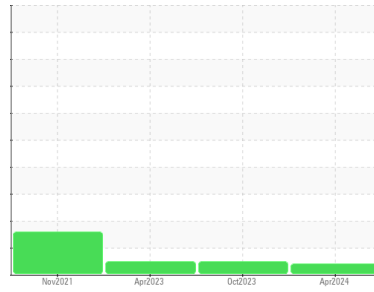


# OIL ANALYSIS REPORT

Sample Rating Trend



**VISCOSITY**



Area

**PALLUBE 32**

Machine Id

**PALATEK 20ME001692 - ABBIAMO PASTA**

Component

**Compressor**

**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCS06144416</b>	UCS06003024	UCS05821614
Sample Date	Client Info		<b>01 Apr 2024</b>	31 Oct 2023	06 Apr 2023
Machine Age	hrs	Client Info	<b>7619</b>	6203	3830
Oil Age	hrs	Client Info	<b>2500</b>	3894	2355
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

**CONTAMINATION**

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

**WEAR METALS**

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>2</b>	0	<1
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>1</b>	<1	0
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 730	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m 0.0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	2	2
Calcium	ppm	ASTM D5185m 0	<b>3</b>	2	0
Phosphorus	ppm	ASTM D5185m 0	<b>206</b>	237	391
Zinc	ppm	ASTM D5185m 0	<b>&lt;1</b>	27	0
Sulfur	ppm	ASTM D5185m 590	<b>541</b>	630	1025

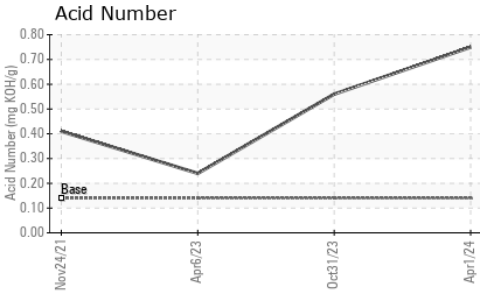
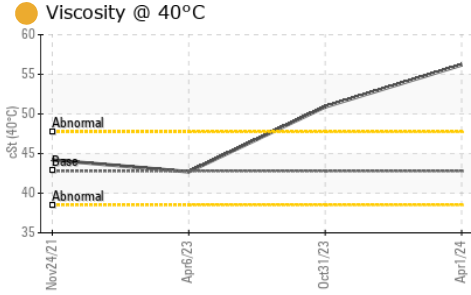
**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	<b>0.75</b>	0.56	0.24

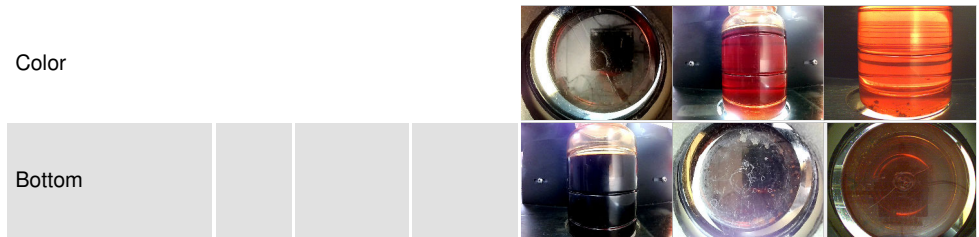
# OIL ANALYSIS REPORT



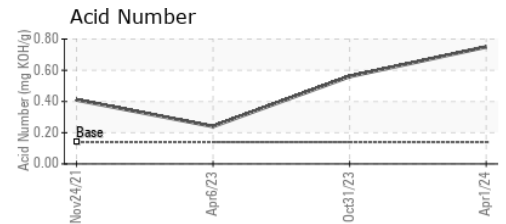
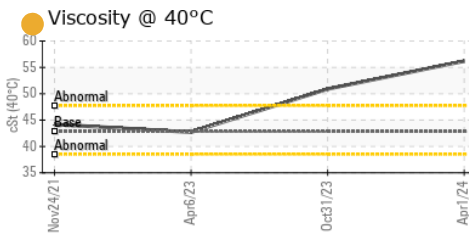
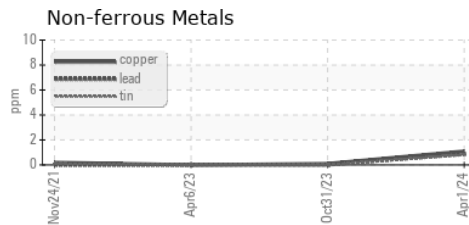
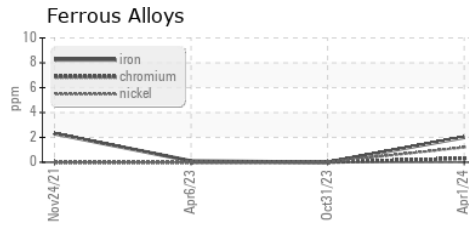
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	56.19	50.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS06144416 **Received** : 10 Apr 2024  
**Lab Number** : 06144416 **Tested** : 16 Apr 2024  
**Unique Number** : 10969224 **Diagnosed** : 16 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2

**JEMCO-MAXAIR**

WEST FARGO, ND  
US 58078

Contact: DALE K  
dalek@jemco-maxair.com

T: (701)281-0362

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)