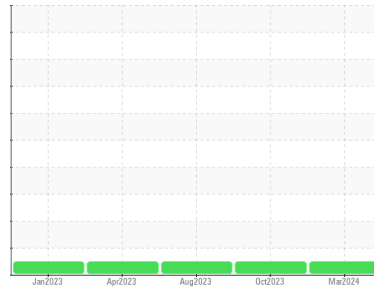




# OIL ANALYSIS REPORT

Area  
**DF8 PLUS [9168]**  
 Machine Id  
**KAESER 1009 - HEARTHSIDE**  
 Component  
**Compressor**

Sample Rating Trend



## DIAGNOSIS

- Recommendation**  
 Resample at the next service interval to monitor.
- Wear**  
 All component wear rates are normal.
- Contamination**  
 There is no indication of any contamination in the oil.
- Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UDI06144384</b>	UCH05982481	UCH05934430
Sample Date	Client Info		<b>26 Mar 2024</b>	06 Oct 2023	10 Aug 2023
Machine Age	hrs	Client Info	<b>111984</b>	108000	107546
Oil Age	hrs	Client Info	<b>1045</b>	3000	0
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	<1
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	<1	<1
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	2	3
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0.3	<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>2</b>	0	0
Calcium	ppm	ASTM D5185m 0.5	<b>3</b>	0	0
Phosphorus	ppm	ASTM D5185m 536	<b>248</b>	363	364
Zinc	ppm	ASTM D5185m 0.2	<b>4</b>	33	14
Sulfur	ppm	ASTM D5185m 649	<b>1511</b>	1207	1405

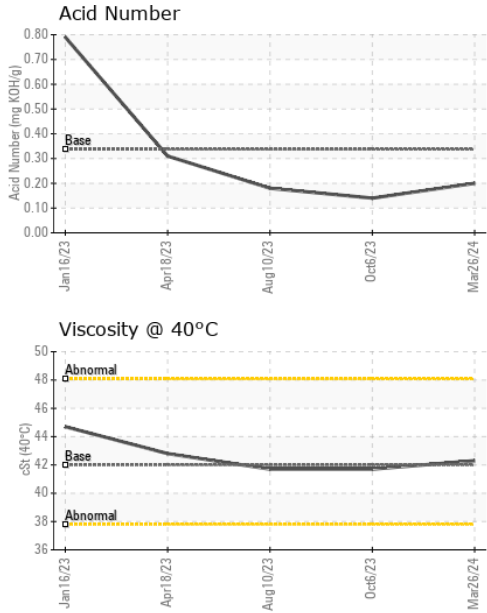
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	2	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.337	<b>0.20</b>	0.14	0.18

# OIL ANALYSIS REPORT

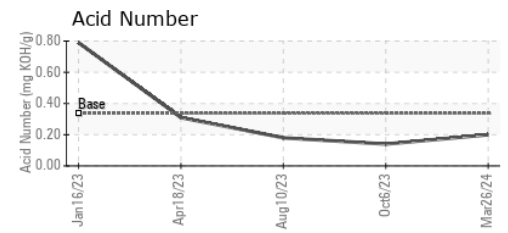
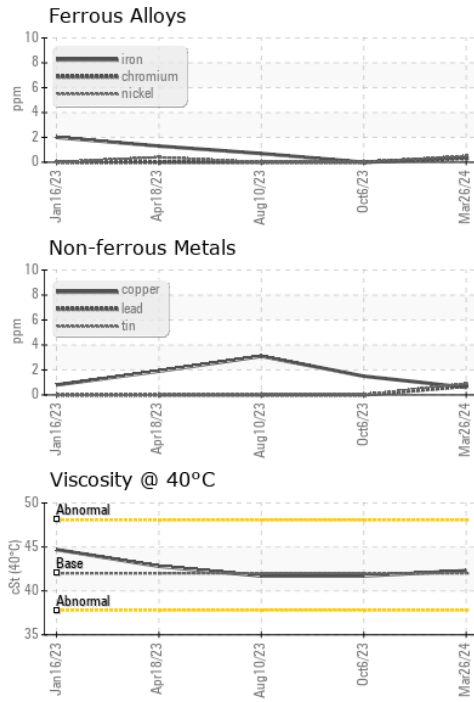


VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.0	<b>42.3</b>	41.7	41.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UDI06144384      **Received** : 10 Apr 2024  
**Lab Number** : **06144384**      **Tested** : 11 Apr 2024  
**Unique Number** : 10969192      **Diagnosed** : 12 Apr 2024 - Sean Felton  
**Test Package** : IND 2

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)