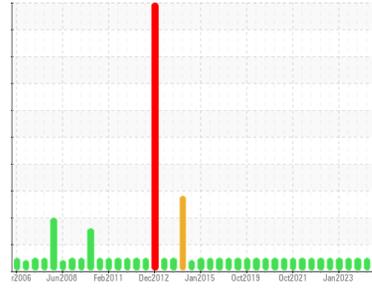




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**SPLITTER 1**  
 Machine Id  
**078CM12001**  
 Component  
**Turbine**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 32 (500 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0040971</b>	RP0027303	RP0027137
Sample Date	Client Info	<b>09 Apr 2024</b>	10 Oct 2023	18 Jul 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >15	<b>0</b>	0	<1
Chromium	ppm ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm ASTM D5185m >2	<b>0</b>	0	0
Titanium	ppm ASTM D5185m	<b>0</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >10	<b>0</b>	0	<1
Lead	ppm ASTM D5185m	<b>0</b>	0	0
Copper	ppm ASTM D5185m >5	<b>23</b>	24	23
Tin	ppm ASTM D5185m >5	<b>&lt;1</b>	0	0
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm ASTM D5185m	<b>10</b>	11	8
Calcium	ppm ASTM D5185m	<b>0</b>	2	0
Phosphorus	ppm ASTM D5185m	<b>0</b>	<1	0
Zinc	ppm ASTM D5185m	<b>0</b>	0	1

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	<b>&lt;1</b>	<1	1
Sodium	ppm ASTM D5185m	<b>&lt;1</b>	2	0
Potassium	ppm ASTM D5185m >20	<b>0</b>	0	<1
Water	% ASTM D6304 >0.03	<b>0.008</b>	0.008	0.004
ppm Water	ppm ASTM D6304 >300	<b>82</b>	80.8	43.0

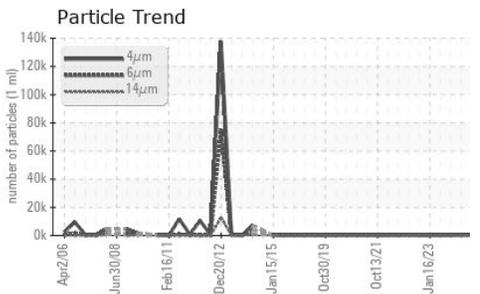
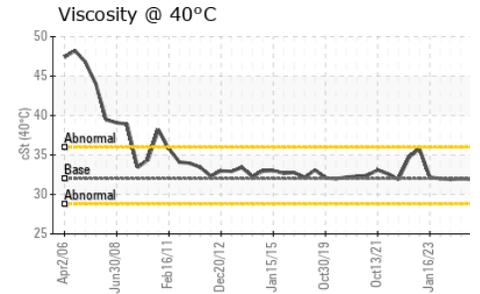
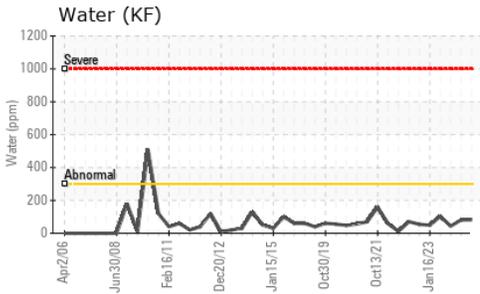
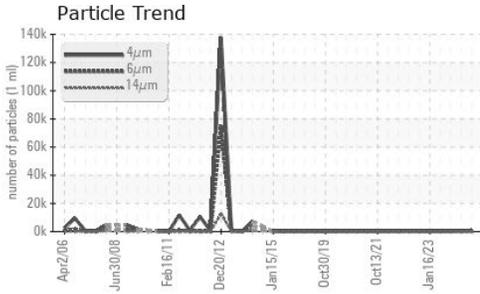
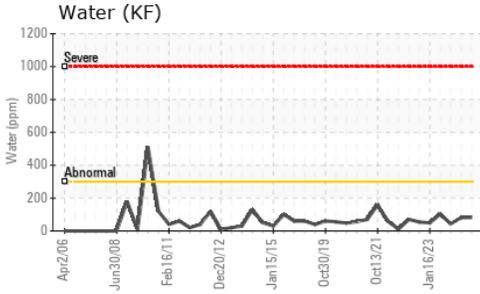
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>824</b>	627	343
Particles >6µm	ASTM D7647 >1300	<b>147</b>	193	81
Particles >14µm	ASTM D7647 >160	<b>18</b>	16	8
Particles >21µm	ASTM D7647 >40	<b>5</b>	7	3
Particles >38µm	ASTM D7647 >10	<b>0</b>	1	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/14	<b>17/14/11</b>	16/15/11	16/14/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	<b>0.39</b>	0.38	0.40

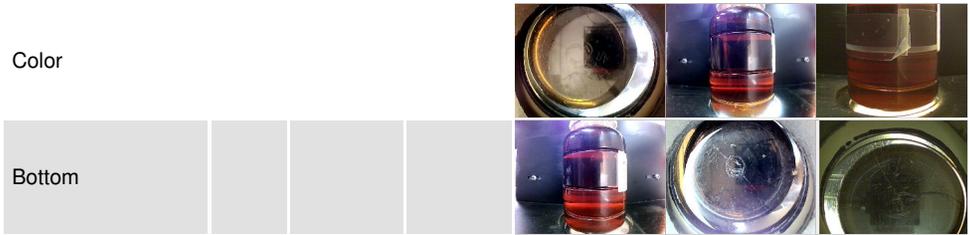
# OIL ANALYSIS REPORT



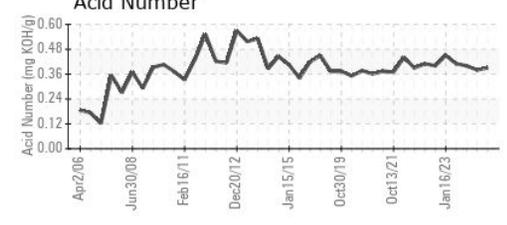
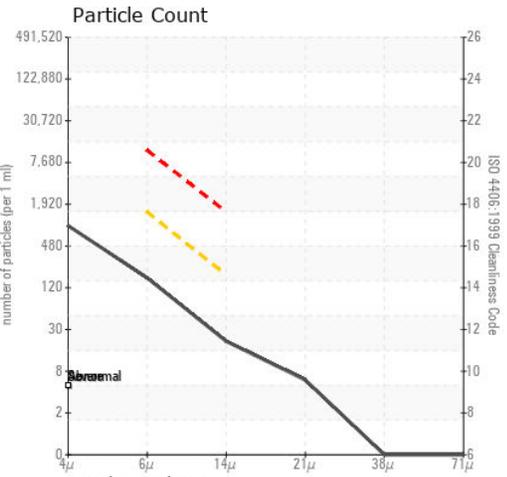
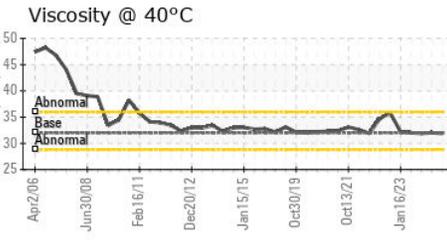
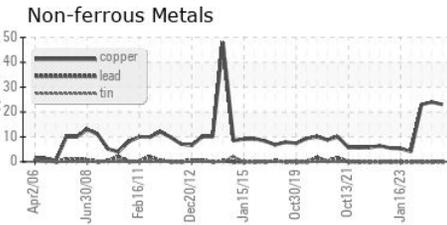
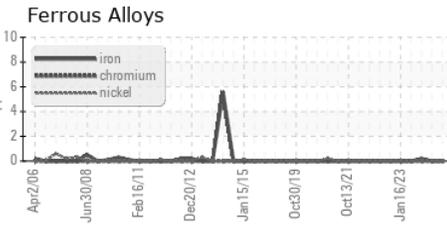
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	31.9	32.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0040971 **Received** : 10 Apr 2024  
**Lab Number** : 06144225 **Tested** : 11 Apr 2024  
**Unique Number** : 10969033 **Diagnosed** : 12 Apr 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**ENTERPRISE PRODUCTS**  
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tedwards@eprod.com  
T: (281)217-1411  
F: (281)385-4327

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)