

## **OIL ANALYSIS REPORT**

Area PG-46 [282903] INGERSOLL RAND VE1338U06306 - CARR MACHINE

Component Compressor

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

## Wear

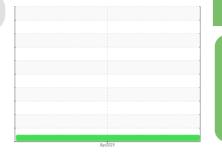
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



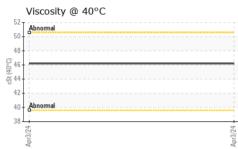
NORMAL

SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001248		
Sample Date		Client Info		03 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		270		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		459		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.24		



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Acid Number 0.25 (B/H0.20 ₽°0.15 aq u 0.10 P 0.05 0.00 Apr3/24 Anr3/74



-	JOAL		metho		lase cu	nem	Thistory I	riistoi yz
Whi	ite Metal	scalar	*Visual	NONE	NON	IE		
Yell	ow Metal	scalar	*Visual	NONE	NON	IE		
Pre	cipitate	scalar	*Visual	NONE	NON	IE		
Silt		scalar	*Visual	NONE	NON	IE		
Deb	oris	scalar	*Visual	NONE	NON	IE		
San	nd/Dirt	scalar	*Visual	NONE	NON	IE		
Арр	earance	scalar	*Visual	NORN	L NOF	RML		
Odd	or	scalar	*Visual	NORN	L NOF	RML		
Em	ulsified Water	scalar	*Visual	>0.1	NEG	i		
Fre	e Water	scalar	*Visual		NEG	ì		
Fl	UID PROPERT	IES	metho	od limit/t	ase cu	rrent	history1	history
Viso	c@40°C	cSt	ASTM D	445	46.2			
S	AMPLE IMAGES	5	metho	od limit/k	ase cu	rrent	history1	history
Col	or						no image	no image
Bot	tom						no image	no image
0 Wo	on-ferrous Metal	s		Apr3/24				
mpg 0 7 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	tin tin			Apr3/24				
	scosity @ 40°C			A	۸ م: ط	lumber		
55 T 7 -						lumber		
50 - T-	onormal				0.25 0.20 0.15 0.15 0.05 0.05			
(J-0+) 45					မီ 0.15			
40 At	onormal				@ 0.10			
~ ]								
25				1/24 +	124 00.0			
35 + 72/8								
Apr3/24				Apr3/24	Apr3/24			

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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