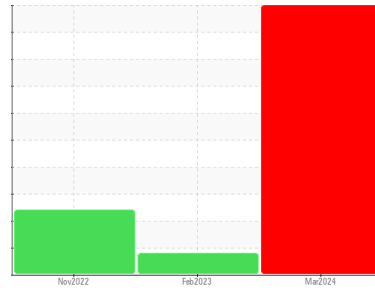




# OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Machine Id  
**INTERNATIONAL 545**

Component  
**Diesel Engine**

Fluid  
**PETRO CANADA DURON HP 15W40 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

Sodium and/or potassium levels are high. Test for glycol is positive. There is a high amount of fuel present in the oil.

### ▲ Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0878889</b>   | WC0727299   | WC0727347   |
| Sample Date   | Client Info |             | <b>27 Mar 2024</b> | 13 Feb 2023 | 14 Nov 2022 |
| Machine Age   | mls         | Client Info | <b>193948</b>      | 180034      | 175276      |
| Oil Age       | mls         | Client Info | <b>5000</b>        | 0           | 0           |
| Oil Changed   | Client Info |             | <b>Changed</b>     | Changed     | N/A         |
| Sample Status |             |             | <b>SEVERE</b>      | MARGINAL    | SEVERE      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.2       | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base       | current      | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >100 | <b>83</b>    | 8        | 63       |
| Chromium | ppm    | ASTM D5185m >20  | <b>3</b>     | <1       | 2        |
| Nickel   | ppm    | ASTM D5185m >4   | <b>2</b>     | 0        | <1       |
| Titanium | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 0        |
| Silver   | ppm    | ASTM D5185m >3   | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >20  | <b>11</b>    | <1       | 7        |
| Lead     | ppm    | ASTM D5185m >40  | <b>4</b>     | 0        | 2        |
| Copper   | ppm    | ASTM D5185m >330 | <b>3</b>     | <1       | 1        |
| Tin      | ppm    | ASTM D5185m >15  | <b>1</b>     | 0        | <1       |
| Vanadium | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 0        |

## ADDITIVES

|            | method | limit/base  | current     | history1 | history2 |
|------------|--------|-------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>13</b>   | 16       | 11       |
| Barium     | ppm    | ASTM D5185m | <b>0</b>    | <1       | 2        |
| Molybdenum | ppm    | ASTM D5185m | <b>65</b>   | 57       | 55       |
| Manganese  | ppm    | ASTM D5185m | <b>1</b>    | <1       | <1       |
| Magnesium  | ppm    | ASTM D5185m | <b>832</b>  | 782      | 515      |
| Calcium    | ppm    | ASTM D5185m | <b>981</b>  | 1027     | 1008     |
| Phosphorus | ppm    | ASTM D5185m | <b>893</b>  | 913      | 729      |
| Zinc       | ppm    | ASTM D5185m | <b>1103</b> | 1080     | 916      |
| Sulfur     | ppm    | ASTM D5185m | <b>2797</b> | 2980     | 2588     |

## CONTAMINANTS

|           | method | limit/base      | current       | history1 | history2 |
|-----------|--------|-----------------|---------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>6</b>      | 4        | 3        |
| Sodium    | ppm    | ASTM D5185m     | <b>▲ 32</b>   | 2        | 0        |
| Potassium | ppm    | ASTM D5185m >20 | <b>▲ 763</b>  | 1        | 2        |
| Fuel      | %      | ASTM D3524 >5   | <b>▲ 13.2</b> | ▲ 2.2    | ▲ 14.6   |
| Glycol    | %      | *ASTM D2982     | <b>▲ 0.10</b> | NEG      | NEG      |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 >3  | <b>2.7</b>  | 0.2      | 2.2      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>14.5</b> | 5.3      | 14.6     |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>27.0</b> | 17.7     | 27.0     |

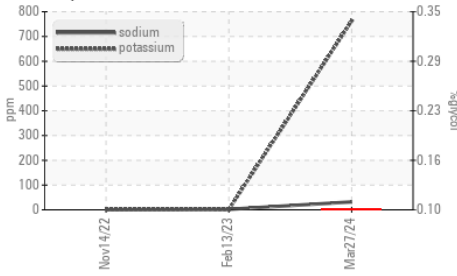
## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>23.3</b> | 13.4     | 26.1     |
| Base Number (BN) | mg KOH/g | ASTM D2896 9.8  | <b>8.2</b>  | 8.7      | 8.9      |

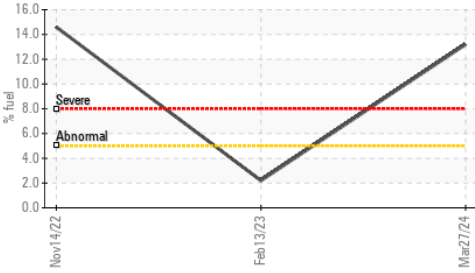


# OIL ANALYSIS REPORT

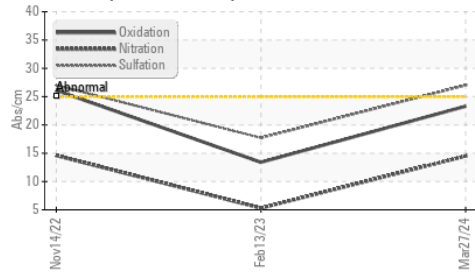
## ▲ Glycol Contamination



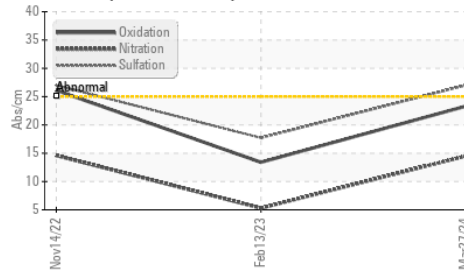
## ▲ Fuel Dilution



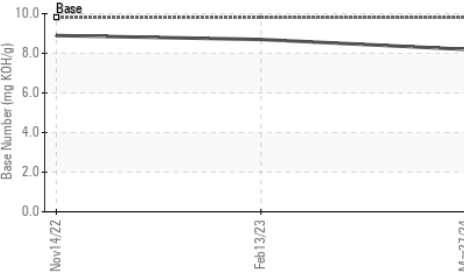
## ● FT-IR (Direct Trend)



## ● FT-IR (Direct Trend)



## Base Number

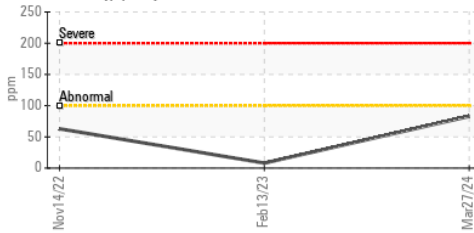


| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

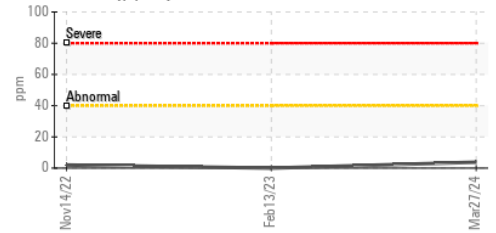
| FLUID PROPERTIES | method | limit/base | current     | history1 | history2 |
|------------------|--------|------------|-------------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 15.6 ▲ 11.8 | 13.9     | ▲ 10.2   |

## GRAPHS

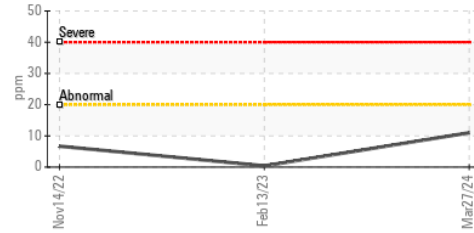
### Iron (ppm)



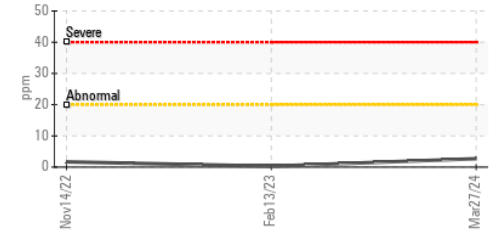
### Lead (ppm)



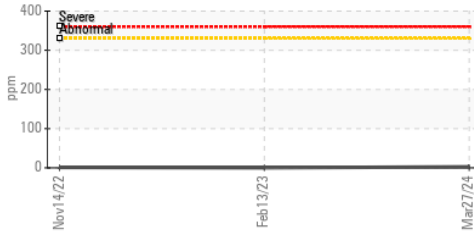
### Aluminum (ppm)



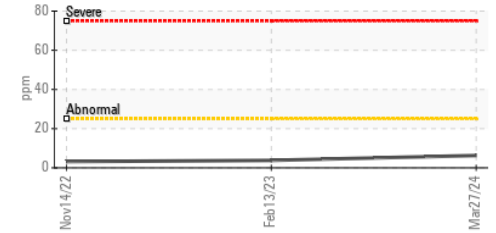
### Chromium (ppm)



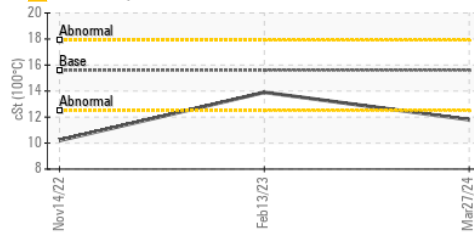
### Copper (ppm)



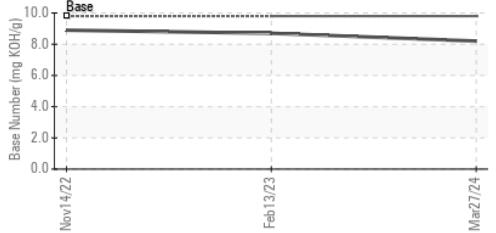
### Silicon (ppm)



### ▲ Viscosity @ 100°C



### Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : WC0878889

**Lab Number** : 06143672

**Unique Number** : 10968480

**Test Package** : MOB 1 ( Additional Tests: FuelDilution, Glycol, PercentFuel, TBN )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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