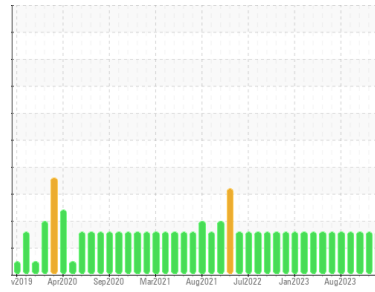




# OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id  
**CF6303 (S/N 00881-003-1-01-01)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL GLYGOYLE 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0007868</b>	USP0007635	USP0007165
Sample Date	Client Info	<b>25 Mar 2024</b>	20 Feb 2024	06 Feb 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	ATTENTION	ATTENTION

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>12</b>	<1	0
Chromium	ppm	ASTM D5185m >15	<b>1</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>6</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >25	<b>1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>2</b>	0	0
Calcium	ppm	ASTM D5185m	<b>7</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>538</b>	550	551
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>622</b>	671	463

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>3</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>15</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>4</b>	2	0
Water	%	ASTM D6304 >0.2	<b>0.460</b>	0.450	0.443
ppm Water	ppm	ASTM D6304 >2000	<b>4604</b>	4500	4430

## FLUID CLEANLINESS

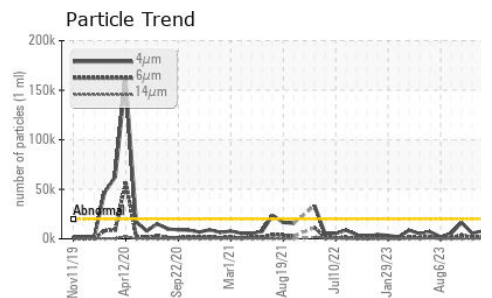
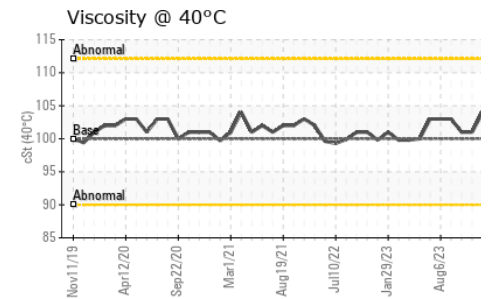
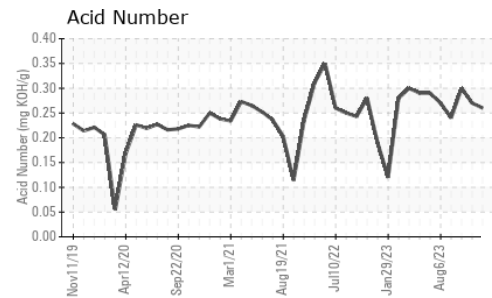
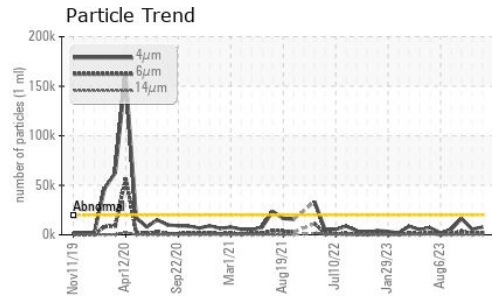
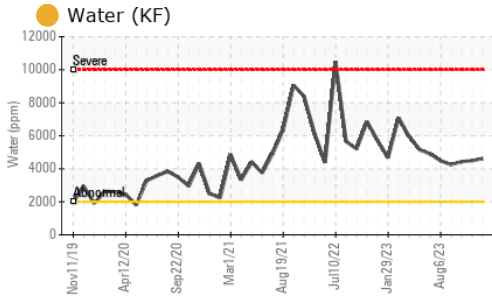
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	<b>7851</b>	5571	16391
Particles >6µm	ASTM D7647 >5000	<b>1800</b>	1516	3824
Particles >14µm	ASTM D7647 >640	<b>165</b>	125	258
Particles >21µm	ASTM D7647 >160	<b>45</b>	37	71
Particles >38µm	ASTM D7647 >40	<b>3</b>	4	4
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c) >21/19/16	<b>20/18/15</b>	20/18/14	21/19/15

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.26</b>	0.27	0.30



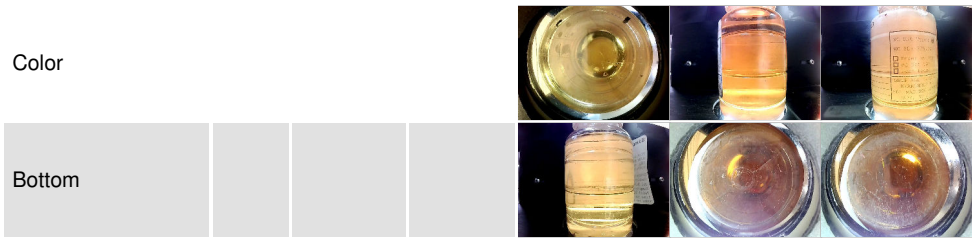
# OIL ANALYSIS REPORT



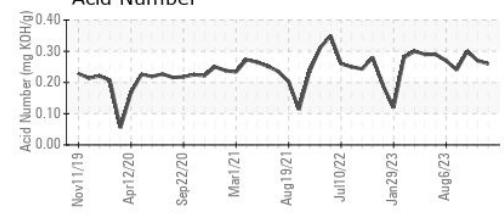
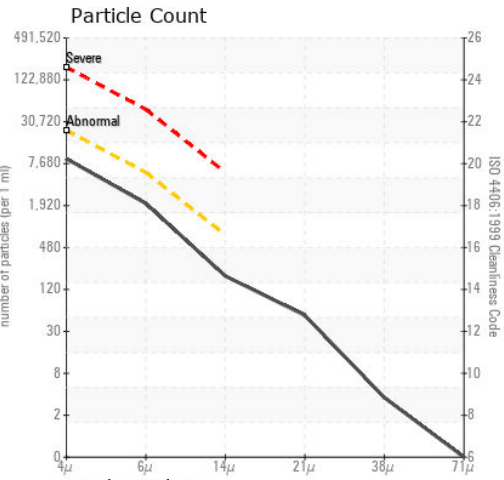
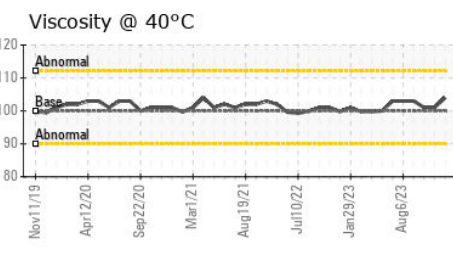
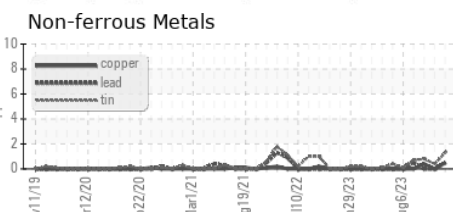
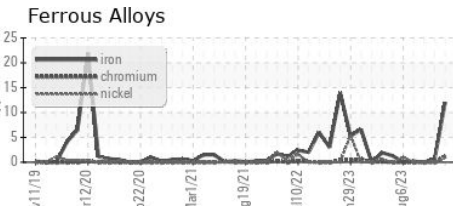
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100.0	104	101

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0007868  
**Lab Number** : 06144307  
**Unique Number** : 10969115  
**Test Package** : IND 2  
**Received** : 10 Apr 2024  
**Tested** : 15 Apr 2024  
**Diagnosed** : 15 Apr 2024 - Doug Bogart

**POET BIO PROCESSING**  
 1277 102ND ST  
 FAIRBANK, IA  
 US 50662  
 Contact: JASON GOEDKEN  
 Jason.Goedken@POET.COM  
 T: (319)284-2621  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)