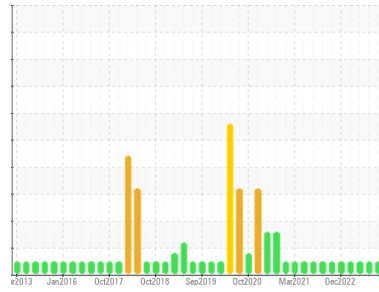




# OIL ANALYSIS REPORT

Area  
**DF8 [8940]**  
 Machine Id  
**KAESER 1073-1920384 - WAPSIE VALLEY CREAMERY**  
 Component  
**Compressor**

Sample Rating Trend



## DIAGNOSIS

- Recommendation**  
Resample at the next service interval to monitor.
- Wear**  
All component wear rates are normal.
- Contamination**  
There is no indication of any contamination in the oil.
- Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UDI06143184</b>	UCH06043340	UCH05905615
Sample Date	Client Info		<b>02 Apr 2024</b>	15 Dec 2023	29 Jun 2023
Machine Age	hrs	Client Info	<b>101884</b>	99702	96000
Oil Age	hrs	Client Info	<b>4182</b>	1637	4159
Oil Changed	Client Info		<b>Changed</b>	Not Changd	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	2
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>23</b>	13	6
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0.3	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 0.5	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m 536	<b>85</b>	167	61
Zinc	ppm	ASTM D5185m 0.2	<b>55</b>	57	41
Sulfur	ppm	ASTM D5185m 649	<b>0</b>	594	550

## CONTAMINANTS

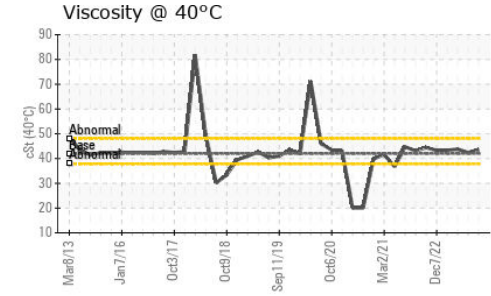
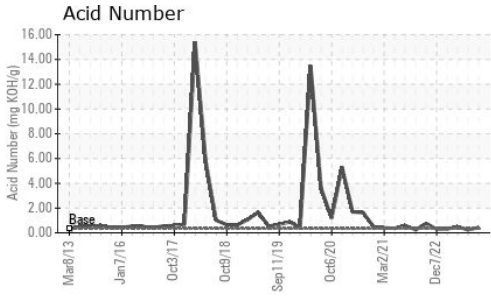
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m	<b>2</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.337	<b>0.43</b>	0.24	0.48



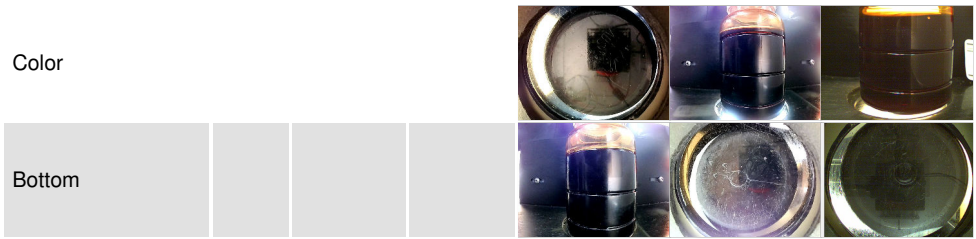
# OIL ANALYSIS REPORT



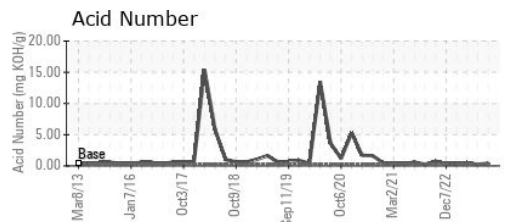
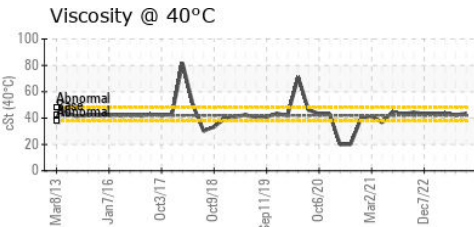
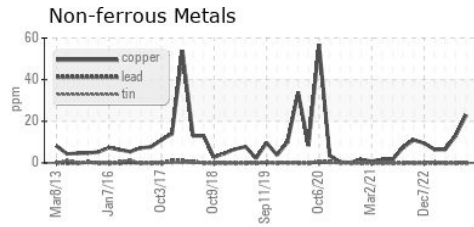
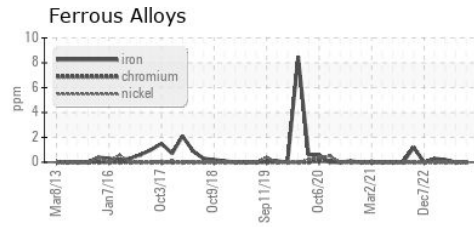
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.0	<b>43.6</b>	42.4	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UDI06143184      **Received** : 09 Apr 2024  
**Lab Number** : **06143184**      **Tested** : 10 Apr 2024  
**Unique Number** : 10967992      **Diagnosed** : 12 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2

**DELTA INDUSTRIES - CEDAR RAPIDS**  
 6540 4TH ST SW UNIT A  
 CEDAR RAPIDS, IA  
 US 52404  
 Contact: MICHAEL FERRIS  
 wearcheck@deltaind.net  
 T: (319)862-2500  
 F: (319)862-2501

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)