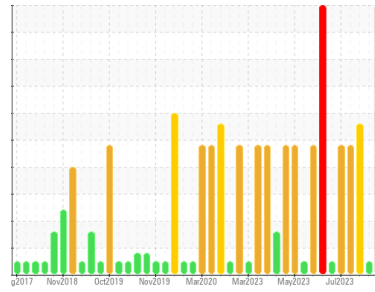




OIL ANALYSIS REPORT

Machine Id
IRGM01BE (S/N CTL0580)
 Component
Biogas Engine
 Fluid
CHEVRON HDAX 9500 GAS ENGINE OIL 40 (160 GAL)

Sample Rating Trend



DIAGNOSIS

▲ Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear

The iron level is marginal. Bearing and/or bushing wear is indicated.

▲ Contamination

Elemental level of silicon (Si) above normal.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0789154	WC0789155	WC0789156
Sample Date	Client Info		09 Apr 2024	13 Mar 2024	29 Nov 2023
Machine Age	hrs	Client Info	15938	15352	15351
Oil Age	hrs	Client Info	587	1	450
Oil Changed	Client Info		Changed	N/A	Changed
Sample Status			SEVERE	NORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>.11	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	▲ 13	5	▲ 17
Chromium	ppm	ASTM D5185m >4	1	<1	<1
Nickel	ppm	ASTM D5185m	2	<1	<1
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >6	4	2	3
Lead	ppm	ASTM D5185m >9	▲ 9	<1	0
Copper	ppm	ASTM D5185m >6	▲ 7	1	2
Tin	ppm	ASTM D5185m >4	▲ 8	2	6
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	4	2	2
Manganese	ppm	ASTM D5185m	1	<1	<1
Magnesium	ppm	ASTM D5185m	22	8	23
Calcium	ppm	ASTM D5185m	1978	1623	1517
Phosphorus	ppm	ASTM D5185m	342	276	286
Zinc	ppm	ASTM D5185m	425	337	365
Sulfur	ppm	ASTM D5185m	3626	2196	2631

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >181	▲ 331	53	▲ 220
Sodium	ppm	ASTM D5185m >21	<1	0	0
Potassium	ppm	ASTM D5185m >20	2	2	<1

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624	5.7	4.6	4.3
Sulfation	Abs/.1mm	*ASTM D7415	21.5	15.0	18.5

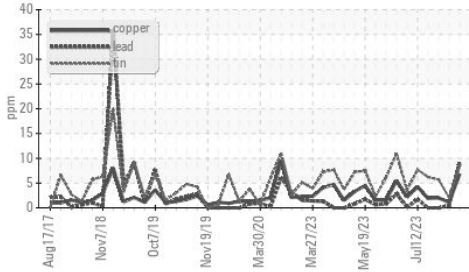
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	14.1	7.4	9.8
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	2.01	0.79	1.10
Base Number (BN)	mg KOH/g	ASTM D2896 5.4	3.42	4.83	5.27

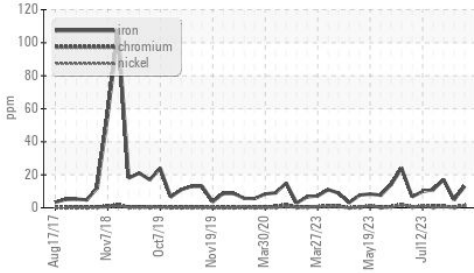


OIL ANALYSIS REPORT

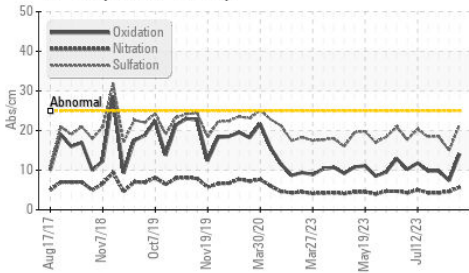
▲ Non-ferrous Metals



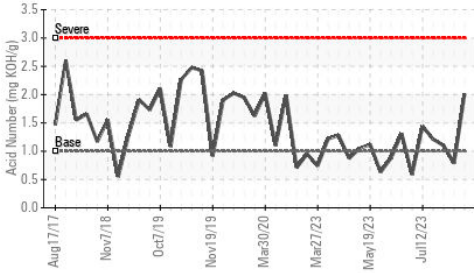
▲ Ferrous Alloys



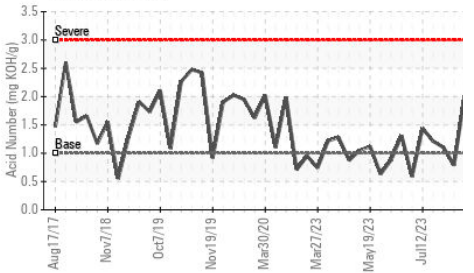
● FT-IR (Direct Trend)



Acid Number



Acid Number

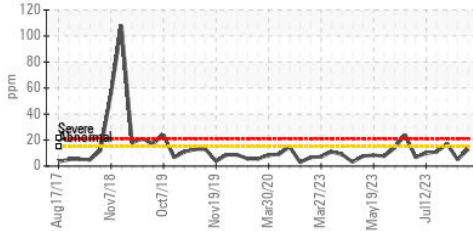


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.11	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

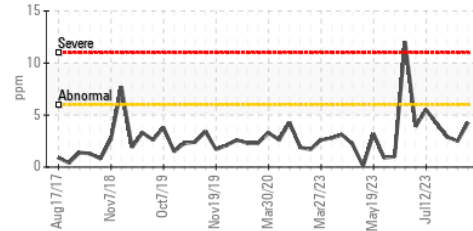
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.4	14.0	13.6

GRAPHS

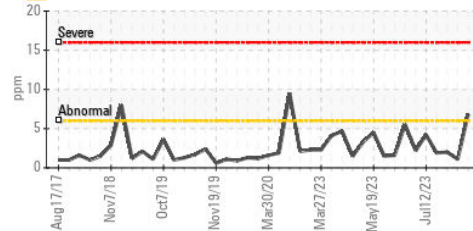
▲ Iron (ppm)



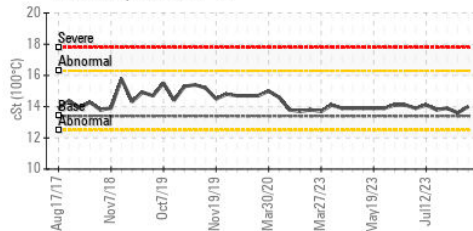
Aluminum (ppm)



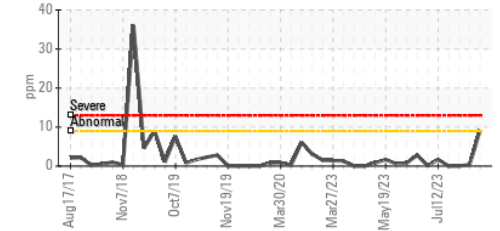
▲ Copper (ppm)



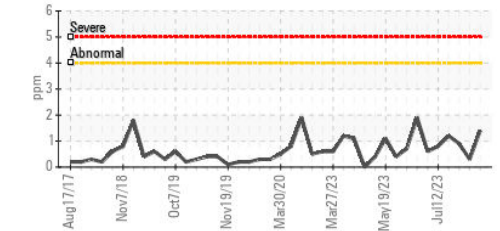
Viscosity @ 100°C



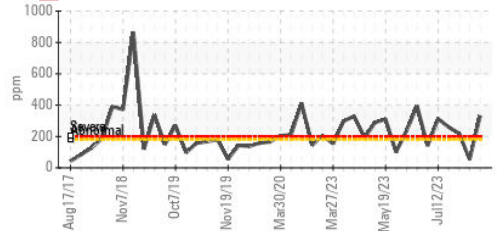
▲ Lead (ppm)



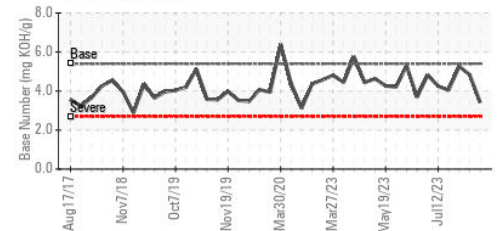
Chromium (ppm)



▲ Silicon (ppm)



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0789154

Lab Number : 06144482

Unique Number : 10969290

Test Package : MOB 2

Received : 10 Apr 2024

Tested : 11 Apr 2024

Diagnosed : 15 Apr 2024 - Jonathan Hester

EDL NA Recips-Iris Glen

IRIS GLEN POWER STATION, 1705 E MAIN ST

JOHNSON CITY, TN

US 37601

Contact: CHRIS SMITH

csmith@stowerscat.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)