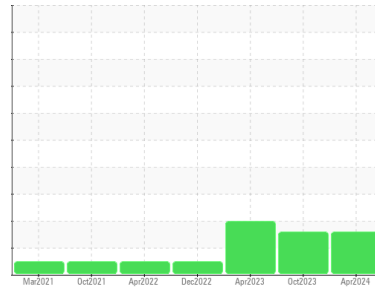




OIL ANALYSIS REPORT

Area
S-460 [9258]
 Machine Id
KAESER 1164 - UNILOCK
 Component
Compressor

Sample Rating Trend



DIRT



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UDI06144382	UCH05995701	UCH05825023
Sample Date	Client Info			03 Apr 2024	17 Oct 2023	14 Apr 2023
Machine Age	hrs	Client Info		6859	6621	5200
Oil Age	hrs	Client Info		4000	1416	1058
Oil Changed	Client Info			Changed	Not Changd	Changed
Sample Status				ATTENTION	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	0	2
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	<1	0
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>50	10	10	6
Tin	ppm	ASTM D5185m	>10	1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

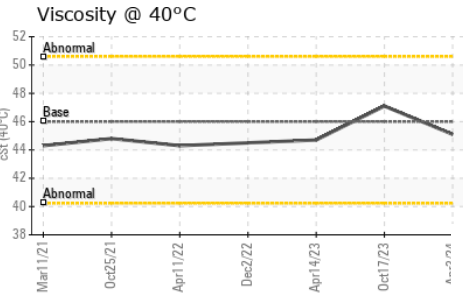
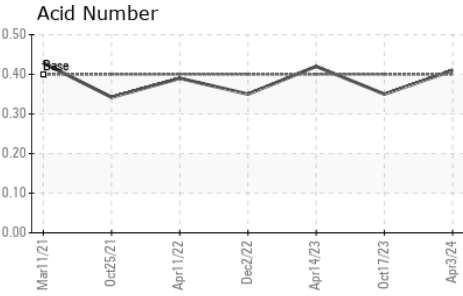
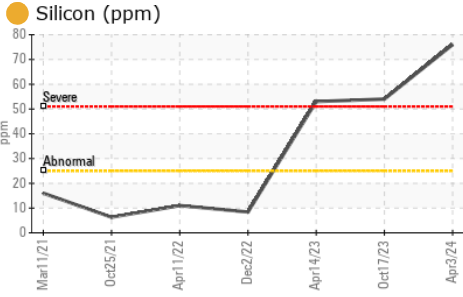
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	90	32	26	38
Calcium	ppm	ASTM D5185m	2	4	0	0
Phosphorus	ppm	ASTM D5185m		<1	0	0
Zinc	ppm	ASTM D5185m		11	6	8
Sulfur	ppm	ASTM D5185m		22552	16626	19011

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	76	54	53
Sodium	ppm	ASTM D5185m		17	18	12
Potassium	ppm	ASTM D5185m	>20	8	9	4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.41	0.35	0.42



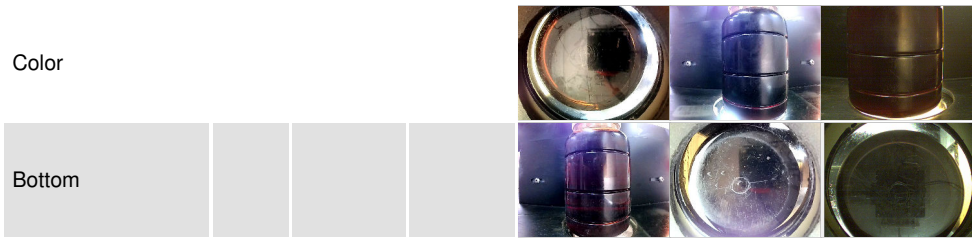
OIL ANALYSIS REPORT



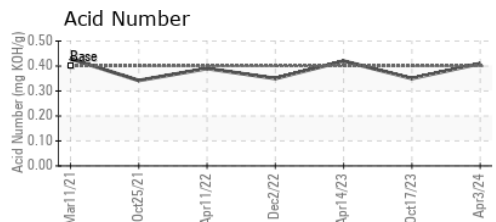
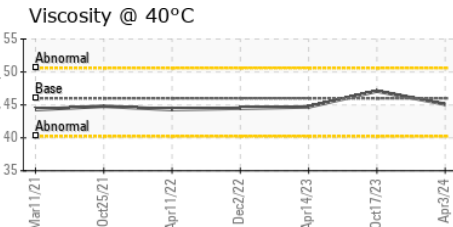
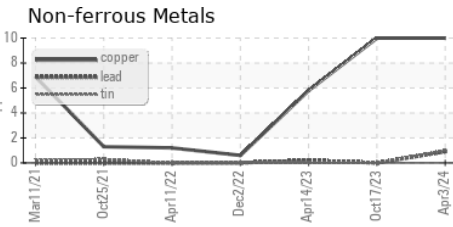
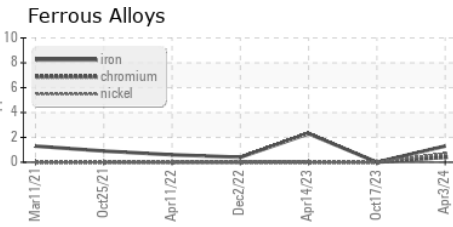
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.1	47.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UDI06144382 **Received** : 10 Apr 2024
Lab Number : 06144382 **Tested** : 11 Apr 2024
Unique Number : 10969190 **Diagnosed** : 12 Apr 2024 - Angela Borella
Test Package : IND 2

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: (630)960-3931