

Area

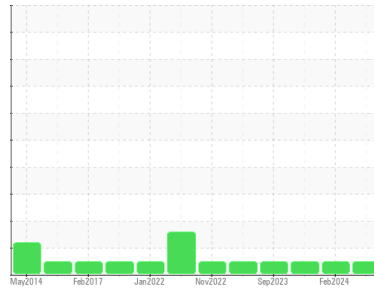
PALEXTRA 44

Machine Id

SULLIVAN PALATEK 10L-027 - SUNOPTA BRECKENRIDGE

Component

Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info	UCS06144415	UCS06095735	UCS06056811	
Sample Date	Client Info	02 Apr 2024	15 Feb 2024	20 Dec 2023	
Machine Age	hrs	Client Info	14138	13421	12663
Oil Age	hrs	Client Info	717	2000	1692
Oil Changed	Client Info	Not Changed	Not Changed	Not Changed	
Sample Status		NORMAL	NORMAL	NORMAL	

CONTAMINATION method limit/base current history1 history2

Water	WC Method	>0.1	NEG	NEG	NEG
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WEAR METALS method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	0	0
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0.3	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m	0.3	<1	0	0
Magnesium	ppm	ASTM D5185m	0.4	<1	0	0
Calcium	ppm	ASTM D5185m	0	3	0	0
Phosphorus	ppm	ASTM D5185m	689	576	571	600
Zinc	ppm	ASTM D5185m	0	1	0	0
Sulfur	ppm	ASTM D5185m	1237	761	545	710

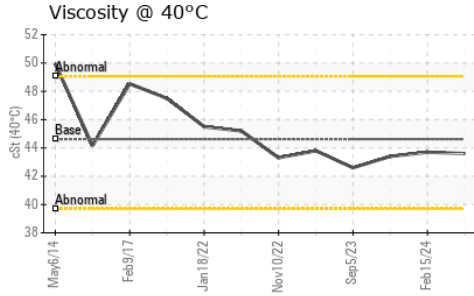
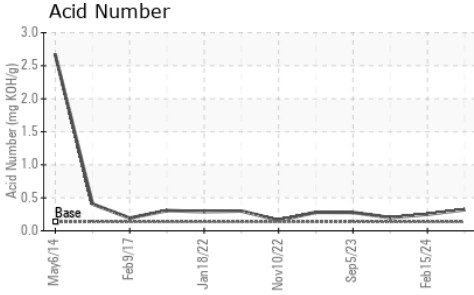
CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>25	<1	2	1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	0

FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.32	0.25	0.20
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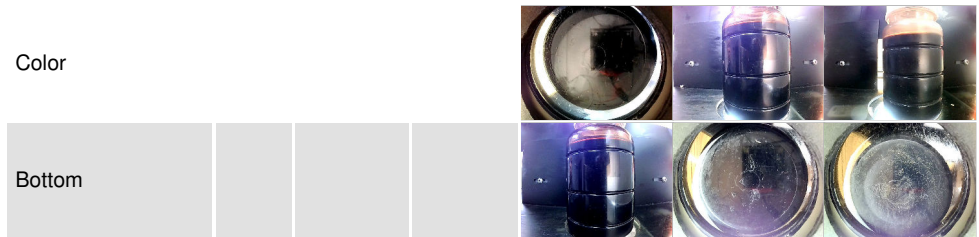
OIL ANALYSIS REPORT



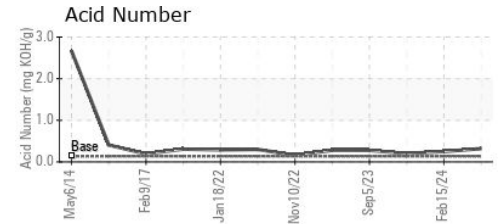
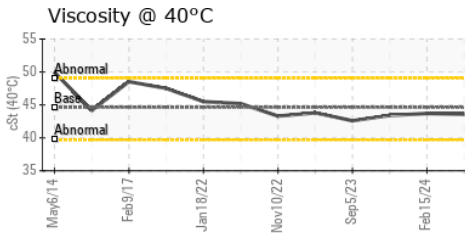
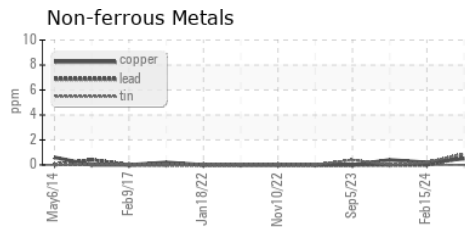
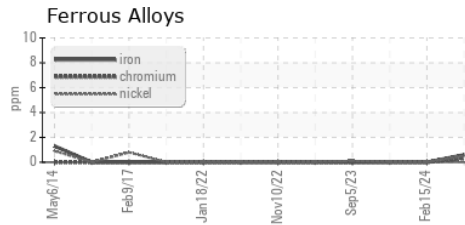
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.62	43.6	43.7	43.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06144415 **Received** : 10 Apr 2024
Lab Number : **06144415** **Tested** : 11 Apr 2024
Unique Number : 10969223 **Diagnosed** : 12 Apr 2024 - Sean Felton
Test Package : IND 2

JEMCO-MAXAIR

WEST FARGO, ND
US 58078

Contact: DALE K
dalek@jemco-maxair.com

T: (701)281-0362

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)