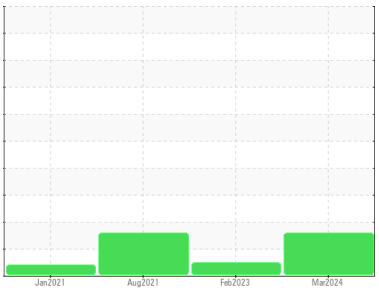
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER 7451207
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

▲ Contamination
There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA013045**	KCP46251	KCP37013
Sample Date		Client Info		**27 Mar 2024**	23 Feb 2023	30 Aug 2021
Machine Age	hrs	Client Info		**5689**	4119	1082
Oil Age	hrs	Client Info		**1539**	3037	917
Oil Changed		Client Info		**Not Changd**	Changed	Changed
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	1	2
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	<1
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**1**	3	1
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m	90	**<1**	2	7
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	90	**46**	64	72
Calcium	ppm	ASTM D5185m	2	**0**	0	0
Phosphorus	ppm	ASTM D5185m		**<1**	<1	4
Zinc	ppm	ASTM D5185m		**0**	3	2
Sulfur	ppm	ASTM D5185m		**20539**	20386	17472

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**11**	15	10
Potassium	ppm	ASTM D5185m	>20	**0**	2	4
Water	%	ASTM D6304	>0.05	▲ **0.379**	0.025	0.036
ppm Water	ppm	ASTM D6304	>500	▲ **3790**	253.0	363.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**1947**	2052	34275
Particles >6µm		ASTM D7647	>1300	**393**	793	▲ 12744
Particles >14µm		ASTM D7647	>80	**27**	42	▲ 409
Particles >21µm		ASTM D7647	>20	**8**	5	▲ 96
Particles >38µm		ASTM D7647	>4	**0**	0	▲ 6
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**18/16/12**	18/17/13	▲ 21/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.31**	0.34	0.396

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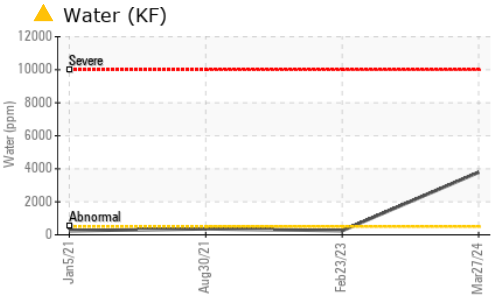
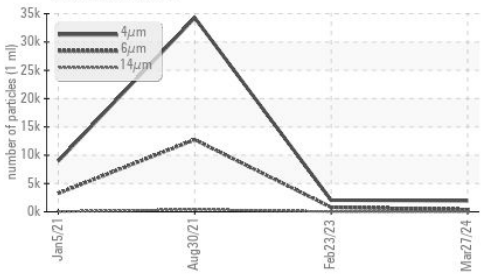
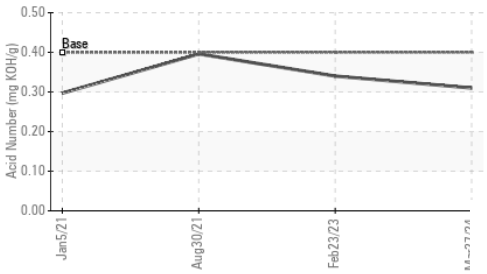
Water (KF)



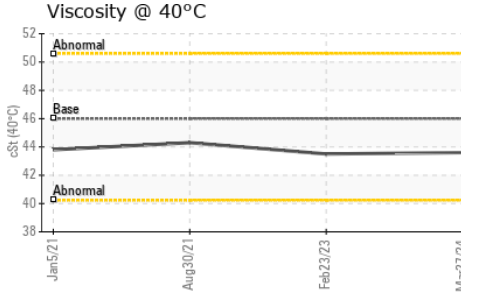
Particle Trend



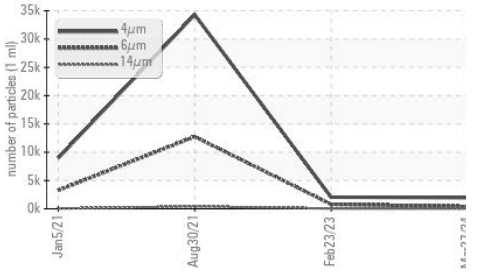
Acid Number



Viscosity @ 40°C

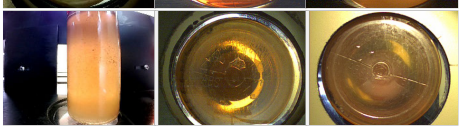


Particle Trend



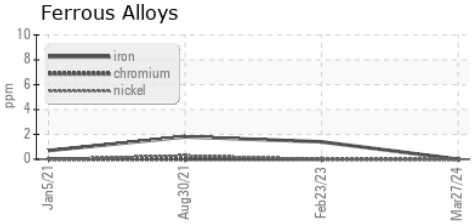
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**43.6**	43.5	44.3

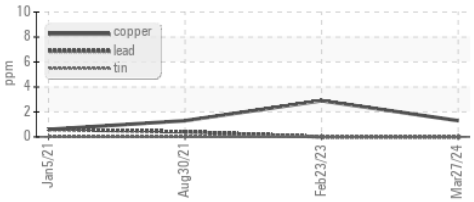
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

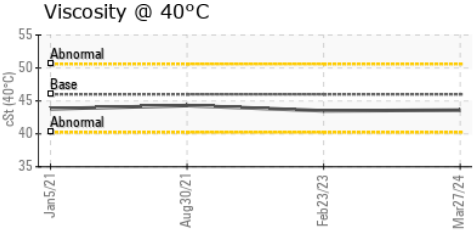
Ferrous Alloys



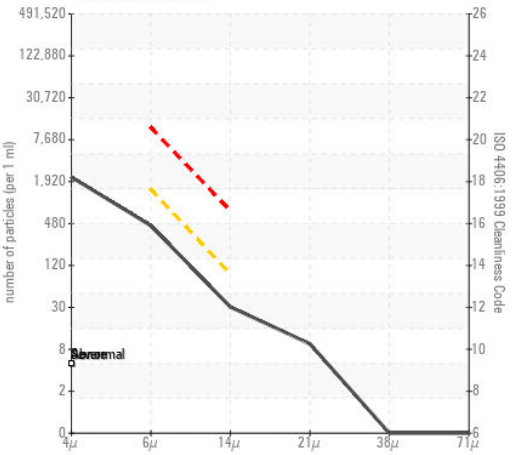
Non-ferrous Metals



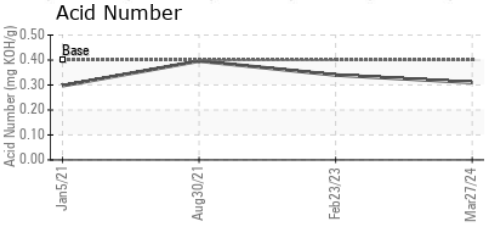
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA013045 **Received** : 10 Apr 2024
Lab Number : 06144259 **Tested** : 16 Apr 2024
Unique Number : 10969067 **Diagnosed** : 16 Apr 2024 - Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AMAZON FTW 7 AND 9
944 W SANDY LAKE RD
COPPELL, TX
US 75019
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: