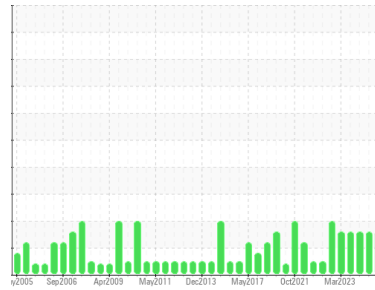




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**Southwest Area**

Machine Id  
**113CM12003**

Component  
**Turbine**

Fluid  
**ROYAL PURPLE SYNFILM GT 32 (500 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0020483</b>	RP0028110	RP0002488
Sample Date	Client Info		<b>09 Apr 2024</b>	21 Jan 2024	17 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >5	<b>0</b>	2	1
Tin	ppm	ASTM D5185m >5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>55</b>	64	59
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	3	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	<1
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>1</b>	1	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.03	<b>0.015</b>	0.008	0.011
ppm Water	ppm	ASTM D6304 >300	<b>159</b>	86	119.0

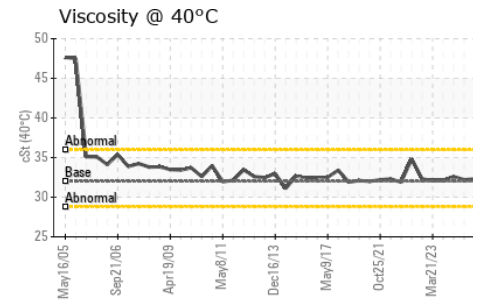
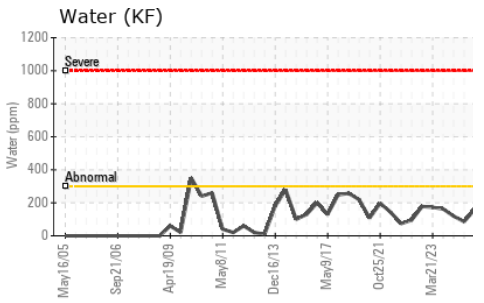
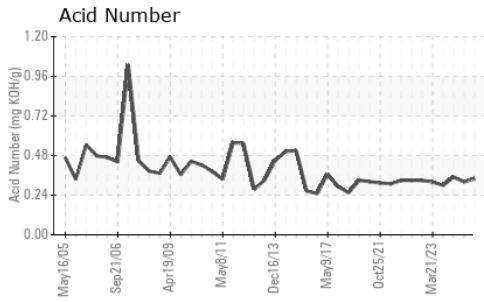
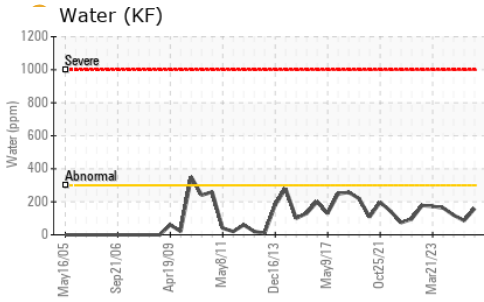
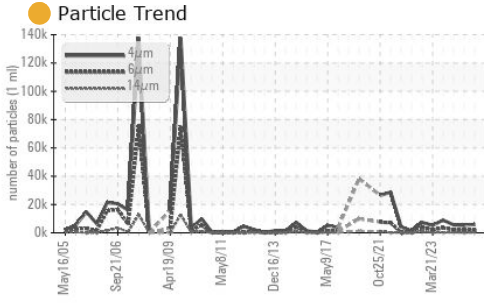
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>5909</b>	5216	5592
Particles >6µm	ASTM D7647 >1300		<b>1816</b>	1724	1974
Particles >14µm	ASTM D7647 >160		<b>264</b>	211	334
Particles >21µm	ASTM D7647 >40		<b>83</b>	58	119
Particles >38µm	ASTM D7647 >10		<b>3</b>	2	3
Particles >71µm	ASTM D7647 >3		<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c) >--/17/14		<b>20/18/15</b>	20/18/15	20/18/16

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.34</b>	0.32	0.35

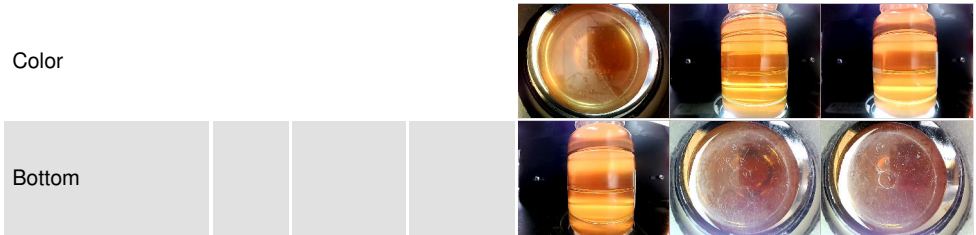
# OIL ANALYSIS REPORT



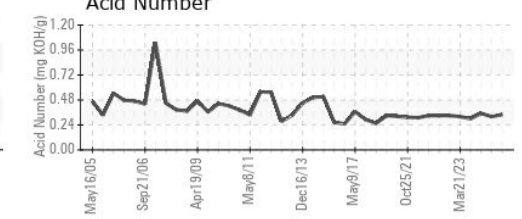
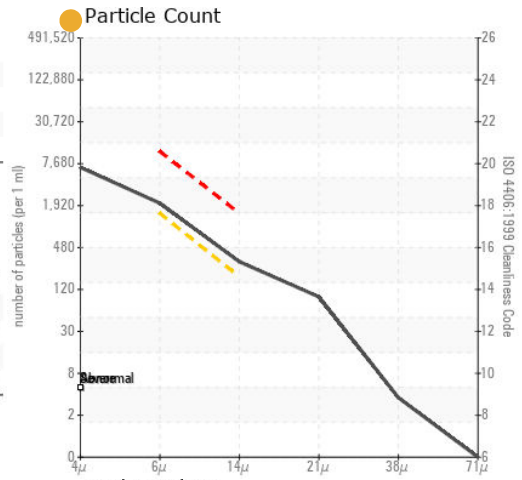
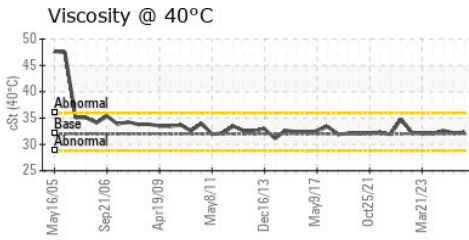
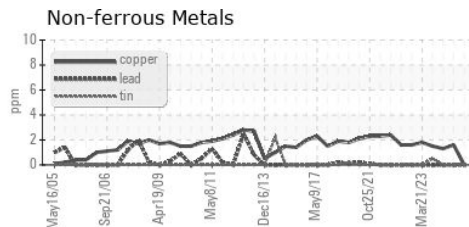
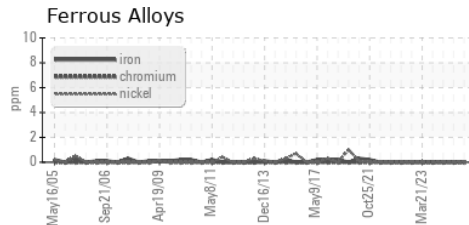
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	32.2	32.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0020483 **Received** : 10 Apr 2024  
**Lab Number** : 06144240 **Tested** : 11 Apr 2024  
**Unique Number** : 10969048 **Diagnosed** : 12 Apr 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**ENTERPRISE PRODUCTS**  
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US 77580  
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tedwards@eprod.com  
T: (281)217-1411  
F: (281)385-4327

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)