



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**ULTRA COOLANT**

Machine Id

**INGERSOLL RAND CK4373U01094 - GATES RUBBER**

Component

**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06144436</b>	---	---
Sample Date	Client Info		<b>25 Mar 2024</b>	---	---
Machine Age	hrs	Client Info	<b>30828</b>	---	---
Oil Age	hrs	Client Info	<b>5097</b>	---	---
Oil Changed	Client Info		<b>Not Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 500	<b>1011</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 0	<b>2</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>8</b>	---	---
Phosphorus	ppm	ASTM D5185m 20	<b>1</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>13</b>	---	---
Sulfur	ppm	ASTM D5185m 200	<b>331</b>	---	---

## CONTAMINANTS

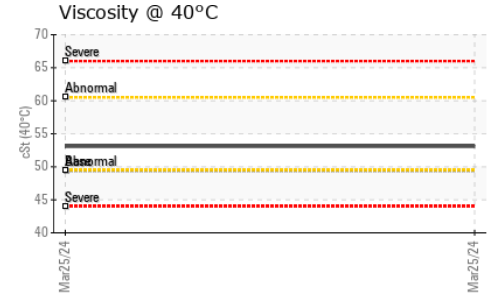
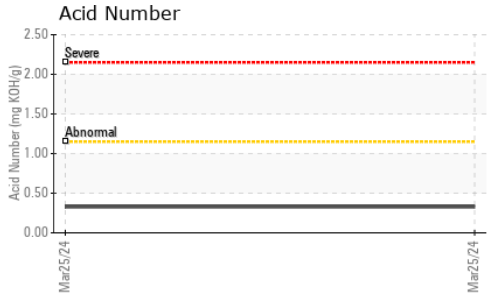
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	---	---
Sodium	ppm	ASTM D5185m	<b>44</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>5</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.328</b>	---	---



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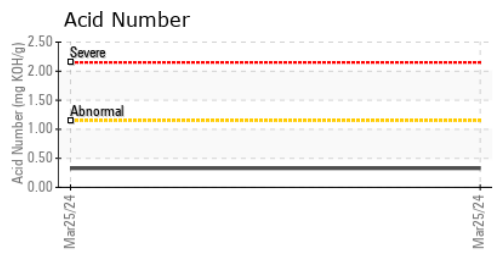
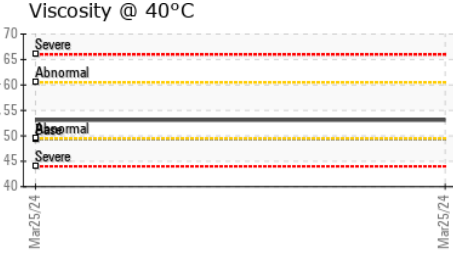
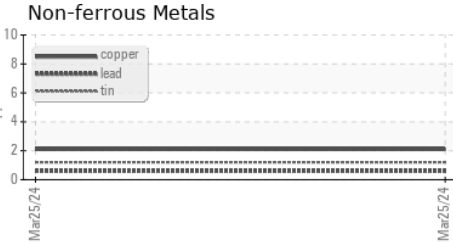
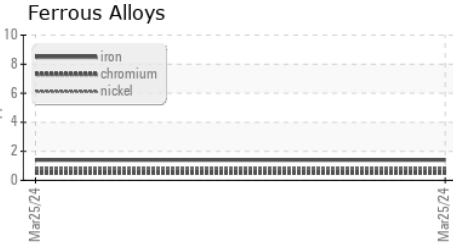
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	---	---
Precipitate	scalar	*Visual	NONE	---	---
Silt	scalar	*Visual	NONE	---	---
Debris	scalar	*Visual	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	---	---
Appearance	scalar	*Visual	NORML	---	---
Odor	scalar	*Visual	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	---	---
Free Water	scalar	*Visual	---	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	49.4	53.1	---	---

### SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06144436      **Received** : 10 Apr 2024  
**Lab Number** : **06144436**      **Tested** : 11 Apr 2024  
**Unique Number** : 10969244      **Diagnosed** : 12 Apr 2024 - Sean Felton  
**Test Package** : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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