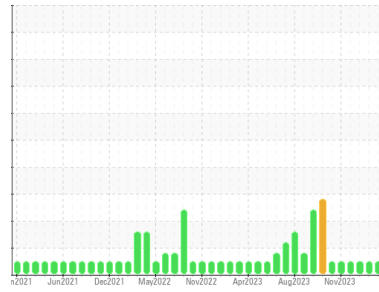




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
C-39
 Component
Screw Compressor
 Fluid
INGERSOLL-RAND SSR ULTRA COOLANT (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0820310	WC0820289	WC0820248
Sample Date	Client Info	04 Apr 2024	06 Feb 2024	08 Jan 2024
Machine Age	days	Client Info	0	0
Oil Age	days	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >60	0	0	0
Chromium	ppm	ASTM D5185m >4	<1	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >5	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >30	0	<1	0
Tin	ppm	ASTM D5185m >15	<1	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 500	815	812	832
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 0	<1	0	0
Calcium	ppm	ASTM D5185m 0	<1	2	0
Phosphorus	ppm	ASTM D5185m 20	38	44	49
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 200	313	285	285

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	1	<1	1
Sodium	ppm	ASTM D5185m	2	<1	<1
Potassium	ppm	ASTM D5185m >20	0	<1	0
Water	%	ASTM D6304 >0.1	0.052	0.045	0.043
ppm Water	ppm	ASTM D6304 >1000	529	460	435

FLUID CLEANLINESS

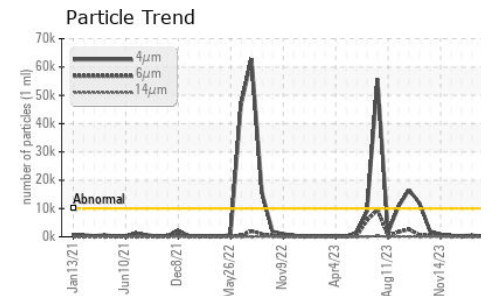
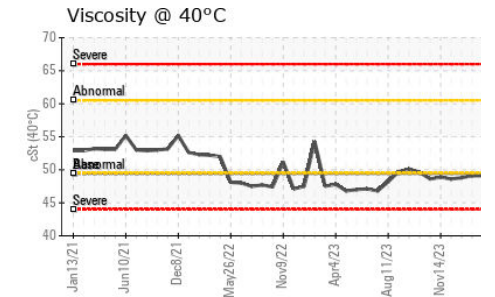
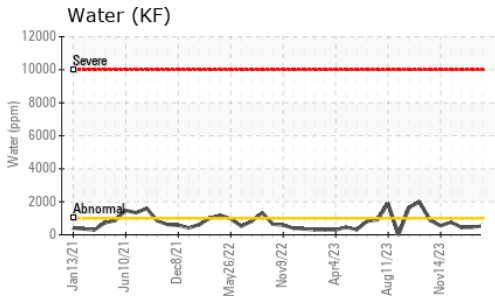
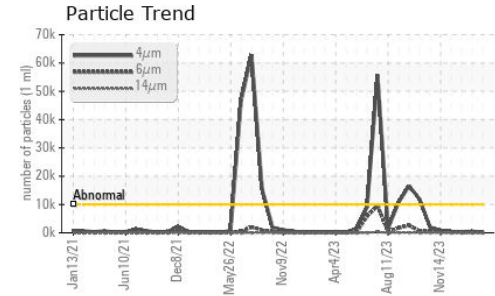
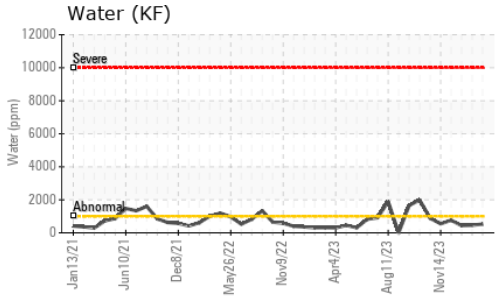
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	288	527	411
Particles >6µm	ASTM D7647 >2500	38	146	98
Particles >14µm	ASTM D7647 >320	7	15	13
Particles >21µm	ASTM D7647 >80	1	3	5
Particles >38µm	ASTM D7647 >20	0	0	1
Particles >71µm	ASTM D7647 >4	0	0	1
Oil Cleanliness	ISO 4406 (c) >20/18/15	15/12/10	16/14/11	16/14/11

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.043	0.072	0.069



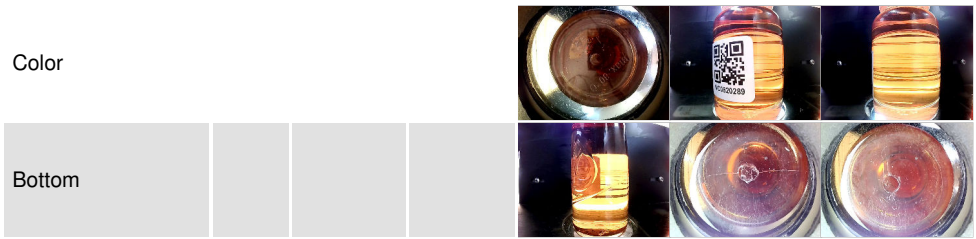
OIL ANALYSIS REPORT



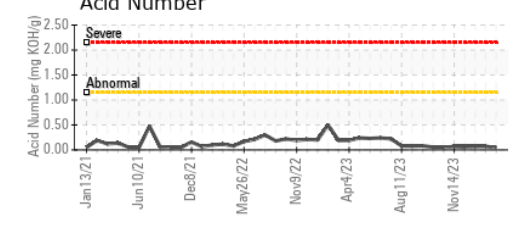
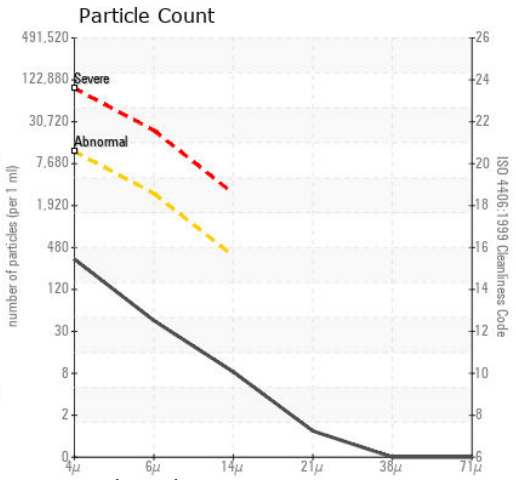
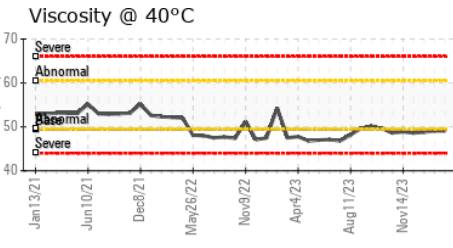
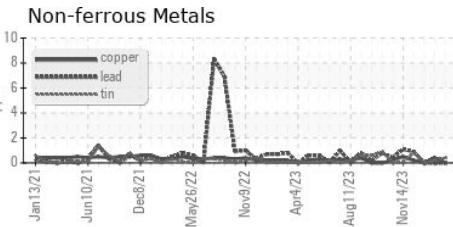
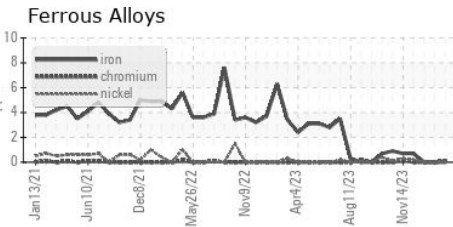
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.4	49.1	48.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820310 **Received** : 09 Apr 2024
Lab Number : 06143704 **Tested** : 10 Apr 2024
Unique Number : 10968512 **Diagnosed** : 12 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

UGI ENERGY SERVICES - LNG FACILITY
 80 ENERGY LN
 MESHOPPEN, PA
 US 18630
 Contact: JOE BARRETT
 jbarrett@ugies.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)