

## **OIL ANALYSIS REPORT**

### Area ULTRA COOLANT Machine Id INGERSOLL RAND VK4089U16314 - DURHAM

Component Compressor

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

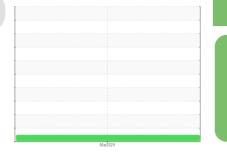
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

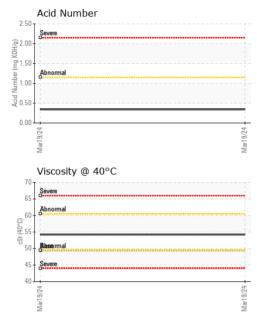


NORMAL

SAMPLE INFORM	<b>/IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06144452		
Sample Date		Client Info		19 Mar 2024		
Machine Age	hrs	Client Info		34100		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	500	686		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	0	<1		
Calcium	ppm	ASTM D5185m	0	5		
Phosphorus	ppm	ASTM D5185m	20	0		
Zinc	ppm	ASTM D5185m	0	4		
Sulfur	ppm	ASTM D5185m	200	277		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2		
Sodium	ppm	ASTM D5185m		40		
Potassium	ppm	ASTM D5185m	>20	4		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.340		



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	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Marl 9/24	Appearance	scalar	*Visual	NORML	NORML			
S S	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.1	NEG			
	Free Water	scalar	*Visual		NEG			
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445	49.4	54.2			
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2	
Mar19/24 -	Color					no image	no image	
	Bottom				·	no image	no image	
	8 6 4 2 0 + 2 0 + 2 0 + 2 0 + 2 0 + 2 0 + 2 0 + 2 0 + 2 0 + 2 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0			Mar19/24				
	Non-ferrous Metal	ls						
	Mar19/24			Mar19/24				
				Ma				
	Viscosity @ 40°C			2 5	Acid Number			
	65 - Abnormal			(B/HO 2 0	Severe			
	G 60			₹1.5	0			
	ි 60 + <b>A</b> utoma 60 € 55 8 50 + <b>A</b> utoma 8 50 + <b>A</b> utoma			· 문 1.0	Abnormal			
	45 <b>Severe</b>			N 0.5	D			
	40		an an an an an an an					
	ar19/2			ar19/2	ar19/2			
Laboratory Sample No. Lab Number	45 Severe 40 +	Recei Teste	ived :10 ed :11	Mar19/24	JOHN	OHN HENRY FOSTER COMPA 4700 LEBOURGET STRE SAINT LOUIS, US 63 Contact: RACHEL VON HATT rvonhatten@jhf.c		

Contact/Location: RACHEL VON HATTEN - UCJOHSAI

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