

# **OIL ANALYSIS REPORT**

## Area **PO-4**010 Machine Id **QUINCY 95262J - AMERIMAX**

Compressor

#### DIAGNOSIS

#### Recommendation

We suspect abnormal contamination may be due to sampling method. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

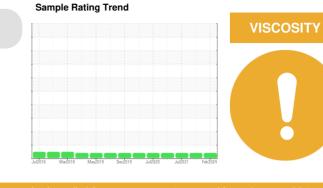
All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

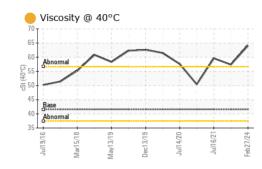
The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

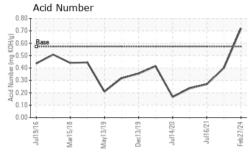


| SAMPLE INFORM    | <b>IATION</b> | method      | limit/base | current     | history1    | history2    |
|------------------|---------------|-------------|------------|-------------|-------------|-------------|
| Sample Number    |               | Client Info |            | UCP06143188 | UCP05480477 | UCP05311572 |
| Sample Date      |               | Client Info |            | 27 Feb 2024 | 16 Feb 2022 | 16 Jul 2021 |
| Machine Age      | hrs           | Client Info |            | 84625       | 73367       | 70249       |
| Oil Age          | hrs           | Client Info |            | 2000        | 73367       | 5720        |
| Oil Changed      |               | Client Info |            | Not Changd  | Not Changd  | Changed     |
| Sample Status    |               |             |            | ATTENTION   | ATTENTION   | ATTENTION   |
| CONTAMINATION    | ١             | method      | limit/base | current     | history1    | history2    |
| Water            |               | WC Method   | >0.1       | NEG         | NEG         | NEG         |
| WEAR METALS      |               | method      | limit/base | current     | history1    | history2    |
| Iron             | ppm           | ASTM D5185m | >50        | 0           | 6           | <1          |
| Chromium         | ppm           | ASTM D5185m | >10        | 0           | 0           | 0           |
| Nickel           | ppm           | ASTM D5185m |            | 0           | 0           | 0           |
| Titanium         | ppm           | ASTM D5185m |            | 0           | 0           | 0           |
| Silver           | ppm           | ASTM D5185m |            | 0           | 0           | 0           |
| Aluminum         | ppm           | ASTM D5185m | >25        | 0           | 0           | 0           |
| Lead             | ppm           | ASTM D5185m | >25        | 0           | 0           | <1          |
| Copper           | ppm           |             | >50        | 0           | <1          | <1          |
| Tin              | ppm           | ASTM D5185m | >15        | <1          | <1          | <1          |
| Antimony         | ppm           | ASTM D5185m |            |             | 0           | 0           |
| Vanadium         | ppm           | ASTM D5185m |            | 0           | 0           | 0           |
| Cadmium          | ppm           | ASTM D5185m |            | 0           | 0           | 0           |
| ADDITIVES        |               | method      | limit/base | current     | history1    | history2    |
| Boron            | ppm           | ASTM D5185m | 0          | 0           | 0           | <1          |
| Barium           | ppm           | ASTM D5185m | 0.4        | 0           | 0           | 0           |
| Molybdenum       | ppm           | ASTM D5185m | 0.5        | 0           | 0           | 0           |
| Manganese        | ppm           | ASTM D5185m | 0.4        | <1          | 0           | 0           |
| Magnesium        | ppm           | ASTM D5185m | 0          | 0           | 0           | 0           |
| Calcium          | ppm           | ASTM D5185m | 0.3        | 0           | <1          | 0           |
| Phosphorus       | ppm           | ASTM D5185m | 1376       | 458         | 506         | 407         |
| Zinc             | ppm           | ASTM D5185m | 0          | 13          | 22          | 38          |
| Sulfur           | ppm           | ASTM D5185m | 320        | 0           | 156         | 129         |
| CONTAMINANTS     |               | method      | limit/base | current     | history1    | history2    |
| Silicon          | ppm           | ASTM D5185m | >25        | 2           | 3           | 3           |
| Sodium           | ppm           | ASTM D5185m |            | 2           | 4           | 4           |
| Potassium        | ppm           | ASTM D5185m | >20        | 0           | <1          | 0           |
| FLUID DEGRADA    | TION          | method      | limit/base | current     | history1    | history2    |
| Acid Number (AN) | mg KOH/g      | ASTM D8045  | 0.573      | 0.72        | 0.40        | 0.269       |

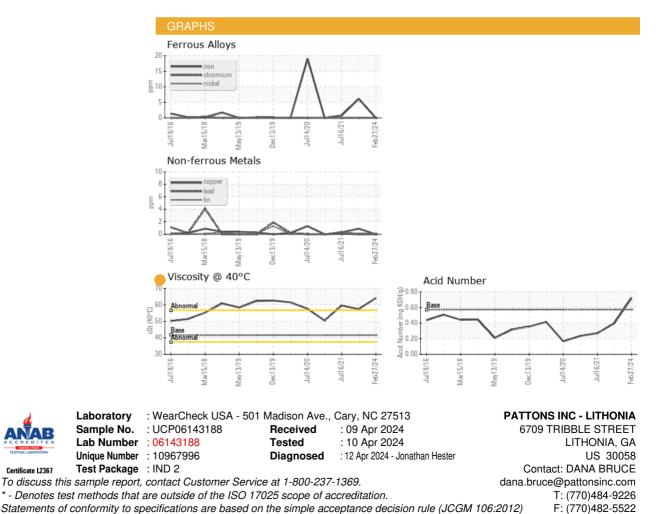


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| VISUAL           |        | method    | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual   | NONE       | NONE    | MODER    | MODER    |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual   | >0.1       | NEG     | 0.2%     | NEG      |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG      |
| FLUID PROPERT    | IES    | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C      | cSt    | ASTM D445 | 41.57      | 64.1    | 57.4     | 59.6     |
| SAMPLE IMAGES    | ;      | method    | limit/base | current | history1 | history2 |
| Color            |        |           |            |         |          |          |
| Bottom           |        |           |            | •       |          |          |



 End of the simple acceptance decision rule (JCGM 106:2012)

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