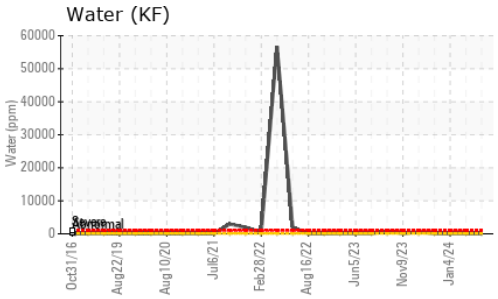
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**3**	4	4
Sodium	ppm	ASTM D5185m		**2**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	2	0
Water	%	ASTM D6304	>2	**0.006**	0.005	0.006
ppm Water	ppm	ASTM D6304		**70**	58	62

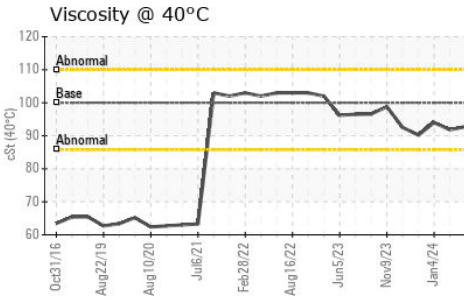
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.74**	0.81	0.88

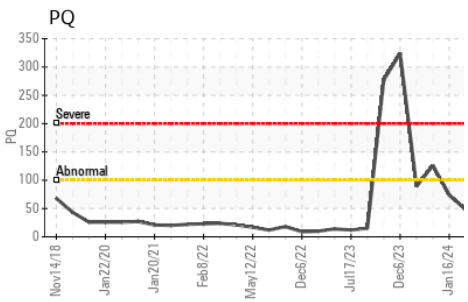
OIL ANALYSIS REPORT









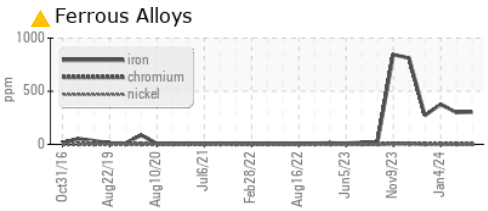


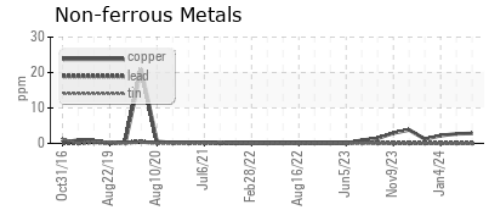
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

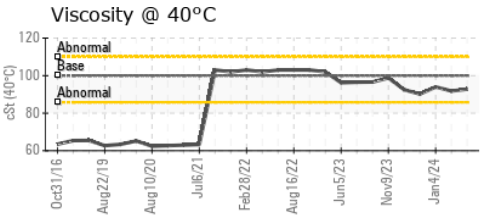
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	**92.8**	91.8	94.0

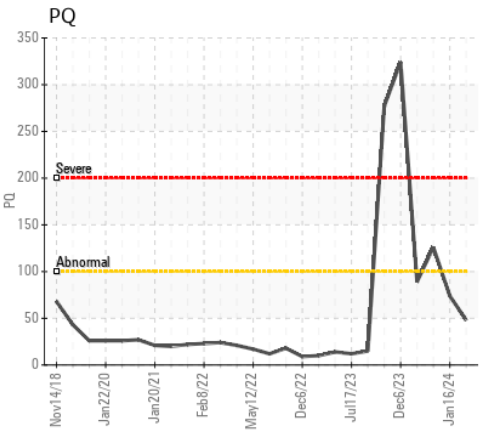
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter			*no image*	*no image*	*no image*

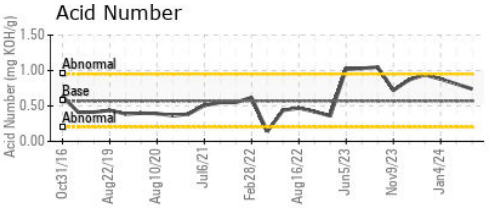
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0038007 **Received** : 09 Apr 2024
Lab Number : 06143142 **Tested** : 10 Apr 2024
Unique Number : 10967950 **Diagnosed** : 11 Apr 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: PQ)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

OUTOKUMPU STAINLESS USA
HWY 43 N
CALVERT, AL
US 36513
Contact: MARIO JOHNSON
Mario.johnson@outokumpu.com
T: (251)321-4105
F: x:

Report Id: OUTCALAL [WUSCAR] 06143142 (Generated: 04/11/2024 18:35:02) Rev: 1

Submitted By: DALE ROBINSON