



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**HY2500**  
 Component  
**Hydraulic System**  
 Fluid  
 {not provided} (--- GAL)

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0927641</b>	---	---
Sample Date	Client Info		<b>09 Apr 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >20	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >20	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	<b>45</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>328</b>	---	---
Zinc	ppm	ASTM D5185m	<b>405</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>870</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.05	<b>NEG</b>	---	---

## FLUID CLEANLINESS

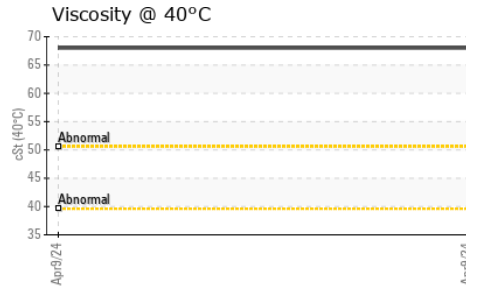
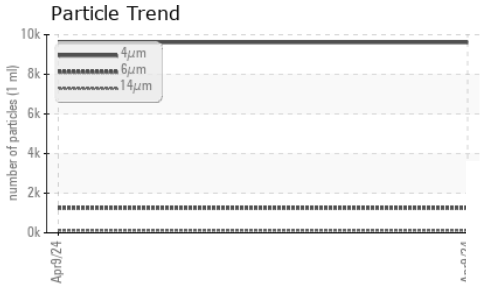
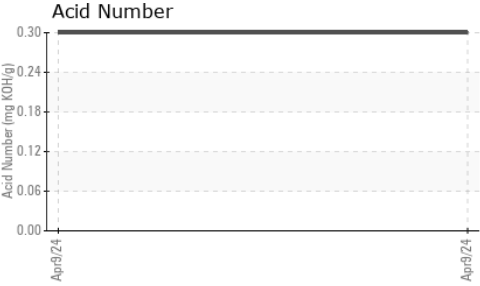
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>9609</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>1253</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>121</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>38</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>2</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/14	<b>20/17/14</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.30</b>	---	---





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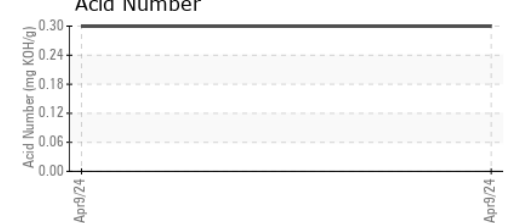
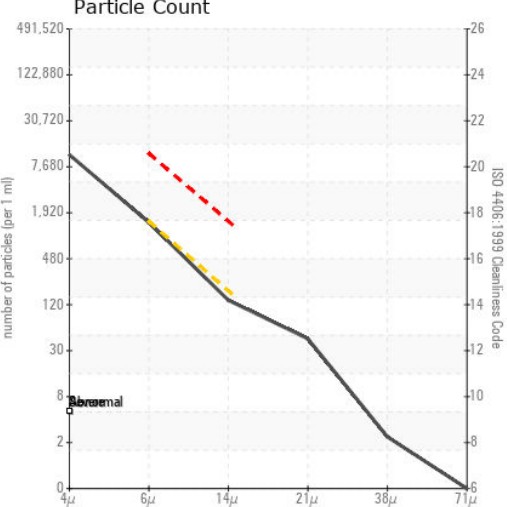
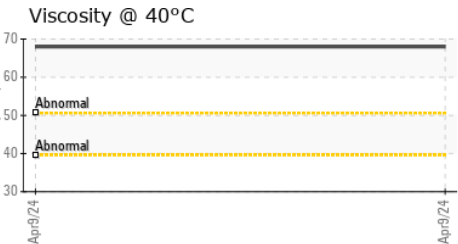
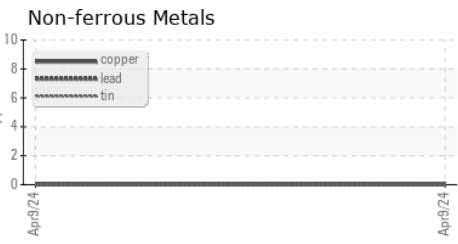
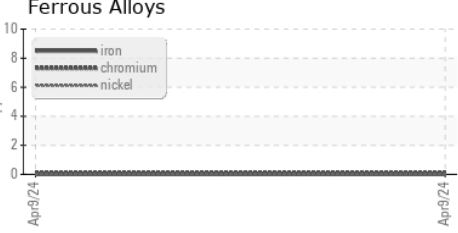
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.0	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0927641      **Received** : 09 Apr 2024  
**Lab Number** : 06143690      **Tested** : 12 Apr 2024  
**Unique Number** : 10968498      **Diagnosed** : 12 Apr 2024 - Jonathan Hester  
**Test Package** : PLANT

**CATALINA CYLINDERS**  
 2400 ALUMINUM AVE  
 HAMPTON, VA  
 US 23661  
 Contact: ERIC QUAN  
 equan@catalinacylinders.com  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)