

# **COOLANT REPORT**

Sample Rating Trend

# Area 385559 TRACE PO 38113 [38559] EGWTS0001-04082024C

Fluid

Fluid WC171088 ETHYLENE GLYCOL (--- GAL)

## DIAGNOSIS

#### Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

#### Wear

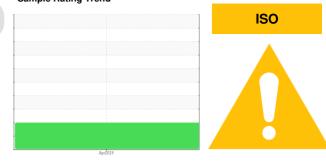
All metal levels are normal indicating no corrosion in the cooling system.

## Contamination

NAS 1638 Class: 10, Discrete particle counts [100 ml]  $5-15\mu$ m = 134600,  $15-25\mu$ m = 22900,  $25-50\mu$ m = 7700,  $50-100\mu$ m = 1200,  $>100\mu$ m = 100. There is a high amount of particulates present in the fluid. The system cleanliness is above the acceptable limit for the target cleanliness code.

### Fluid Condition

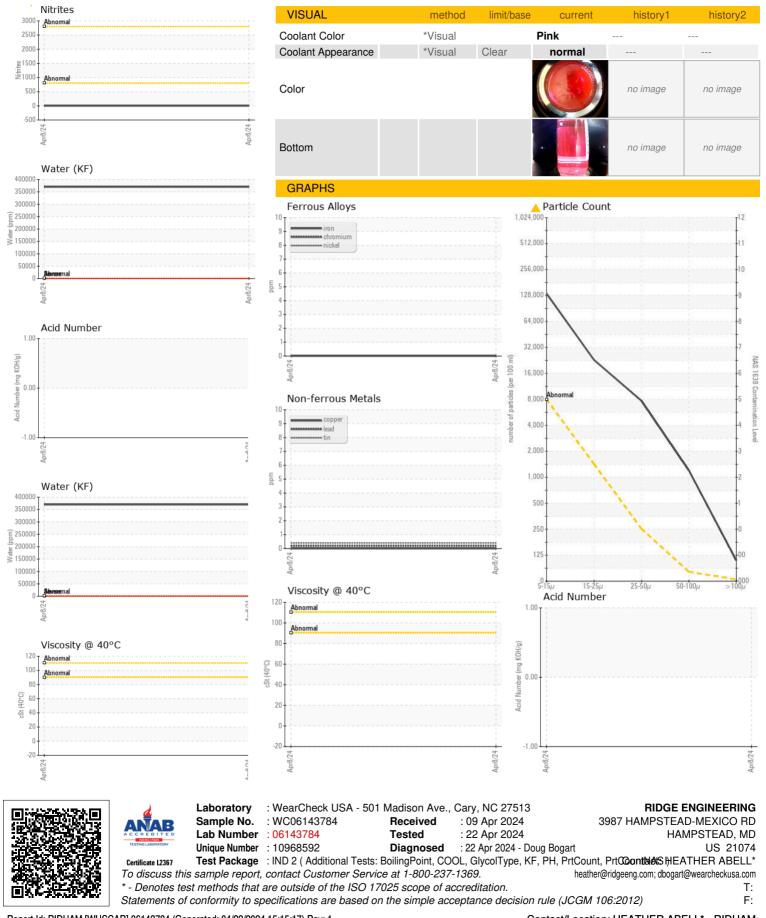
The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC06143784		
Sample Date		Client Info		08 Apr 2024		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method		NEG		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.083		
рН	Scale 0-14	ASTM D1287		8.00		
Nitrites	ppm	AP-053:2009		0		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		63.0		
Freezing Point	°F	ASTM D3321		-62		
Total Dissolved Solids				490.0		
Carboxylate				n/a		
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		2		
Phosphorus	ppm	ASTM D5185m		3253		
Boron	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		4		
Molybdenum CORROSION	ppm	ASTM D5185m method	limit/base	4 current	 history1	 history2
-	ppm		limit/base			
CORROSION		method	limit/base	current	history1	history2
CORROSION	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
CORROSION Iron Aluminum	ppm ppm	method ASTM D5185m ASTM D5185m	limit/base	current 0 <1	history1 	history2 
CORROSION Iron Aluminum Copper	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 0 <1 0	history1  	history2  
CORROSION Iron Aluminum Copper Lead	ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185m	limit/base	current 0 <1 0 <1	history1  	history2  
CORROSION Iron Aluminum Copper Lead Tin	ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185m	limit/base	current 0 <1 0 <1 <1 <1	history1	history2   
CORROSION Iron Aluminum Copper Lead Tin Zinc	ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185m		Current 0 <1 0 <1 <1 <1 <1	history1	history2
CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS	ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185m		current           0           <1	history1	history2
CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine	ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mMethodASTM D5185m	limit/base	current           0           <1	history1 history1 history1	history2 history2
CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS	ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mMethodASTM D5185m	limit/base	current         0         <1	history1 history1 history1	history2 history2 history2 history2
CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current         0         <1	history1 history1 history1 history1	history2 history2 history2 history2
CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium Potassium SCALE POTENTI	ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185m	limit/base limit/base	current         0         <1	history1 history1 history1 history1	history2 history2 history2 history2 history2
CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mMethodASTM D5185mASTM D5185mASTM D5185mASTM D5185m	limit/base limit/base	current         0         <1	history1                     history1            history1            history1            history1            history1	history2                     history2            history2            history2            history2            history2            history2



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Report Id: RIDHAM [WUSCAR] 06143784 (Generated: 04/22/2024 15:15:17) Rev: 1

Contact/Location: HEATHER ABELL\* - RIDHAM