

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area **ULTRA COOLANT** Machine Id **INGERSOLL RAND VN1008U10080 - DDP SPECIALTY ELECTRONIC MATERIALS** Component **Compressor**

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

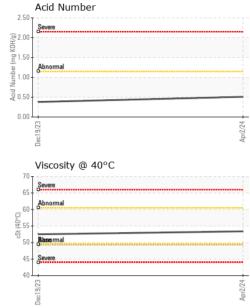
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		JHF0000091	UCH06043361	
Sample Date		Client Info		02 Apr 2024	19 Dec 2023	
Machine Age	hrs	Client Info		12785	10372	
Oil Age	hrs	Client Info		8215	5802	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	3	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	2	0	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	2	0	
Tin	ppm	ASTM D5185m	>15	1	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	500	713	685	
Molybdenum	ppm	ASTM D5185m	0	<1	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	0	2	2	
Calcium	ppm	ASTM D5185m	0	7	3	
Phosphorus	ppm	ASTM D5185m	20	<1	<1	
Zinc	ppm	ASTM D5185m	0	6	0	
Sulfur	ppm	ASTM D5185m	200	287	312	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	2	
Sodium	ppm	ASTM D5185m		51	38	
Potassium	ppm	ASTM D5185m	>20	6	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.509	0.38	





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VISUAL



	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Apr2/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	
Apr	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
			mathad	limit/booo			history ()
	FLUID PROPEF Visc @ 40°C		method ASTM D445	limit/base 49.4	current 53.4	history1 52.5	history2
		cSt					
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Apr2/24 +	Color					•	no image
	Bottom						no image
	Non-ferrous Met	als		Apr2/24			
	10 copper						
	ead 6 4 2 0						
				Apr2/24			
	Viscosity @ 40°C	2			Acid Number		
	Viscosity @ 40°C	2			Acid Number		
	Viscosity @ 40°C	2					
	Viscosity @ 40°C	2					
	Viscosity @ 40°C	2			Severe		
	Viscosity @ 40°C	2		(0)2.50 HOX DBU 1.50 HOX DBU 1.50 HOX DBU 1.50 HOX DDU 1.	Severe		
	Viscosity @ 40°C	2		(0)2.50 HOX DBU 1.50 HOX DBU 1.50 HOX DBU 1.50 HOX DDU 1.	Abnormal		
Laboratory Sample No.	Viscosity @ 40°C			4b/102/00 Womper (und K0H/6) April 1.50 April 1.50 Apri	Abnormal	I HENRY FOSTE 4700 LEBOUR	

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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