

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area KAESER S-460 [9180] KAESER 1096 - EVER-GREEN ENERGY

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

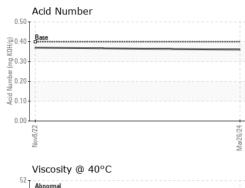
Fluid Condition

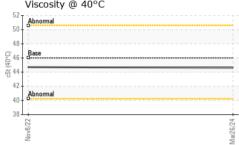
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM		method	limit/base	current	history1	history2
		Client Info	innivoase	UDI06144376	UCH05701436	
Sample Number						
Sample Date	la va	Client Info		26 Mar 2024	08 Nov 2022	
Machine Age	hrs	Client Info		17108	11084	
Oil Age	hrs	Client Info		2995	3013	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	<1	0	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	2	0	
Lead	ppm	ASTM D5185m	>10	<1	0	
Copper	ppm	ASTM D5185m	>50	14	17	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	90	<1	0	
Calcium	ppm	ASTM D5185m	2	3	0	
Phosphorus	ppm	ASTM D5185m		0	1	
Zinc	ppm	ASTM D5185m		0	6	
Sulfur	ppm	ASTM D5185m		18147	19360	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	<1	0	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.37	



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	5						
	tin						
	20 copper						
		als		Mari			
	^{18/22} 0			26/24			
	d 4						
	8 - iron E 6 - iron iron						
	Ferrous Alloys						
	GRAPHS						
	Bottom						no image
Mar26/24	Color						no image
	SAMPLE IMAGE	ES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt			44.6	44.7	
				limit/base			 history2
		scalar	*Visual	>0.05		NEG	
Mar2	Odor	scalar	*Visual	NORML	NORML	NORML	
6/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
		scalar					
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Ma26/24	Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water Free Water Visc @ 40°C SAMPLE IMAGE Color Bottom GRAPHS Ferrous Alloys	Precipitate scalar Silt scalar Debris scalar Appearance scalar Codor scalar Emulsified Water scalar Free Water scalar Free Water scalar Visc @ 40°C cSt SAMPLE IMAGES Color Bottom Bottom GRAPHS Ferrous Alloys Uscosity @ 40°C Uscosity @ 40°C	Precipitate scalar *Visual Sitt scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Emulsified Water scalar *Visual Color Water scalar *Visual	Precipitate scalar *Visual NONE Silt scalar *Visual NONE Debris scalar *Visual NONE Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual >0.05 Free Water scalar *Visual *Visual *0.05 Free Water scalar *Visual *0.05 Fr	Precipitate scalar *Visual NONE NONE Sitt scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Emulsified Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG Free Water scalar *Visual Scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG SAMPLE IMAGES method imit/base current Visc @ 40°C cSt ASTM D445 46 444.6 SAMPLE IMAGES method imit/base current Color Color Bottom Color Viscosity @ 40°C Ast Ast M D445 46 Att.6 SAMPLE IMAGES Method imit/base current Color Att Ast Ast Ast Ast Ast Ast Ast Ast Ast	Precipitate scalar Visual NONE NONE NONE NONE Sitt scalar Visual NONE NONE NONE Sand/Dirt scalar Visual NONE NONE NONE Appearance scalar Visual NORML NORML NORML Odor scalar Visual NORML NORML NORML Odor scalar Visual NORML NORML NORML Odor scalar Visual NORML NORML NORML Visc @ 40°C cSt ASTM D445 46 44.6 44.7 SAMPLE IMAGES method imit/base current history1 Visc @ 40°C cSt ASTM D445 46 44.6 44.7 Color Color Col

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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