

### **OIL ANALYSIS REPORT**

## Area **S-460 [9144]** Machine Id **KAESER 1021 - GIESECKE & DEVRIENT E-PAYMENTS** Component Compressor

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

### Wear

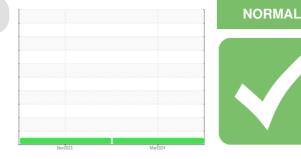
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.





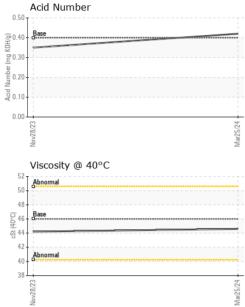
SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI06144370	UCH06025243	
Sample Date		Client Info		25 Mar 2024	28 Nov 2023	
Machine Age	hrs	Client Info		57738	55287	
Oil Age	hrs	Client Info		2454	3103	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	<1	0	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	2	<1	
Lead	ppm	ASTM D5185m	>10	<1	0	
Copper	ppm	ASTM D5185m	>50	6	3	
Tin	ppm	ASTM D5185m	>10	2	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	3	2	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	90	46	48	
Calcium	ppm	ASTM D5185m	2	5	0	
Phosphorus	ppm	ASTM D5185m		14	2	
Zinc	ppm	ASTM D5185m		16	0	
Sulfur	ppm	ASTM D5185m		22767	17408	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	
Sodium	ppm	ASTM D5185m		20	18	
Potassium	ppm	ASTM D5185m	>20	7	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.42	0.35	

Sample Rating Trend



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VISUAL



	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
- 24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Mar25/24	Odor	scalar	*Visual	NORML	NORML	NORML	
2	Emulsified Water						
		scalar	*Visual	>0.05	NEG	0.2%	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	44.6	44.2	
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Mar25/24	Color						no image
	Bottom						no image
	Non-ferrous Meta	ıls		Mar25/24			
	Viscosity @ 40°C			Mar25/24 Mar25/24 0.0 Acid Number (mg K00H(g) 10 0 Acid Number (mg K00H(g)	Acid Number		
	Nov28/23			Marâ	Novî		2

Contact/Location: MICHAEL FERRIS - UCDELDOW