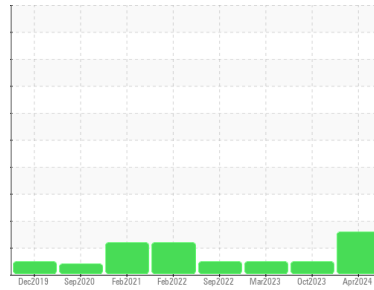




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SK 20T 5757031 (S/N 1593)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA016085	KCPA006121	KCPA000974
Sample Date	Client Info		01 Apr 2024	13 Oct 2023	27 Mar 2023
Machine Age	hrs	Client Info	36448	34535	32250
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Chngd	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	<1	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	7	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	3	2	2
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	24	11	53
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 90	69	67	96
Calcium	ppm	ASTM D5185m 2	1	2	2
Phosphorus	ppm	ASTM D5185m	0	111	24
Zinc	ppm	ASTM D5185m	<1	55	6
Sulfur	ppm	ASTM D5185m	20406	16027	22854

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	2
Sodium	ppm	ASTM D5185m	16	12	16
Potassium	ppm	ASTM D5185m >20	0	1	2
Water	%	ASTM D6304 >0.05	0.036	0.012	0.022
ppm Water	ppm	ASTM D6304 >500	367	128.8	225.8

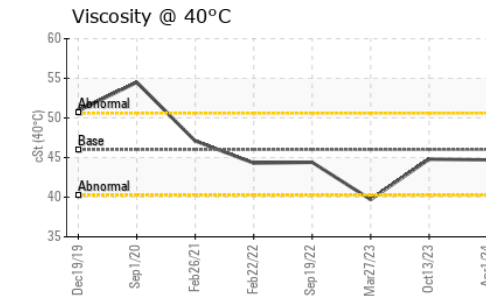
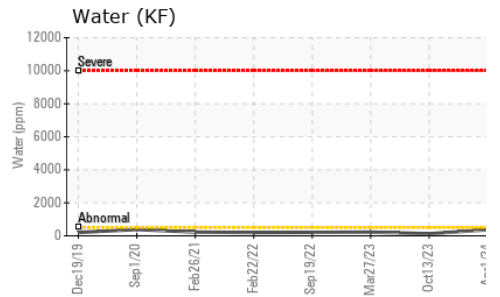
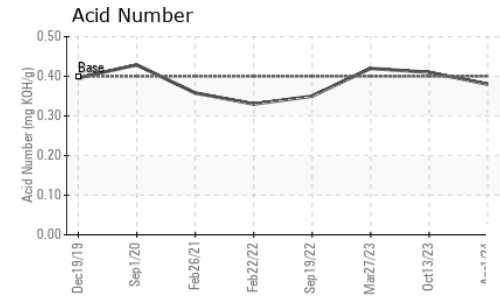
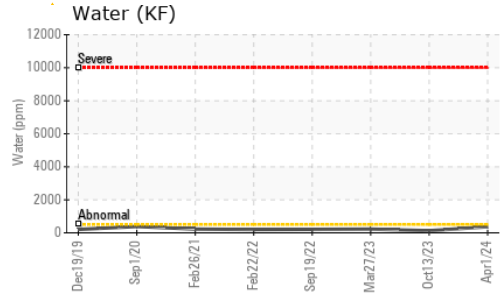
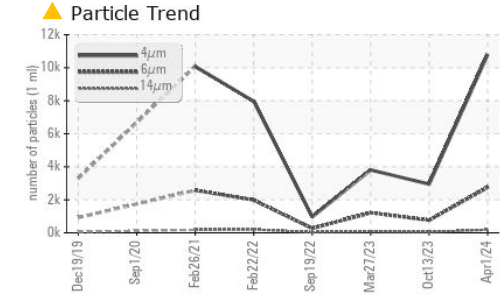
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		10787	2947	3809
Particles >6µm	ASTM D7647	>1300	▲ 2751	763	1214
Particles >14µm	ASTM D7647	>80	▲ 186	43	77
Particles >21µm	ASTM D7647	>20	▲ 43	9	17
Particles >38µm	ASTM D7647	>4	1	1	1
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	19/17/13	19/17/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.38	0.41	0.42

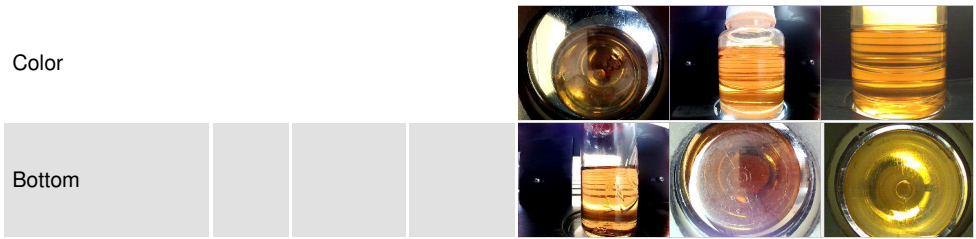
OIL ANALYSIS REPORT



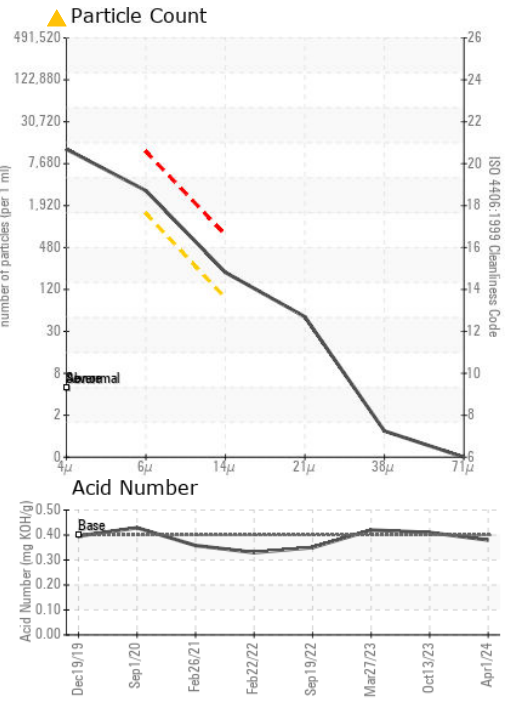
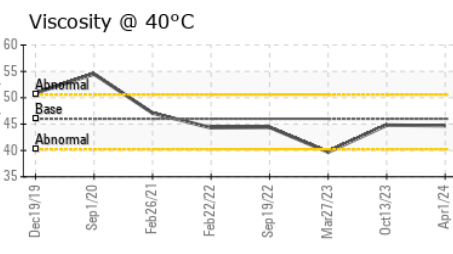
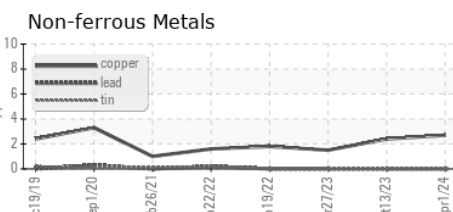
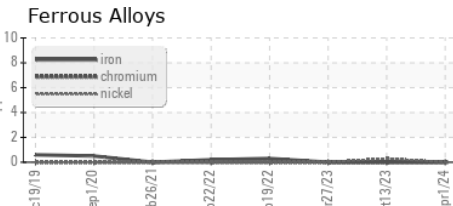
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.8	39.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA016085 **Received** : 10 Apr 2024
Lab Number : 06144275 **Tested** : 11 Apr 2024
Unique Number : 10969083 **Diagnosed** : 11 Apr 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ORTHOFIX MEDICAL
 3451 PLANO PKWY
 LEWISVILLE, TX
 US 75056
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)