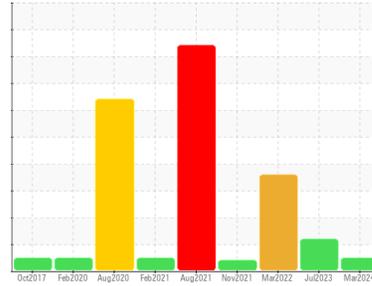


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

PALLUBE 32

Machine Id

PALATEK 1502030003 - MILK SPECIALTIES - FOND DU LAC

Component

Compressor

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCS06143148	UCS05906794	UCS05498766
Sample Date	Client Info		28 Mar 2024	13 Jul 2023	15 Mar 2022
Machine Age	hrs	Client Info	54321	50395	0
Oil Age	hrs	Client Info	3926	4191	0
Oil Changed	Client Info		Changed	Changed	N/A
Sample Status			NORMAL	ABNORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	3	8	5
Tin	ppm	ASTM D5185m >15	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	0	0	<1
Barium	ppm	ASTM D5185m 730	<1	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0.0	<1	<1	0
Magnesium	ppm	ASTM D5185m 0	0	0	0
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 0	423	194	185
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 590	0	450	199

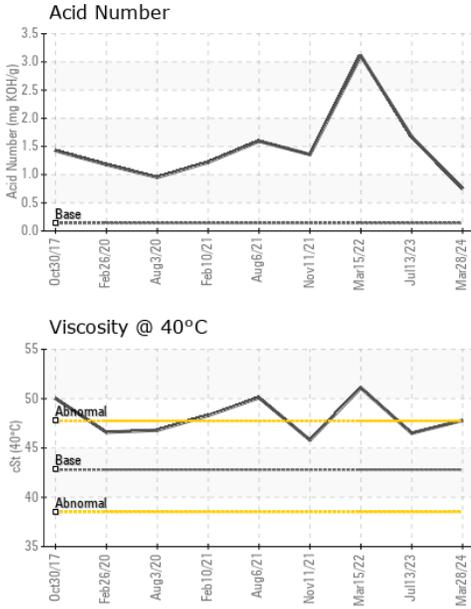
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	<1	0
Sodium	ppm	ASTM D5185m	7	1	4
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	0.75	▲ 1.67	▲ 3.11

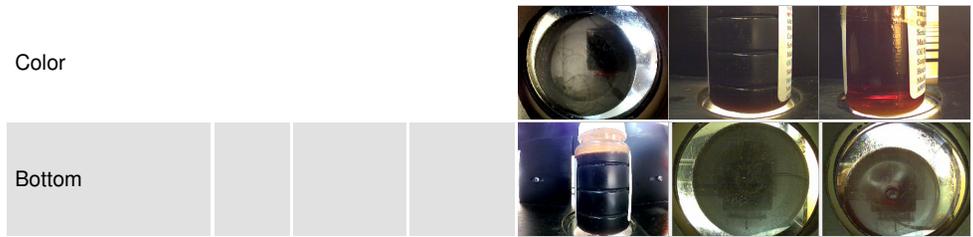
OIL ANALYSIS REPORT



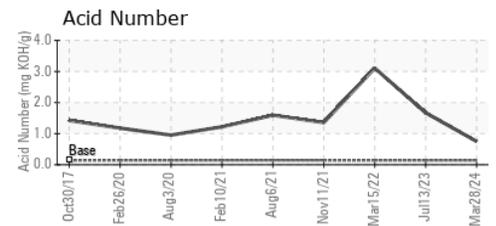
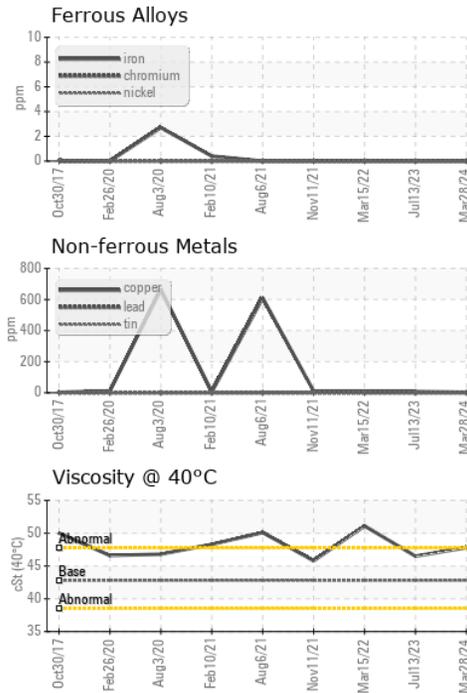
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	47.8	46.5 ▲ 51.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06143148
Lab Number : 06143148
Unique Number : 10967956
Test Package : IND 2

Received : 09 Apr 2024
Tested : 10 Apr 2024
Diagnosed : 11 Apr 2024 - Angela Borella

VACUUM PUMP and COMPRESSOR
 1490 GRUBER RD
 GREEN BAY, WI
 US 54313
 Contact: ROBIN
 robin@vpc-inc.com
 T: (920)662-1113
 F: (920)662-1116

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)