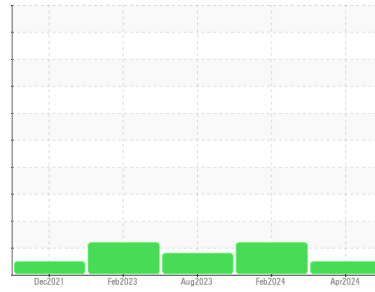




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**ENGINE ROOM**  
Machine Id  
**C-5 (S/N 10240F92532539)**  
Component  
**Refrigeration Compressor**  
Fluid  
**FRICK COMPRESSOR OIL #11 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. COMPRESSOR BEARING FAILURE

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP211891</b>	USP0006983	USP230692
Sample Date	Client Info			<b>08 Apr 2024</b>	06 Feb 2024	16 Aug 2023
Machine Age	hrs	Client Info		<b>0</b>	86976	83046
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	0	0
Chromium	ppm	ASTM D5185m	>2	<1	0	0
Nickel	ppm	ASTM D5185m		<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	<1	<1	0
Copper	ppm	ASTM D5185m	>8	<1	<1	<1
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	1
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		<1	<1	0
Calcium	ppm	ASTM D5185m		0	1	0
Phosphorus	ppm	ASTM D5185m		0	0	<1
Zinc	ppm	ASTM D5185m		0	0	<1
Sulfur	ppm	ASTM D5185m		0	0	0

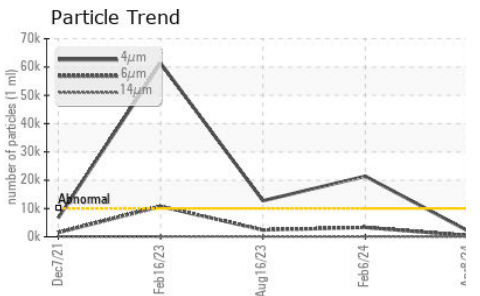
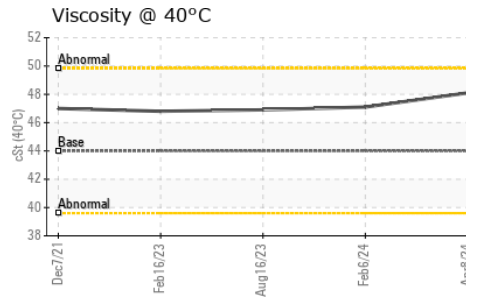
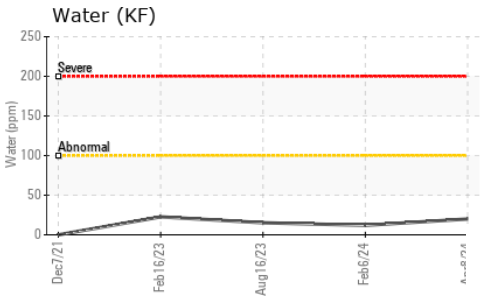
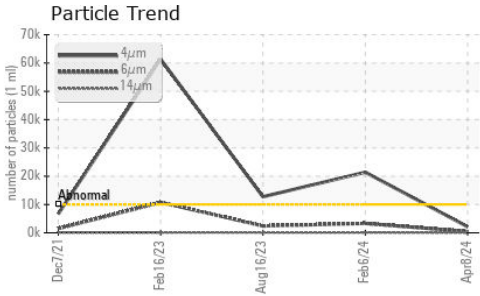
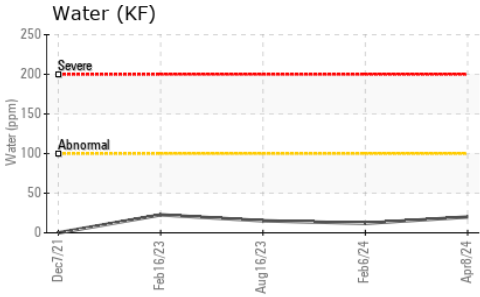
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		0	1	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
Water	%	ASTM D6304	>0.01	<b>0.002</b>	0.001	0.002
ppm Water	ppm	ASTM D6304	>100	<b>20</b>	12	15.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>2143</b>	▲ 21407	● 12743
Particles >6µm		ASTM D7647	>2500	<b>455</b>	● 3325	2411
Particles >14µm		ASTM D7647	>320	<b>18</b>	80	88
Particles >21µm		ASTM D7647	>80	<b>3</b>	17	18
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	1
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>18/16/11</b>	▲ 22/19/13	● 21/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		<b>0.027</b>	0.014	0.015



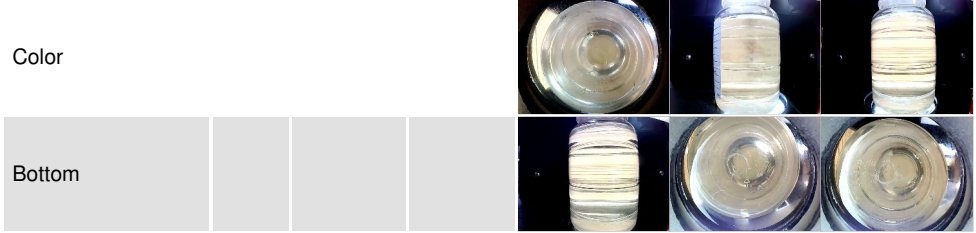
# OIL ANALYSIS REPORT



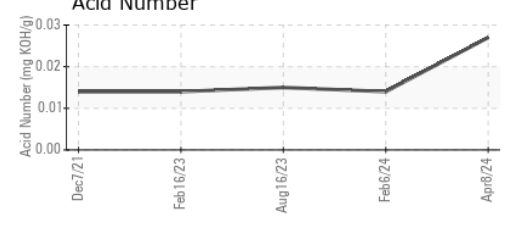
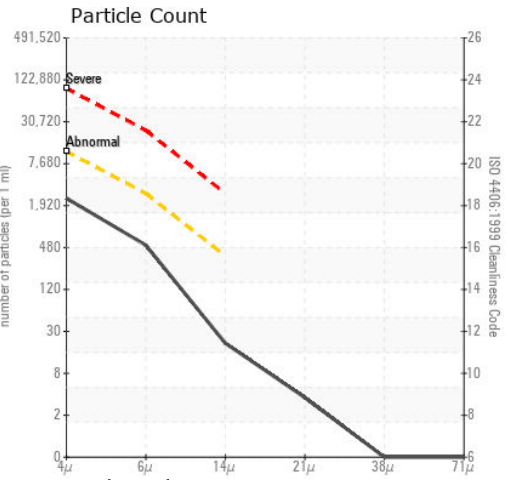
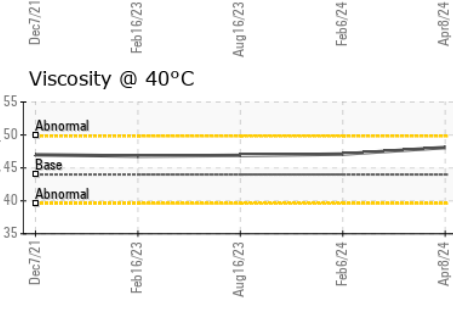
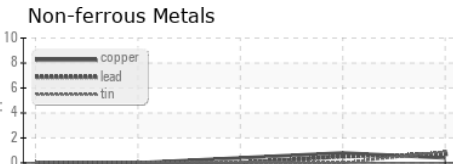
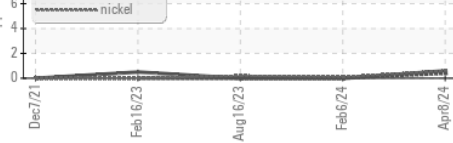
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.0	<b>48.1</b>	47.1	46.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP211891  
**Lab Number** : 06144319  
**Unique Number** : 10969127  
**Test Package** : IND 2  
**Received** : 10 Apr 2024  
**Tested** : 11 Apr 2024  
**Diagnosed** : 11 Apr 2024 - Doug Bogart

**SPRINGFIELD MECHANICAL SERVICES INC**  
 3149 E CHESTNUT EXPRESSWAY  
 SPRINGFIELD, MO  
 US 65802  
 Contact: GREG SWEARINGEN  
 GSWEARINGEN@SPRINGFIELDMECHANICAL.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)